

LAW OFFICES
SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC

2100 PENNSYLVANIA AVENUE, N.W.
WASHINGTON, D.C. 20037-3202
TELEPHONE (202) 293-7060
FACSIMILE (202) 293-7860

jc695 U.S. PTO



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CALIFORNIA OFFICE

1010 EL CAMINO REAL
MENLO PARK, CA 94025
TELEPHONE (650) 325-5800
FACSIMILE (650) 325-6606

BOX: PATENT APPLICATION

Assistant Commissioner for Patents
Washington, D.C. 20231

JAPAN OFFICE

TOEI NISHI SHIMBASHI BLDG. 4F
13-5 NISHI SHIMBASHI 1-CHOME
MINATO-KU, TOKYO 105, JAPAN
TELEPHONE (03) 3503-3760
FACSIMILE (03) 3503-3756

Re: Application of Toshiaki AOAI, Kenichiro SATO and Kunihiko KODAMA
POSITIVE PHOTORESIST COMPOSITION FOR FAR ULTRAVIOLET EXPOSURE
Our Reference: Q60206

Dear Sir:

Attached hereto is the application identified above including the specification, claims, executed Declaration and Power of Attorney, executed Assignment and PTO Form 1595.

The Government filing fee is calculated as follows:

Total Claims	25 - 20 =	5 x \$18 =	\$ 90.00
Independent Claims	3 - 3 =	0 x \$78 =	\$ 000.00
Base Filing Fee	(\$690.00)		\$ 690.00
Multiple Dep. Claim Fee	(\$260.00)		\$ 000.00
TOTAL FILING FEE			\$ 780.00
Recordation of Assignment Fee			\$ 40.00
TOTAL U.S. GOVERNMENT FEE			\$ 820.00

Checks for the statutory filing fee of \$ 780.00 and Assignment recordation fee of \$ 40.00 are attached. You are also directed and authorized to charge or credit any difference or overpayment to Deposit Account No. 19-4880. The Commissioner is hereby authorized to charge any fees under 37 C.F.R. 1.16 and 1.17 and any petitions for extension of time under 37 C.F.R. 1.136 which may be required during the entire pendency of the application to Deposit Account No. 19-4880. A duplicate copy of this transmittal letter is attached.

Priority is claimed from:

Japanese Patent Application

P.Hei. 11-207958
P.Hei. 11-234239
P.Hei. 11-234240

Filing Date

July 22, 1999
August 20, 1999
August 20, 1999

The priority document will be submitted at a later date.

Respectfully submitted,
SUGHRUE, MION, ZINN, MACPEAK & SEAS
Attorneys for Applicant(s)

By John Callahan Reg. No. 32,607
Mark Boland
Registration No. 32,197

MXB:slb

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POSITIVE PHOTORESIST COMPOSITION FOR
FAR ULTRAVIOLET EXPOSURE

FIELD OF THE INVENTION

5 The present invention relates to a positive
photoresist composition for use in the ultramicro-
lithography process and other photofabrication processes,
such as production of VLSI (Very Large Scale Integration)
and high-capacitance micro-chip. More specifically, the
10 present invention relates to a positive photoresist
composition capable of forming a highly precise pattern
using light in the far ultraviolet region including an
excimer laser ray, particularly, in the region of 250 nm or
less.

15 BACKGROUND OF THE INVENTION

In recent years, the integration degree of integrated
circuits is more and more elevated and in the production of
a semiconductor substrate such as VLSI, an ultrafine
20 pattern consisting of lines having a width of half micron
or less must be worked. To meet this requirement, the
wavelength used in the exposure apparatus for photo-
lithography increasingly becomes shorter and at the present
time, studies are being made on the use of an excimer laser
25 ray (e.g., XeCl, KrF, ArF) having a short wavelength among

far ultraviolet rays.

In the formation of a pattern for lithography using this wavelength region, a chemical amplification-system resist is used.

5 The chemical amplification-system resist in general can be roughly classified into three groups, that is, commonly called 2-component system, 2.5-component system and 3-component system. The 2-component system uses a combination of a compound capable of generating an acid by
10 the photochemical decomposition (hereinafter referred to as a "photo-acid generator") and a binder resin. This binder resin is a resin having within the molecule thereof a group capable of decomposing under the action of an acid and thereby increasing solubility of the resin in an alkali
15 developer (also called acid-decomposable group). The 2.5-component system contains a low-molecular weight compound having an acid-decomposable group in addition to the 2-component system. The 3-component system contains a photo-acid generator, an alkali-soluble resin and the above-
20 described low-molecular weight compound.

 The chemical amplification-system resist is suitable as a photoresist for use under irradiation with an ultraviolet ray or a far ultraviolet ray but still in need of coping with the characteristics required on use. For
25 example, a resist composition using a polymer obtained by

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introducing an acetal or ketal protective group into a hydroxystyrene-base polymer which exhibits small light absorption particularly for light at 248 nm of a KrF excimer laser has been proposed in JP-A-2-141636 (the term "JP-A" as used herein means an "unexamined published Japanese patent application"), JP-A-2-19847, JP-A-4-219757, JP-A-5-281745 and the like. In addition, a similar composition using a t-butoxycarbonyloxy or p-tetrahydro-pyranyloxy group as the acid-decomposable group has been proposed in JP-A-2-209977, JP-A-3-206458 and JP-A-2-19847.

These compositions are suitable for the case of using light at 248 nm of the KrF excimer laser, however, when an ArF excimer laser is used as the light source, the substantial absorbance is still excessively large and therefore, the sensitivity is low. Accompanying this, other problems arise, such as deterioration in the resolution, the focus allowance or the pattern profile. Thus, improvements are necessary in many points.

As a photoresist composition for use with an ArF light source, a resin in which an alicyclic hydrocarbon site is introduced so as to impart dry etching resistance has been proposed. Examples of this resin include resins obtained by copolymerizing a monomer having a carboxylic acid site such as acrylic acid or methacrylic acid or a monomer having a hydroxyl group or a cyano group within the molecule, with a

monomer having an alicyclic hydrocarbon group.

Other than the above-described method of introducing an alicyclic hydrocarbon site into the side chain of an acrylate-base monomer, a method of using an alicyclic hydrocarbon site in the polymer main chain to impart dry etching resistance is also being studied.

Furthermore, JP-A-9-73173, JP-A-9-90637 and JP-A-10-161313 describe a resist material using an acid-sensitive compound containing an alkali-soluble group protected by a structure containing an alicyclic group, and a structural unit for allowing the alkali-soluble group to be released under the action of an acid and render the compound alkali-soluble.

In addition, a resin obtained by introducing a hydrophilic 5- or 6-membered ring lactone group into the above-described resin having an alicyclic group so as to improve the affinity for an alkali developer or the adhesion to a substrate is described in JP-A-9-90637, JP-A-10-207069, JP-A-10-274852 and JP-A-10-239846.

However, these techniques are insufficient in many points such as improvement for higher sensitivity and higher resolution or improvement of the adhesive property to a substrate, and they are still in need of improvements.

Also, in recent years, to cope with the requirement for semiconductor chips in a finer size, the design pattern

for the fine semiconductor has reached to a region as fine as 0.13 to 0.35 μm . The above-described compositions have, however, a problem in that the resolution of the pattern is inhibited due to the factors such as edge roughness of the line pattern or the like. The term "edge roughness" as used herein means the fact that due to the properties of the resist, the edges at the top and bottom of a resist line pattern irregularly fluctuate in the direction perpendicular to the line direction and unevenness is observed on the edges when viewed from right above.

With respect to the photoresist composition for use with an ArF light source, a resin in which an alicyclic hydrocarbon site is introduced so as to impart dry etching resistance has been proposed. However, the system disadvantageously becomes extremely hydrophobic due to the alicyclic hydrocarbon site introduced, as a result, the resist may not be developed with an aqueous tetramethylammonium hydroxide (hereinafter referred to as "TMAH") solution which has been heretofore widely used as a developer for resists or there may arise a phenomenon such that the resist falls off from the substrate during the development.

With an attempt to overcome this hydrophobitization of the resist, an organic solvent such as isopropyl alcohol is mixed in the developer. This gains a certain result but

still suffers from problems such as swelling of the resist film or the cumbersome process. From the standpoint of improving the resist, a large number of techniques have been proposed, for example, the hydrophobitization ascribable to various alicyclic hydrocarbon sites is compensated for by introducing a hydrophilic group.

JP-A-10-10739 discloses an energy-sensitive resist material containing a polymer obtained by polymerizing a monomer having an alicyclic structure such as norbornene ring in the main chain, a maleic acid anhydride and a monomer having a carboxyl group. JP-A-10-111569 discloses a radiation-sensitive resin composition containing a resin having an alicyclic skeleton in the main chain and a radiation-sensitive acid generator. JP-A-11-109632 discloses use of a resin containing a polar group-containing alicyclic functional group and an acid-decomposable group, for a radiation-sensitive material.

The resin having an acid-decomposable group, which is used in the photoresist for far ultraviolet exposure, generally contains an aliphatic cyclic hydrocarbon group within the molecule at the same time. Therefore, the resin becomes hydrophobic and there arise problems attributable to it. For overcoming the problems, various techniques have been aggressively investigated as described above, however, these techniques are insufficient in many points

(particularly in the developability) and improvements are demanded.

That is, the technique of using a light source of emitting a far ultraviolet ray of short wavelength, for example, an ArF excimer laser (193 nm) is still in need of improvements in view of the developability. To speak specifically, the problem is the development failure, scum (development residue) or edge roughness. Furthermore, the defocus latitude depended on line pitch is also in need of improvements. Devices in recent years have a tendency to contain various patterns, therefore, the resist is required to have various capabilities. One of these capabilities is the defocus latitude on line pitch. More specifically, a device has a portion where lines are crowded, a pattern where the space is broad as compared with lines, and isolated lines. Therefore, it is important to resolve various lines with high reproducibility. However, reproduction of various lines cannot be easily attained because of optical factors and the resist is not yet succeeded in undertaking the part of solving this problem at present. In particular, the above-described resist system containing an alicyclic group conspicuously varies in the reproducibility between the isolated pattern and the crowded pattern, and improvements are being demanded.

For the coating solvent of naphthoquinone-

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5 diazide/novolak resin-base positive photoresists, glycol ethers, glycol ether esters such as 2-methoxyethanol and 2-ethoxyethanol, acetates thereof such as ethylene glycol monomethyl ether acetate and ethylene glycol monoethyl ether acetate have been heretofore commonly used.

However, these solvents have problems in the toxicity, the coatability, the storage stability of the solution, the resist performance and the like, and improvements thereof are demanded.

10 The coatability, the storage stability of the solution and the resist performance are, as well known, attributes to the constituent components such as binder polymer and photo-acid generator and at the same time greatly fluctuated by the solvent. As such, the resist solvent is
15 demanded to satisfy all requirements with respect to the coatability, the storage stability of the solution, the safety, the resist performance and the development failure, however, the fact is that such a solvent has been not known for the chemical amplification resist using a polymer
20 having an alicyclic hydrocarbon skeleton.

SUMMARY OF THE INVENTION

25 Thus, conventional photoresist compositions in known arts cannot respond to the recently required performance in the sensitivity, the resolution or the adhesion to a

substrate. Moreover, scumming or edge roughness is generated or a stable pattern cannot be obtained. Under these circumstances, more improvements are being demanded.

5 Accordingly, an object of the present invention is to provide a chemical amplification-type positive photoresist composition favored with high sensitivity, high resolution and good adhesion to a substrate and improved in the edge roughness of a pattern.

10 Another object of the present invention is to solve the problems encountered in the techniques for improving the capabilities inherent in the above-described micro-photofabrication using far ultraviolet rays, particularly ArF excimer laser rays, more specifically, to provide a positive photoresist composition excellent in the
15 sensitivity, resolution, dry etching resistance and adhesion to a substrate and freed from the problems occurring at the development, namely, generation of development failure, scumming or edge roughness.

20 Still another object of the present invention is to provide a positive photoresist composition for far ultraviolet exposure, favored with an excellent defocus latitude depended on line pitch.

25 Still another object of the present invention is to provide a positive photoresist composition for far ultraviolet exposure, favored with an excellent defocus

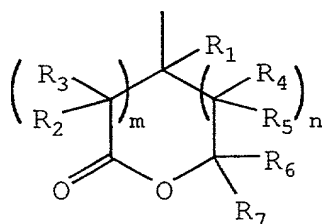
latitude depended on line pitch and improved in the edge roughness of a pattern.

As a result of extensive studies on the constituent materials of a resist composition in the positive chemical amplification system, the present inventors have found that the objects of the present invention can be attained by using an acid-decomposable resin having a specific lactone structure. The present invention has been accomplished based on this finding.

Furthermore, as a result of extensive studies on the constituent material of a resist composition in the positive chemical amplification system, the present inventors have found that the objects of the present invention can be attained by using the above-described specific acid-decomposable resin and additionally a specific additive. The present invention has been accomplished based on this finding.

More specifically, the objects of the present invention can be attained by the following constructions.

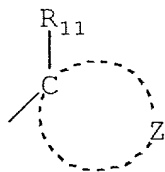
(1) A positive photoresist composition comprising (A) a compound capable of generating an acid upon irradiation with actinic rays or radiation and (B) a resin capable of decomposing under the action of an acid to increase the solubility in alkali, containing a repeating unit having a group represented by the following formula (I):



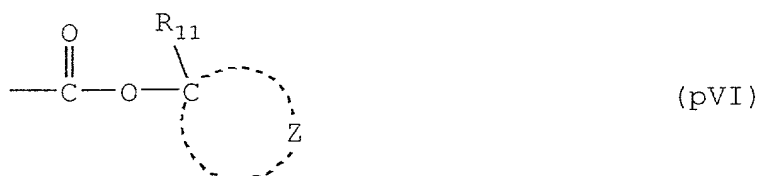
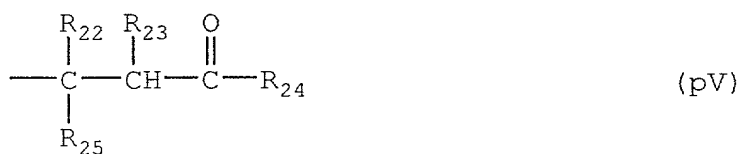
(I)

wherein R_1 represents hydrogen atom or an alkyl group having from 1 to 4 carbon atoms, which may have a substituent, R_2 to R_7 , which may be the same or different, each represents hydrogen atom, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent or an alkenyl group which may have a substituent, provided that at least one of R_6 and R_7 is a group exclusive of hydrogen atom and R_6 and R_7 may combine to form a ring, and m and n each independently represents 0 or 1, provided that m and n are not 0 at the same time.

(2) The positive photoresist composition as described in (1) above, wherein the resin (B) further contains a repeating unit having an alkali-soluble group protected by at least one group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII), (pIV), (pV) or (pVI):



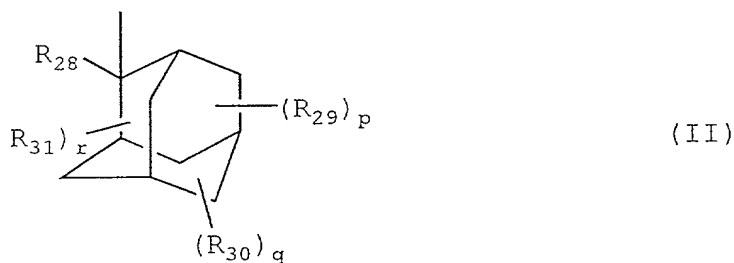
(pI)



wherein R₁₁ represents a methyl group, an ethyl group, an n-propyl group, an isopropyl group, an n-butyl group, an isobutyl group or a sec-butyl group; Z represents an atomic group necessary for forming an alicyclic hydrocarbon group together with the carbon atom; R₁₂ to R₁₆ each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having

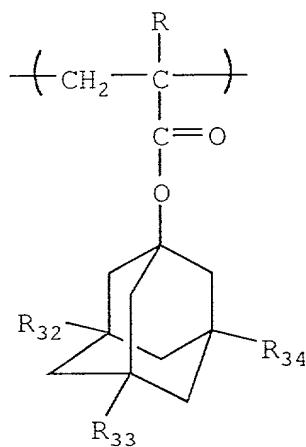
from 1 to 4 carbon atoms, provided that at least one of R_{12} to R_{14} or either one of R_{15} and R_{16} represents an alicyclic hydrocarbon group; R_{17} to R_{21} each independently represents hydrogen atom, a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{17} to R_{21} represents an alicyclic hydrocarbon group and either one of R_{19} and R_{21} represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms; and R_{22} to R_{25} each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{22} to R_{25} represents an alicyclic hydrocarbon group.

(3) A positive photoresist composition as described in (2) above, wherein the alicyclic hydrocarbon structure-containing group represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) is a group represented by formula (II):



wherein R_{28} represents an alkyl group which may have a substituent, R_{29} to R_{31} , which may be the same or different, each represents a hydroxy group, a halogen atom, a carboxy group, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent, an alkenyl group which may have a substituent, an alkoxy group which may have a substituent, an alkoxycarbonyl group which may have a substituent or an acyl group which may have a substituent, and p , q and r each independently represents 0 or an integer of 1 to 3.

(4) The positive photoresist composition as described in any one of (1) to (3) above, wherein the resin (B) contains a repeating unit represented by the following formula (a):



(a)

wherein R represents hydrogen atom, a halogen atom, a substituted or unsubstituted alkyl group having from 1 to 4

carbon atoms, and R_{32} to R_{34} , which may be the same or different, each represents hydrogen atom or a hydroxyl group, provided that at least one of R_{32} to R_{34} represents a hydroxyl group.

5 (5) The positive photoresist composition as described in any one of (1) to (4) above, which further contains an acid diffusion inhibitor.

10 (6) The positive photoresist composition as described in any one of (1) to (5) above, wherein the compound (A) is a sulfonium salt compound of sulfonium or iodonium.

 (7) The positive photoresist composition as described in any one of (1) to (5) above, wherein the compound (A) is a sulfonate compound of N-hydroxyimide or a disulfonyl-diazomethane compound.

15 (8) The positive photoresist composition as described in any one of (1) to (7) above, wherein the exposure light used is a far ultraviolet ray at a wavelength of 150 to 220 nm.

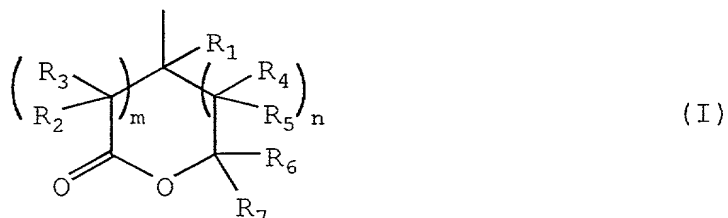
20 (9) A positive photoresist composition for far ultraviolet exposure, comprising:

 (A) a compound capable of generating an acid upon irradiation with actinic rays or radiation,

 (B) a resin capable of decomposing under the action of an acid to increase the solubility in alkali, containing
25 a repeating unit having a group represented by the

following formula (I), and

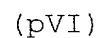
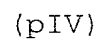
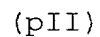
(C) a fluorine-containing and/or silicon-containing surfactant:



wherein R₁ represents hydrogen atom or an alkyl group having from 1 to 4 carbon atoms, which may have a substituent, R₂ to R₇, which may be the same or different, each represents hydrogen atom, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent or an alkenyl group which may have a substituent, provided that at least one of R₅ and R₇ is a group exclusive of hydrogen atom and R₅ and R₇ may combine to form a ring, and m and n each independently represents 0 or 1, provided that m and n are not 0 at the same time.

(10) The positive photoresist composition for far ultraviolet exposure as described in (9) above, wherein the resin (B) further contains a repeating unit having an alkali-soluble group protected by at least one group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII), (pIV), (pV) or (pVI):

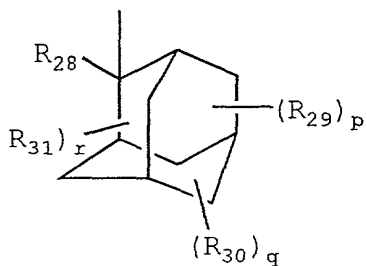
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group necessary for forming an alicyclic hydrocarbon group together with the carbon atom; R_{12} to R_{16} each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{12} to R_{14} or either one of R_{15} and R_{16} represents an alicyclic hydrocarbon group; R_{17} to R_{21} each independently represents hydrogen atom, a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{17} to R_{21} represents an alicyclic hydrocarbon group and either one of R_{19} and R_{21} represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms; and R_{22} to R_{25} each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{22} to R_{25} represents an alicyclic hydrocarbon group.

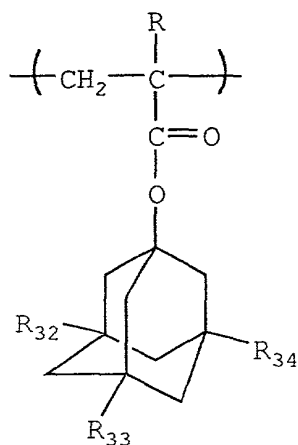
(11) The positive photoresist composition for far ultraviolet exposure as described in (10) above, wherein the group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) is a group represented by the following formula (II):



(II)

wherein R_{28} represents an alkyl group which may have a substituent, R_{29} to R_{31} , which may be the same or different, each represents a hydroxy group, a halogen atom, a carboxy group, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent, an alkenyl group which may have a substituent, an alkoxy group which may have a substituent, an alkoxycarbonyl group which may have a substituent or an acyl group which may have a substituent, and p , q and r each independently represents 0 or an integer of 1 to 3.

(12) The positive photoresist composition for far ultraviolet exposure as described in any one of (9) to (11) above, wherein the resin (B) contains a repeating unit represented by the following formula (a):



(a)

wherein R represents hydrogen atom, a halogen atom, a substituted or unsubstituted alkyl group having from 1 to 4 carbon atoms, and R₃₂ to R₃₄, which may be the same or different, each represents hydrogen atom or a hydroxyl group, provided that at least one of R₃₂ to R₃₄ represents a hydroxyl group.

(13) The positive photoresist composition for far ultraviolet exposure as described in any one of (9) to (12) above, which further contains an acid diffusion inhibitor.

(14) The positive photoresist composition for far ultraviolet exposure as described in any one of (9) to (12) above, wherein the acid diffusion inhibitor is a nitrogen-containing basic compound and the nitrogen-containing basic compound is at least one compound selected from the group consisting of 1,5-diazabicyclo[4.3.0]-5-nonene, 1,8-diazabicyclo[5.4.0]-7-undecene, 1,4-diazabicyclo[2.2.2]octane, 4-dimethylaminopyridine, hexamethylene-

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tetramine, 4,4-dimethylimidazoline, pyrroles, pyrazoles, imidazoles, pyridazines, pyrimidines, tertiary morpholines and hindered amines having a hindered piperidine skeleton.

5 (15) The positive photoresist composition for far ultraviolet exposure as described in any one of (9) to (14) above, wherein the compound (A) is a sulfonic acid salt compound of sulfonium or iodonium.

10 (16) The positive photoresist composition for far ultraviolet exposure as described in any one of (9) to (14) above, wherein the compound (A) is a sulfonate compound of N-hydroxyimide or a disulfonyldiazomethane compound.

15 (17) The positive photoresist composition for far ultraviolet exposure as described in any one of (9) to (16) above, wherein the exposure light used is a far ultraviolet ray at a wavelength of 150 to 220 nm.

(18) A positive photoresist composition for far ultraviolet exposure, comprising:

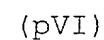
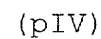
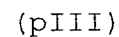
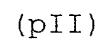
(A) a compound capable of generating an acid upon irradiation with actinic rays or radiation,

20 (B) a resin capable of decomposing under the action of an acid to increase the solubility in alkali, containing a repeating unit having a group represented by the following formula (I), and

(D) a solvent containing the following solvent (a) in
25 an amount of 60 to 90 wt% based on the entire solvent:

Figure 1 displays 12 bar charts comparing the percentage of respondents in various demographic and attitudinal categories for the Control group (white bars) and the Treatment group (black bars). The categories are: Sex, Age, Education, Income, Marital Status, Religion, Ethnicity, Political Party, Ideology, Attitude towards the environment, Attitude towards the government, and Attitude towards the economy. The Y-axis for all charts represents the percentage of respondents, ranging from 0% to 100%.

Variable	Control (%)	Treatment (%)
Sex	Male: 55%, Female: 45%	Male: 55%, Female: 45%
Age	18-24: 15%, 25-34: 25%, 35-44: 20%, 45-54: 20%, 55-64: 15%, 65+: 5%	18-24: 15%, 25-34: 25%, 35-44: 20%, 45-54: 20%, 55-64: 15%, 65+: 5%
Education	High School: 40%, College: 35%, Graduate: 25%	High School: 40%, College: 35%, Graduate: 25%
Income	\$0-\$10,000: 15%, \$10,000-\$20,000: 25%, \$20,000-\$30,000: 20%, \$30,000-\$40,000: 20%, \$40,000-\$50,000: 15%, \$50,000+: 5%	\$0-\$10,000: 15%, \$10,000-\$20,000: 25%, \$20,000-\$30,000: 20%, \$30,000-\$40,000: 20%, \$40,000-\$50,000: 15%, \$50,000+: 5%
Marital Status	Single: 30%, Married: 45%, Divorced: 15%, Widowed: 10%	Single: 30%, Married: 45%, Divorced: 15%, Widowed: 10%
Religion	Protestant: 35%, Catholic: 30%, Jewish: 10%, Muslim: 15%, Other: 10%	Protestant: 35%, Catholic: 30%, Jewish: 10%, Muslim: 15%, Other: 10%
Ethnicity	White: 60%, Black: 20%, Hispanic: 15%, Asian: 5%	White: 60%, Black: 20%, Hispanic: 15%, Asian: 5%
Political Party	Democrat: 55%, Republican: 35%, Independent: 10%	Democrat: 55%, Republican: 35%, Independent: 10%
Ideology	Liberal: 40%, Conservative: 35%, Moderate: 25%	Liberal: 40%, Conservative: 35%, Moderate: 25%
Attitude towards the environment	Strongly Oppose: 5%, Oppose: 15%, Neutral: 30%, Support: 40%, Strongly Support: 10%	Strongly Oppose: 5%, Oppose: 15%, Neutral: 30%, Support: 40%, Strongly Support: 10%
Attitude towards the government	Strongly Oppose: 10%, Oppose: 20%, Neutral: 30%, Support: 35%, Strongly Support: 5%	Strongly Oppose: 10%, Oppose: 20%, Neutral: 30%, Support: 35%, Strongly Support: 5%
Attitude towards the economy	Strongly Oppose: 10%, Oppose: 20%, Neutral: 30%, Support: 35%, Strongly Support: 5%	Strongly Oppose: 10%, Oppose: 20%, Neutral: 30%, Support: 35%, Strongly Support: 5%



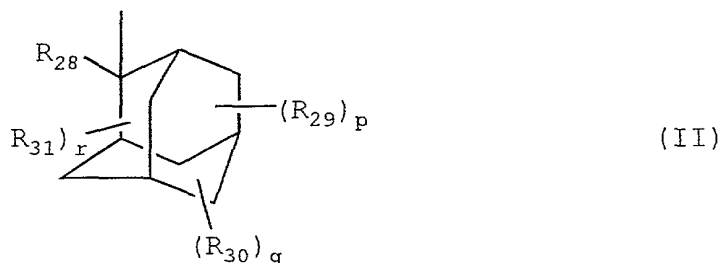
– 23 –

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propyl group, an isopropyl group, an n-butyl group, an isobutyl group or a sec-butyl group; Z represents an atomic group necessary for forming an alicyclic hydrocarbon group together with the carbon atom; R_{12} to R_{16} each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{12} to R_{14} or either one of R_{15} and R_{16} represents an alicyclic hydrocarbon group; R_{17} to R_{21} each independently represents hydrogen atom, a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{17} to R_{21} represents an alicyclic hydrocarbon group and either one of R_{19} and R_{21} represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms; and R_{22} to R_{25} each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{22} to R_{25} represents an alicyclic hydrocarbon group.

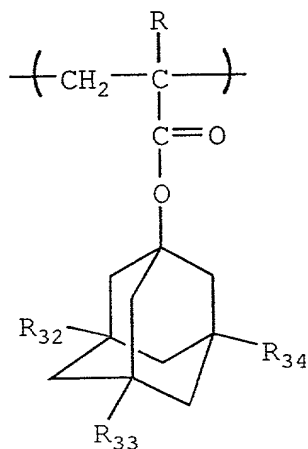
(20) The positive photoresist composition for far ultraviolet exposure as described in (19) above, wherein the group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII),

(pIV), (pV) or (pVI) is a group represented by the following formula (II):



wherein R_{28} represents an alkyl group which may have a substituent, R_{29} to R_{31} , which may be the same or different, each represents a hydroxy group, a halogen atom, a carboxy group, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent, an alkenyl group which may have a substituent, an alkoxy group which may have a substituent, an alkoxycarbonyl group which may have a substituent or an acyl group which may have a substituent, and p , q and r each independently represents 0 or an integer of 1 to 3.

(21) The positive photoresist composition for far ultraviolet exposure as described in any one of (18) to (20) above, wherein the resin (B) contains a repeating unit represented by the following formula (a):



(a)

wherein R represents hydrogen atom, a halogen atom, a substituted or unsubstituted alkyl group having from 1 to 4 carbon atoms, and R₃₂ to R₃₄, which may be the same or different, each represents hydrogen atom or a hydroxyl group, provided that at least one of R₃₂ to R₃₄ represents a hydroxyl group.

(22) The positive photoresist composition for far ultraviolet exposure as described in any one of (18) to (21) above, which further contains an acid diffusion inhibitor.

(23) The positive photoresist composition for far ultraviolet exposure as described in any one of (18) to (22) above, wherein the compound (A) is a sulfonic acid salt compound of sulfonium or iodonium.

(24) The positive photoresist composition for far ultraviolet exposure as described in any one of (18) to (22) above, wherein the compound (A) is a sulfonate

compound of N-hydroxyimide or a disulfonyldiazomethane compound.

(25) The positive photoresist composition for far ultraviolet exposure as described in any one of (18) to (24) above, wherein the exposure light used is a far ultraviolet ray at a wavelength of 150 to 220 nm.

DETAILED DESCRIPTION OF THE INVENTION

The compounds for use in the present invention are described in detail below.

(A) Compound Capable of Generating Acid Upon Irradiation with Actinic Rays or Radiation (Photo-Acid Generator)

The photo-acid generator (A) for use in the present invention is a compound which generates an acid upon irradiation with actinic rays or radiation.

Examples of the photo-acid generator for use in the present invention include a photocationic polymerization initiator, a photoradical polymerization initiator, a photo-decoloring agent for dyes, a photo-discoloring agent and a compound capable of generating an acid upon irradiation with a known ray used for microresist or the like (for example, ultraviolet or far ultraviolet ray of 200 to 400 nm, preferably g-line, h-line, i-line and KrF excimer laser ray), an ArF excimer laser ray (193 nm), an F₂ excimer laser ray (157 nm), an electron beam, an X ray, a

molecular beam or an ion beam. These may be appropriately selected and used either individually or in combination.

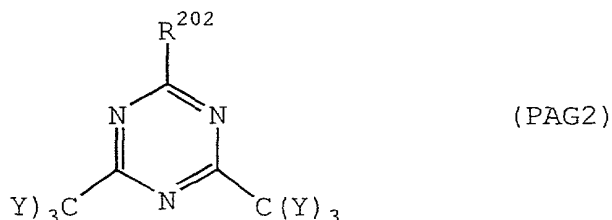
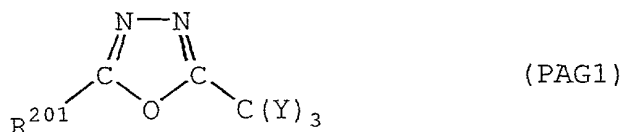
Other examples of the photo-acid generator for use in the present invention include onium salts such as diazonium salt, ammonium salt, phosphonium salt, iodonium salt, sulfonium salt, selenonium salt and arsonium salt; organic halogen compounds; organic metals/organic halides; photo-acid generators having an o-nitrobenzyl type protective group; compounds capable of photochemically decomposing to generate a sulfonic acid, such as iminosulfonate; disulfone compounds; diazoketosulfone; and diazosulfone compounds.

In addition, compounds obtained by introducing the above-described group or compound capable of generating an acid upon irradiation with light into the main chain or a side chain of a polymer may also be used.

Furthermore, compounds capable of generating an acid upon irradiation of light described in V.N.R. Pillai, Synthesis, (1), 1 (1980), A. Abad et al., Tetrahedron Lett., (47) 4555 (1971), D.H.R. Barton et al., J. Chem. Soc., (C), 329 (1970), U.S. Patent 3,779,778, European Patent 126,712 and the like may also be used.

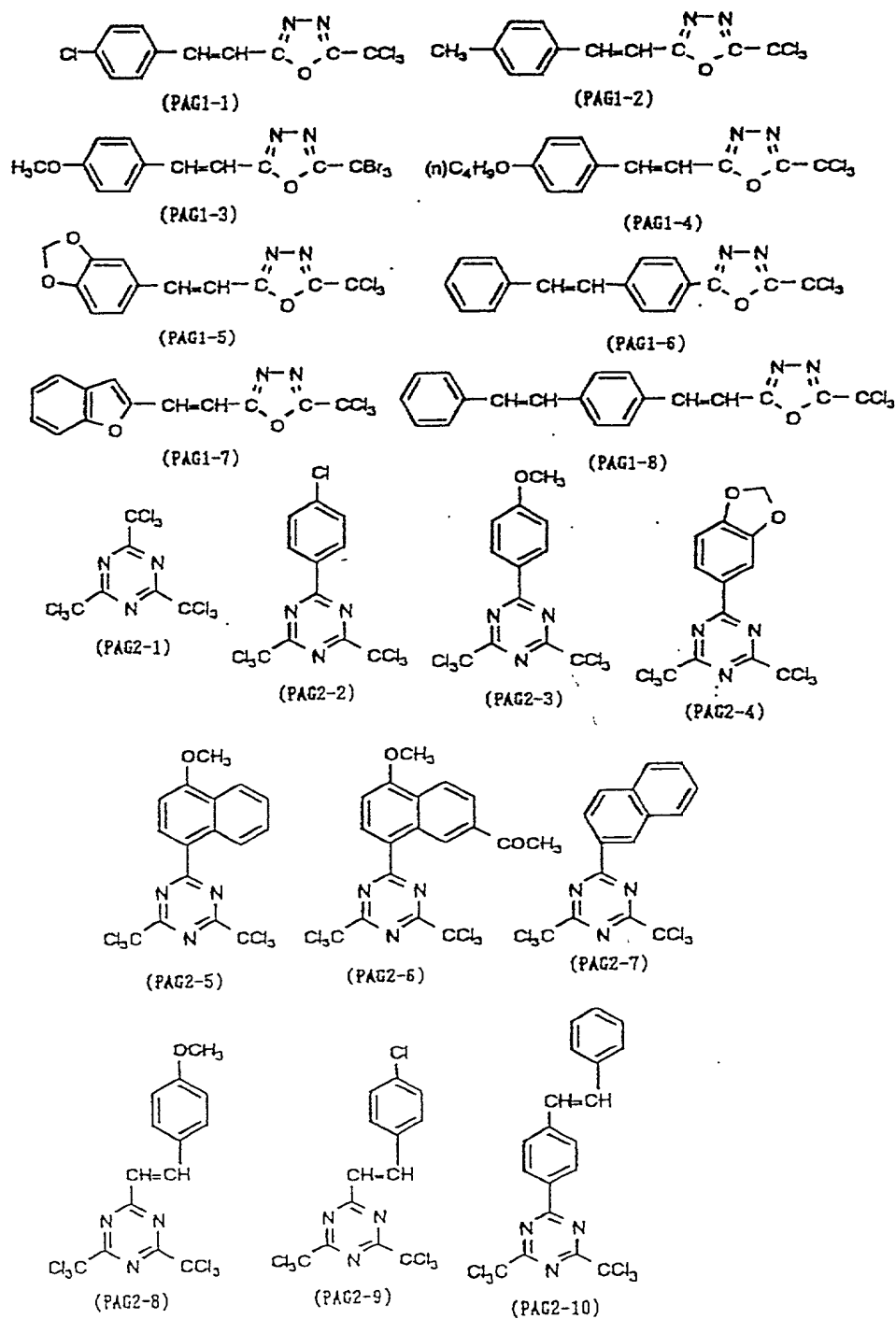
Out of these compounds capable of decomposing upon irradiation with actinic rays or radiation and thereby generating an acid, particularly effective compounds are described below.

(1) Oxazole Derivative Represented by Formula (PAG1) and
S-Triazine Derivative Represented by Formula (PAG2),
Each Substituted by Trihalomethyl Group:

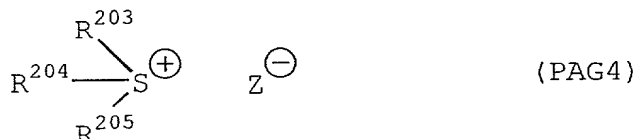
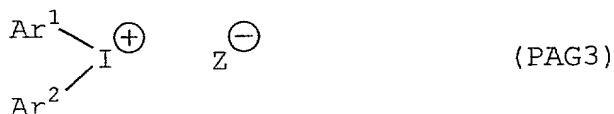


wherein R^{201} represents a substituted or unsubstituted aryl group or a substituted or unsubstituted alkenyl group, R^{202} represents a substituted or unsubstituted aryl group, a substituted or unsubstituted alkenyl group, a substituted or unsubstituted alkyl group or $-\text{C}(\text{Y})_3$, and Y represents chlorine atom or bromine atom.

Specific examples thereof include the following compounds, however, the present invention is by no means limited thereto.



(2) Iodonium Salt Represented by Formula (PAG3) and Sulfonium Salt Represented by Formula (PAG4):



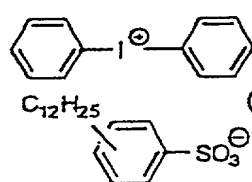
wherein Ar^1 and Ar^2 each independently represents a substituted or unsubstituted aryl group, R^{203} , R^{204} and R^{205} each independently represents a substituted or unsubstituted alkyl group or a substituted or unsubstituted aryl group,

Z^- represents a counter anion and examples thereof include BF_4^- , AsF_6^- , PF_6^- , SbF_6^- , SiF_6^{2-} , ClO_4^- , perfluoroalkane sulfonate anion such as CF_3SO_3^- , toluenesulfonate anion, substituted benzenesulfonate anion such as dodecylbenzenesulfonate anion and pentafluorobenzenesulfonate anion, condensed polynuclear aromatic sulfonate anion such as naphthalene-1-sulfonate anion and anthraquinonesulfonate anion, and sulfonic acid group-containing dye, but the present invention is by no means limited thereto.

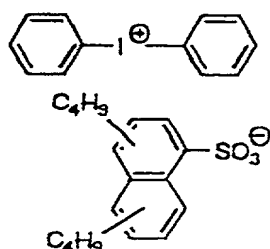
Two of R^{203} , R^{204} and R^{205} , and Ar^1 and Ar^2 in respective pairs may be bonded through a single bond or a substituent.

Specific examples thereof include the following compounds, however, the present invention is by no means limited thereto.

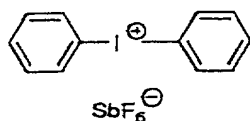
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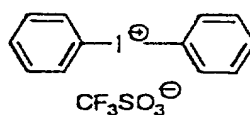
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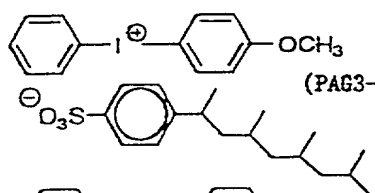
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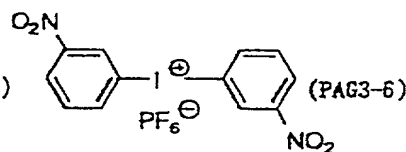
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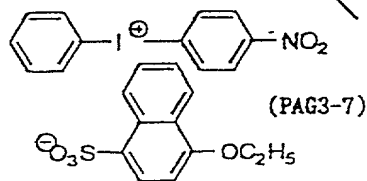
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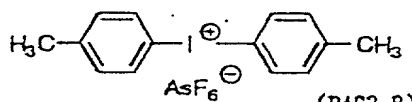
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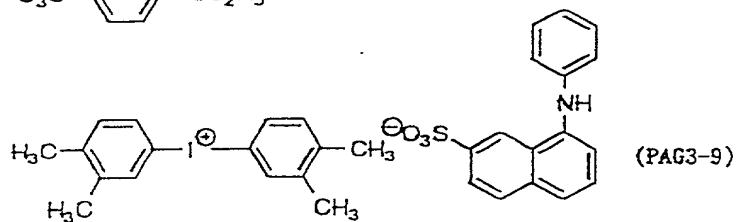
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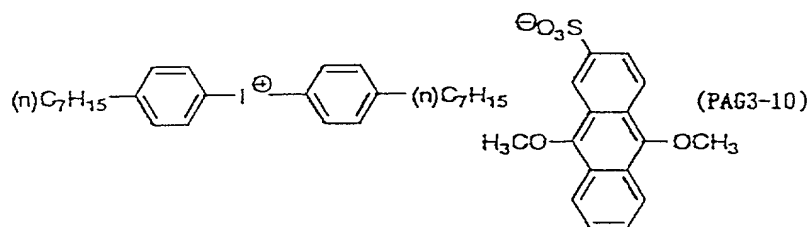
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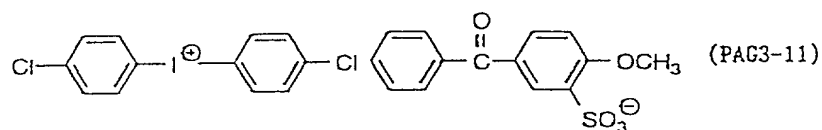
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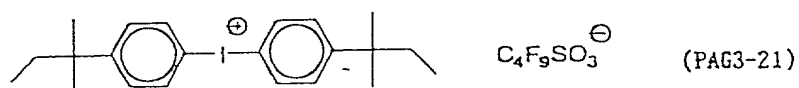
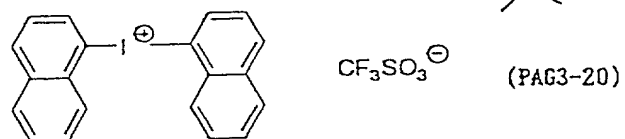
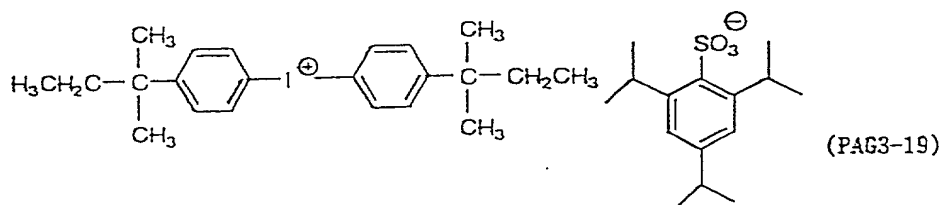
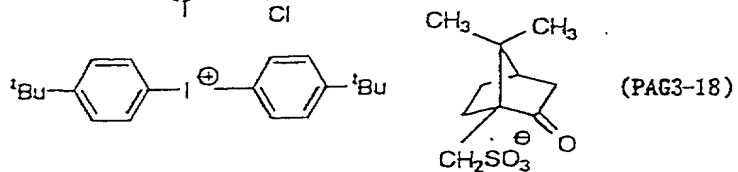
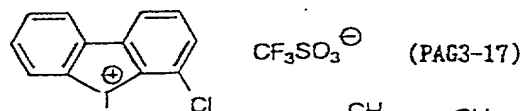
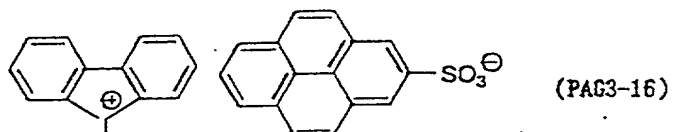
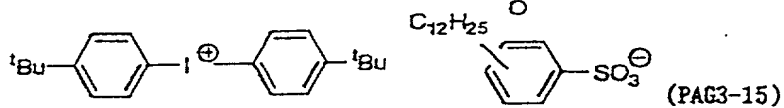
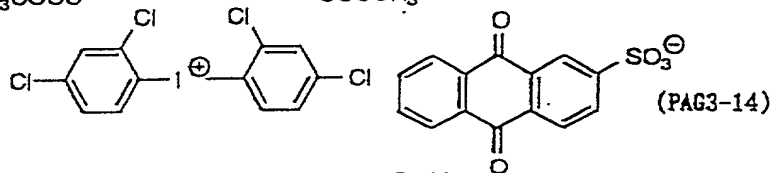
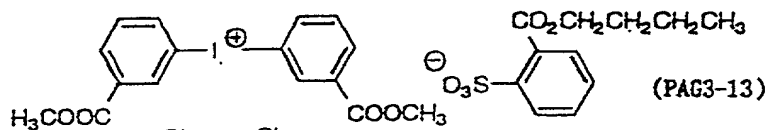
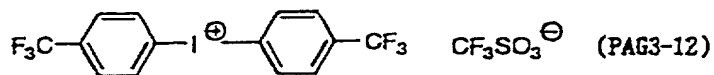
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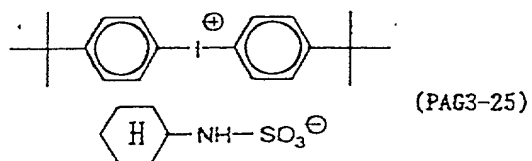
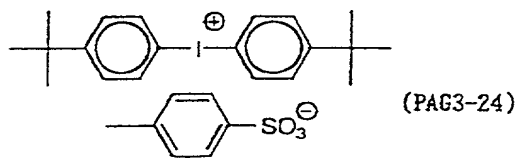
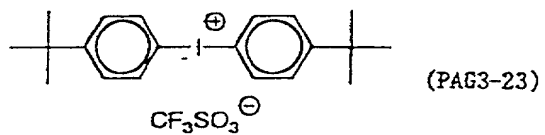
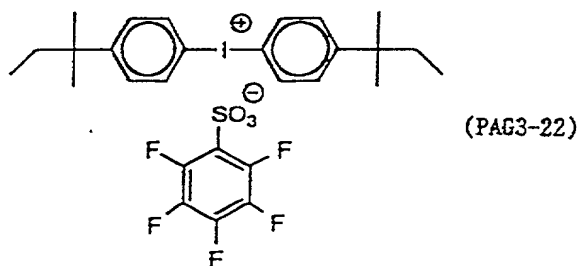


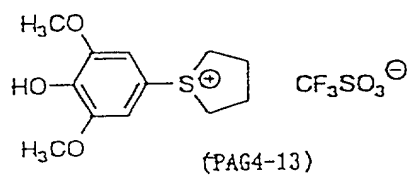
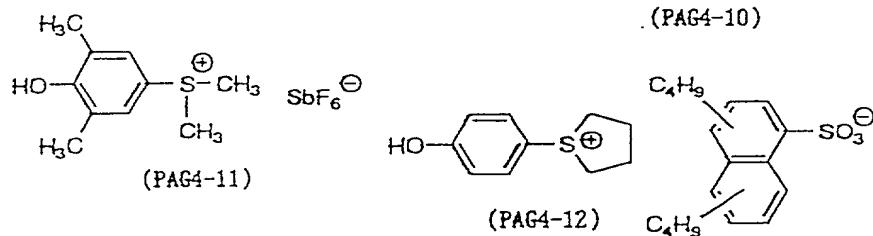
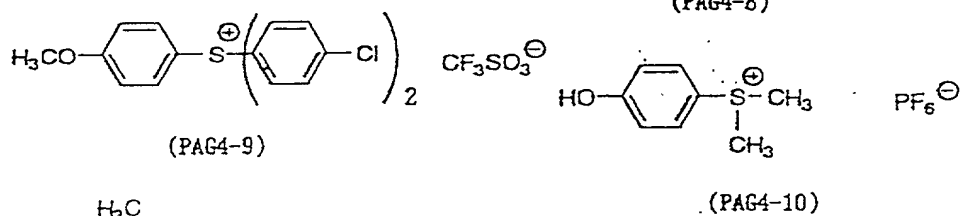
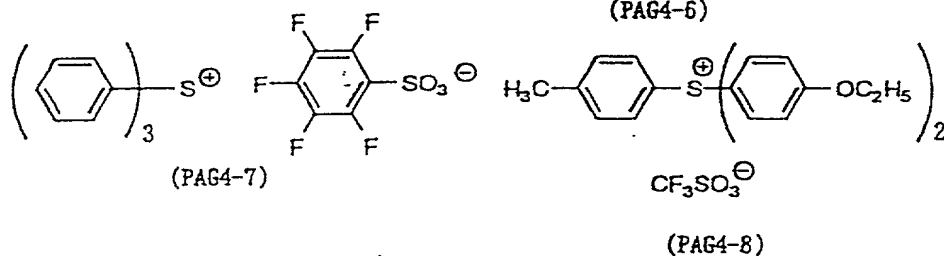
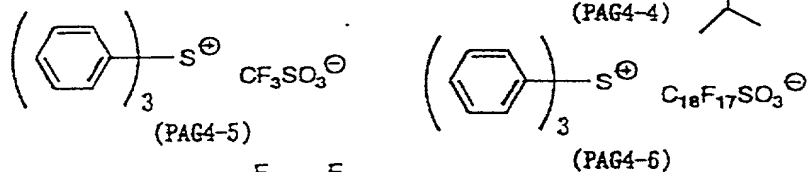
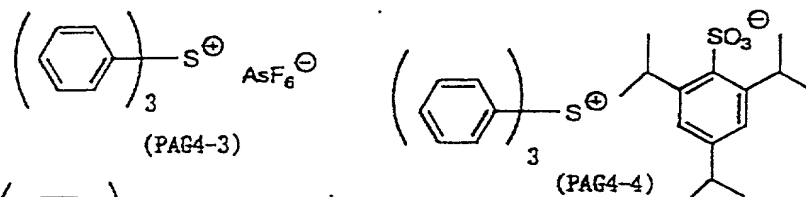
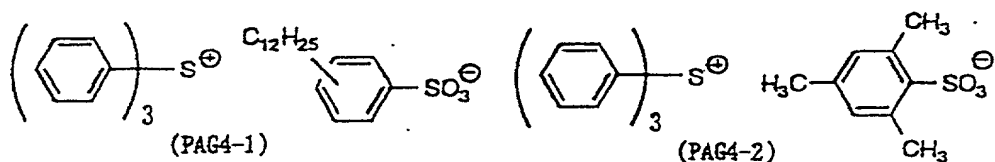
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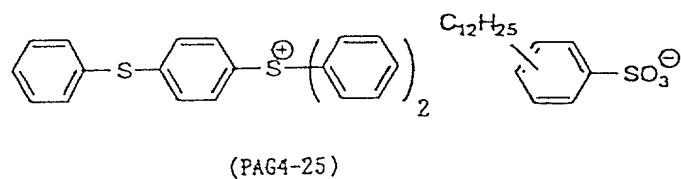
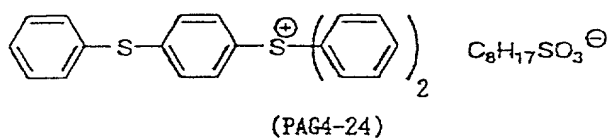
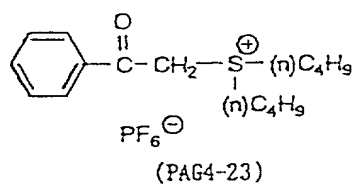
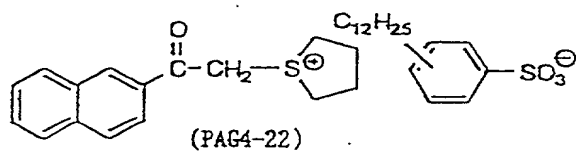
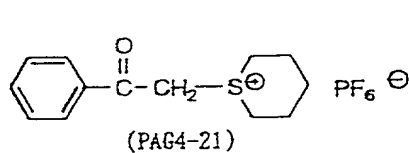
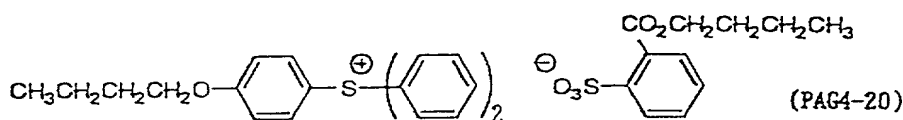
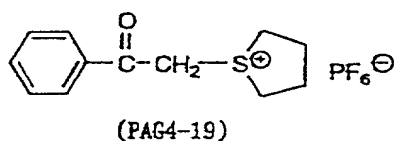
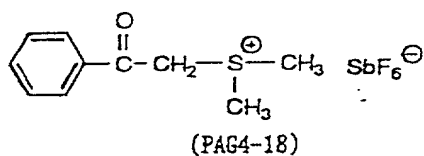
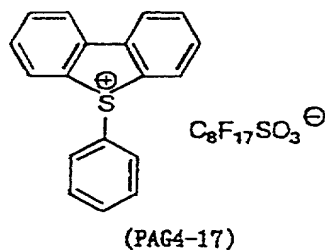
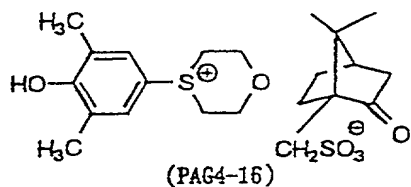
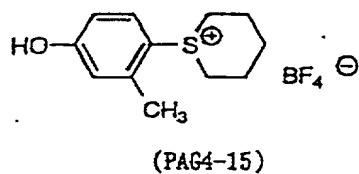
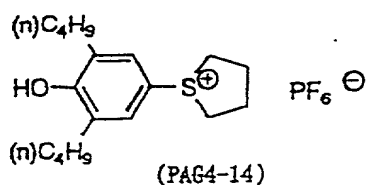


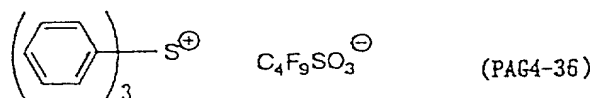
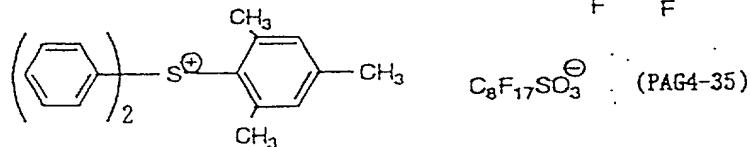
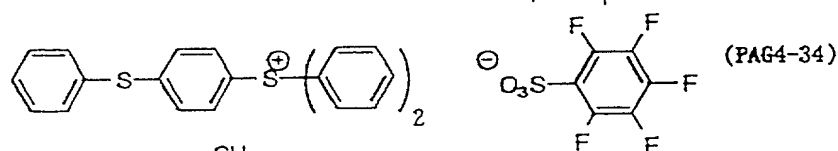
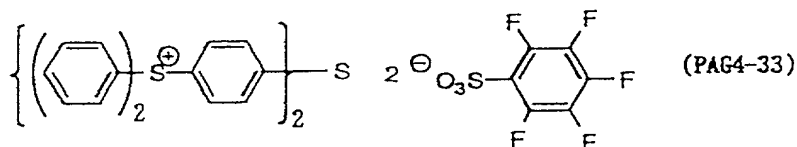
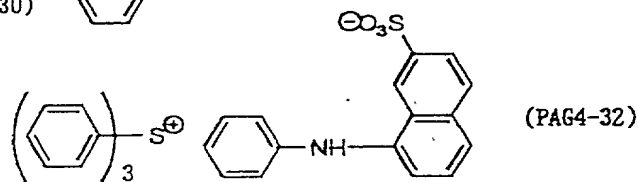
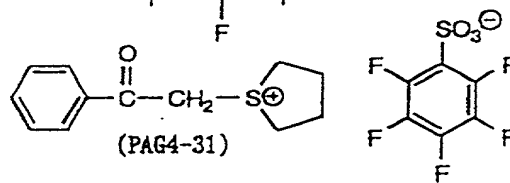
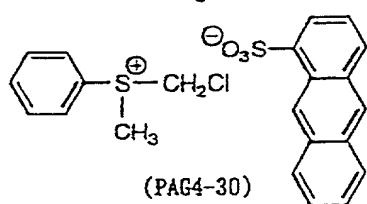
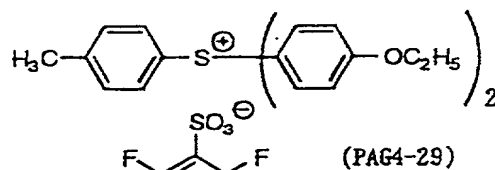
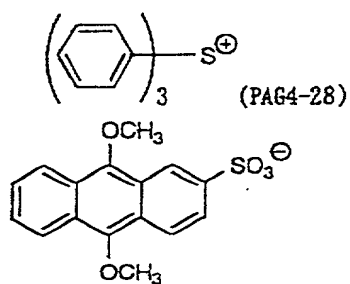
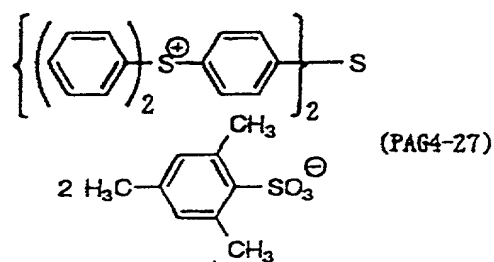
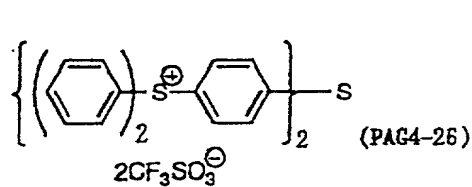
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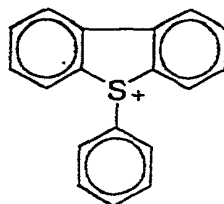








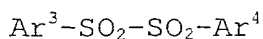
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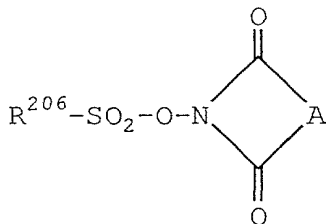
5

The above-mentioned onium salts represented by formulae (PAG3) and (PAG4) are known and may be synthesized by a method described, for example, in J.W. Knapczyk et al., J. Am. Chem. Soc., 91, 145 (1969), A.L. Maycok et al., J. Org. Chem., 35, 2532 (1970), E. Goethas et al., Bull. Soc. Chem. Belg., 73, 546 (1964), H.M. Leicester, J. Am. Chem. Soc., 51, 3587 (1929), J.V. Crivello et al., J. Polym. Chem. Ed., 18, 2677 (1980), U.S. Patents 2,807,648 and 4,247,473, JP-A-53-101331.

(3) Disulfonic Acid Derivative Represented by Formula (PAG5) and Imidosulfonate Derivative Represented by Formula (PAG6):



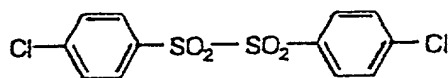
(PAG5)



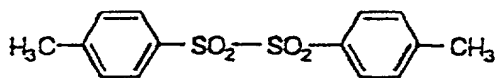
(PAG6)

wherein Ar^3 and Ar^4 each independently represents a substituted or unsubstituted aryl group, R^{206} represents a substituted or unsubstituted alkyl group or a substituted or unsubstituted aryl group, and A represents a substituted or unsubstituted alkylene group, a substituted or unsubstituted alkenylene group or a substituted or unsubstituted arylene group.

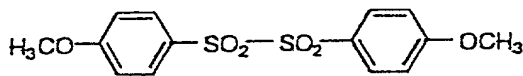
Specific examples thereof include the following compounds, however, the present invention is by no means limited thereto.



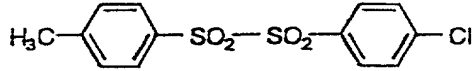
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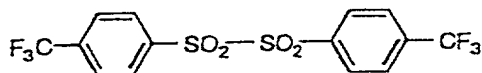
(PAG5-2)



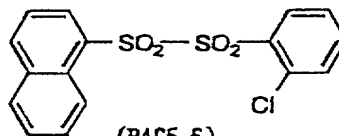
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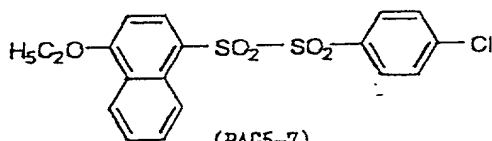
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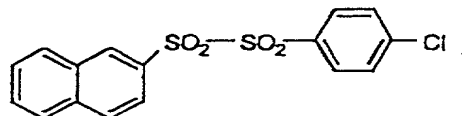
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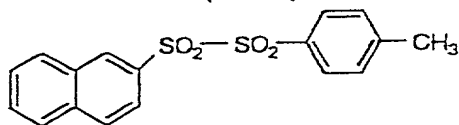
(PAG5-6)



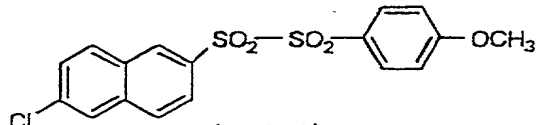
(PAG5-7)



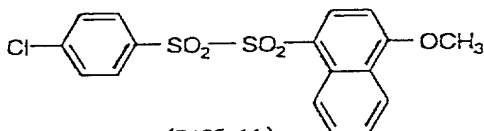
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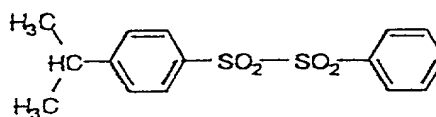
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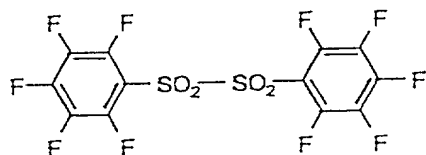
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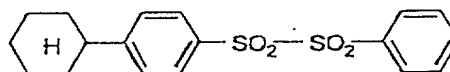
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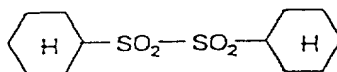
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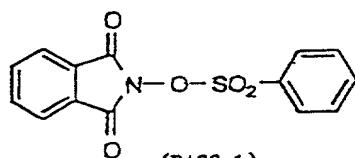
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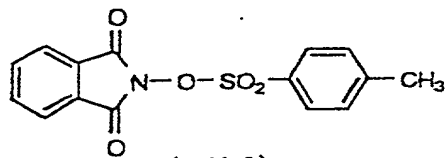
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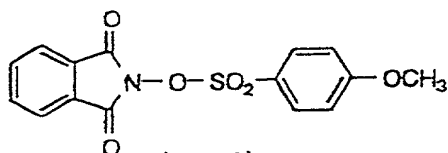
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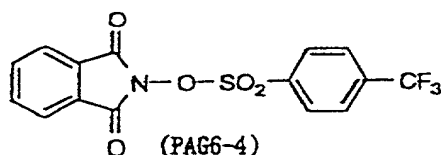
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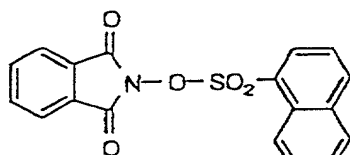
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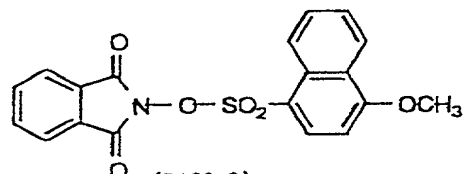
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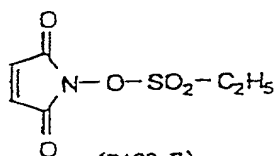
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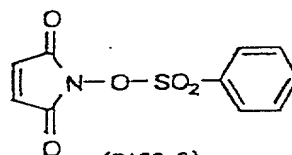
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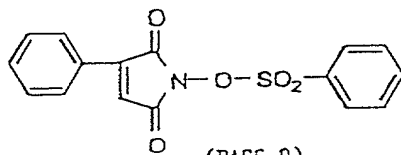
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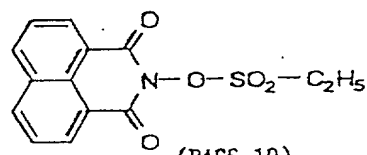
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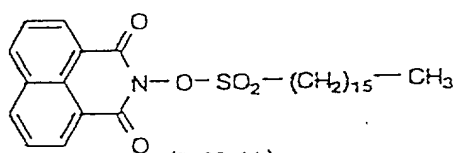
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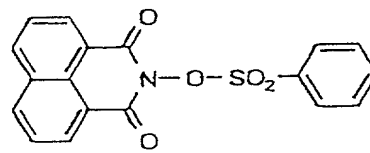
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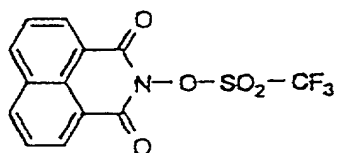
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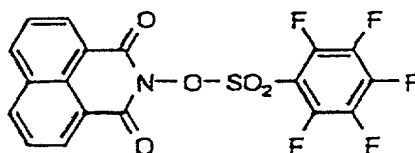
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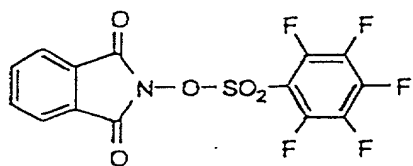
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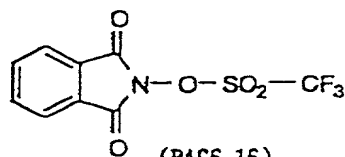
(PAG6-13)



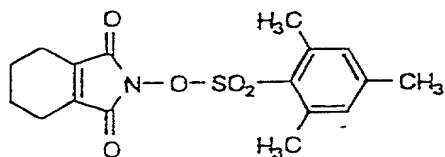
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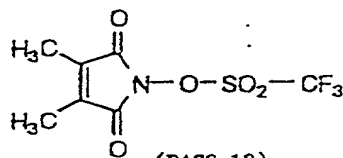
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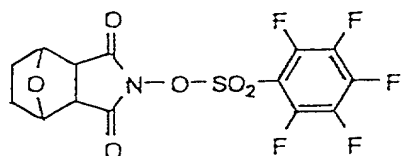
(PAG6-16)



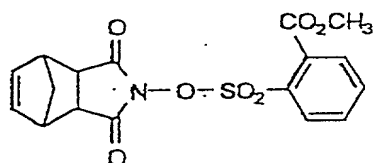
(PAG6-17)



(PAG6-18)

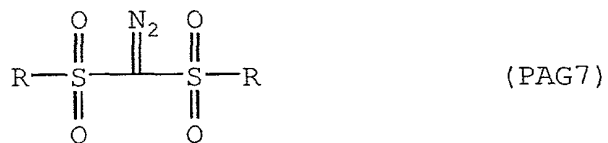


(PAG6-19)



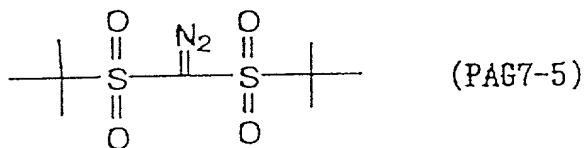
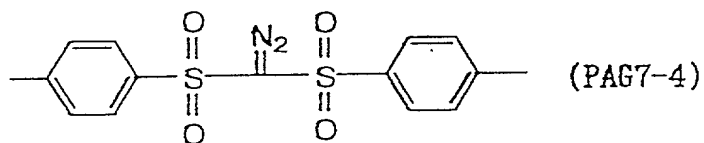
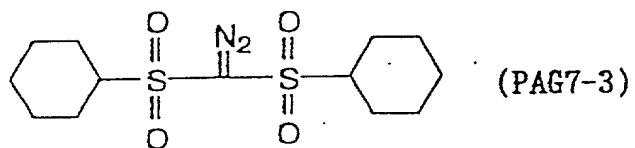
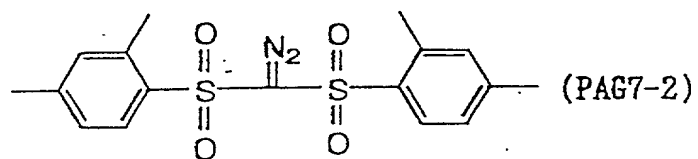
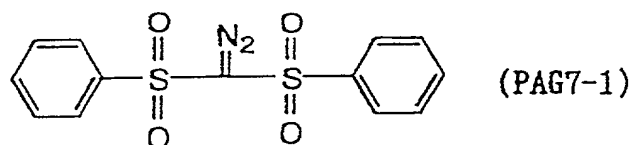
(PAG6-20)

(4) Diazodisulfone Derivative Represented by Formula
(PAG7)



5 wherein R represents a linear, branched or cyclic alkyl group or an aryl group which may be substituted.

Specific examples thereof include the following compounds, however, the present invention is not limited thereto.



000220.80702960

In the present invention, the photo-acid generator is preferably a sulfonic acid salt compound of sulfonium or iodonium (more preferably a compound represented by formula (PAG3) or (PAG4)), a sulfonate compound of N-hydroxyimide (more preferably a compound represented by formula (PAG6)) or a disulfonyldiazomethane compound (more preferably a compound represented by formula (PAG7)). By using such a photo-acid generator, high sensitivity and excellent resolution can be obtained and the fine pattern formed can be highly improved in the edge roughness.

The photo-acid generator is usually added in an amount of, based on the solid content in the composition, 0.001 to 40 wt%, preferably 0.01 to 20 wt%, more preferably 0.1 to 5 wt%. If the amount of the photo-acid generator added is less than 0.001 wt%, the sensitivity decreases, whereas if the added amount exceeds 40 wt%, the resist is excessively increased in the light absorption to disadvantageously cause deterioration of the profile or narrowing of the process (particularly, bake) margin.

(B) Resin Capable of Decomposing Under Action of Acid to Increase Solubility in Alkali

The resin (B) capable of increasing the solubility in alkali under the action of an acid (hereinafter sometimes simply referred to as a "resin (B)"), for use in the present invention, contains a repeating unit having a group

represented by formula (I).

In formula (I), the alkyl group having from 1 to 4 carbon atoms represented by R_1 , which may have a substituent, includes a linear or branched alkyl group having from 1 to 4 carbon atoms. Examples of the alkyl group include a methyl group, an ethyl group, an n-propyl group, an isopropyl group, an n-butyl group, an isobutyl group, a sec-butyl group and a tert-butyl group.

The alkyl group represented by R_2 to R_7 includes a linear or branched alkyl group which may have a substituent. The linear or branched alkyl group is preferably a linear or branched alkyl group having from 1 to 12 carbon atoms, more preferably a linear or branched alkyl group having from 1 to 10 carbon atoms, still more preferably a methyl group, an ethyl group, a propyl group, an isopropyl group, an n-butyl group, an isobutyl group, an sec-butyl group, a tert-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group or a decyl group.

The cycloalkyl group represented by R_2 to R_7 is preferably a cycloalkyl group having from 3 to 8 carbon atoms, such as cyclopropyl group, cyclopentyl group, cyclohexyl group, cycloheptyl group and cyclooctyl group.

The alkenyl group represented by R_2 to R_7 is preferably an alkenyl group having from 2 to 6 carbon atoms, such as vinyl group, propenyl group, butenyl group and hexenyl

group.

Examples of the ring formed as a result of combining of R_6 and R_7 include 3- to 8-membered rings such as cyclopropane ring, cyclobutane ring, cyclopentane ring, cyclohexane ring and cyclooctane ring.

Examples of the substituent of these alkyl group, cycloalkyl group and alkenyl group include an alkoxy group having from 1 to 4 carbon atoms, a halogen atom (e.g., fluorine, chlorine, bromine, iodine), an acyl group, an acyloxy group, a cyano group, a hydroxy group, a carboxy group, an alkoxycarbonyl group and a nitro group.

In the present invention, at least one of R_6 and R_7 is a group exclusive of hydrogen atom, preferably an alkyl group having from 1 to 10 carbon atoms, a cycloalkyl group having 3 to 8 carbon atoms or an alkenyl group having 2 to 6 carbon atoms, more preferably an alkyl group having 1 to 6 carbon atoms.

In the present invention, R_2 to R_4 each is preferably an alkyl group having from 1 to 10 carbon atoms, a cycloalkyl group having from 3 to 8 carbon atoms or an alkenyl group having from 2 to 6 carbon atoms, more preferably an alkyl group having from 1 to 6 carbon atoms.

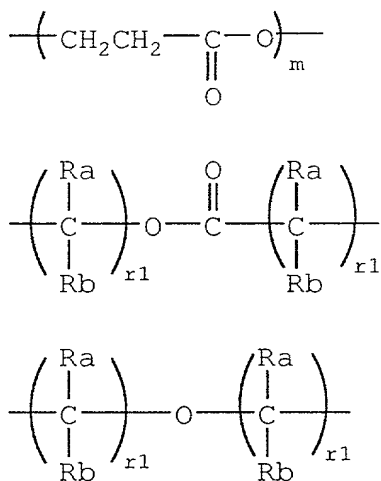
m and n each represents 0 or 1, provided that m and n are not 0 at the same time.

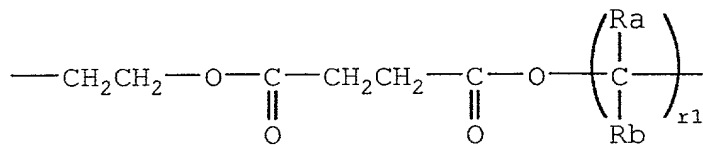
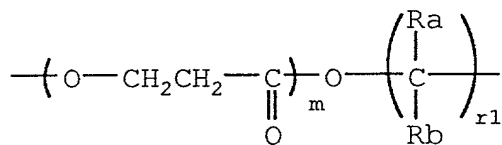
The repeating unit having a group represented by

formula (I) is preferably a repeating unit represented by the following formula (AI):



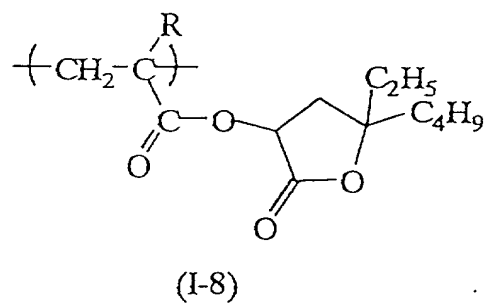
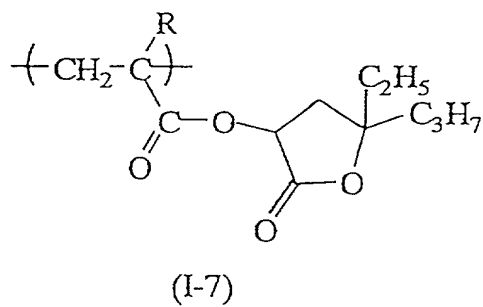
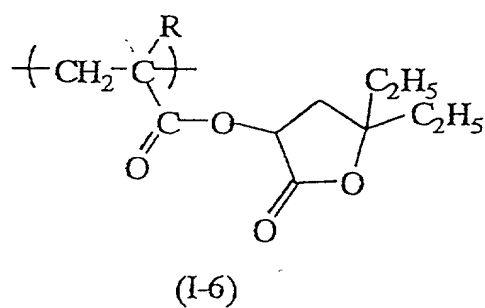
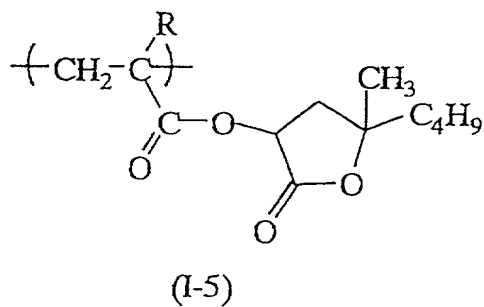
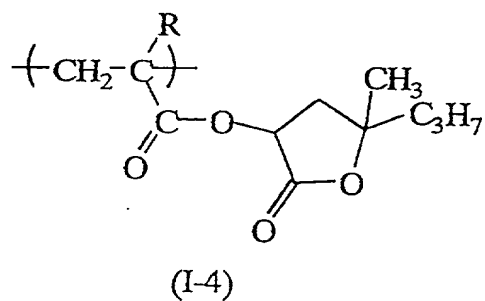
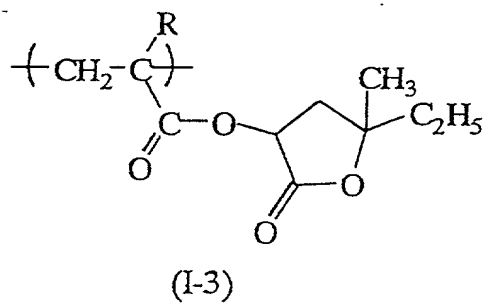
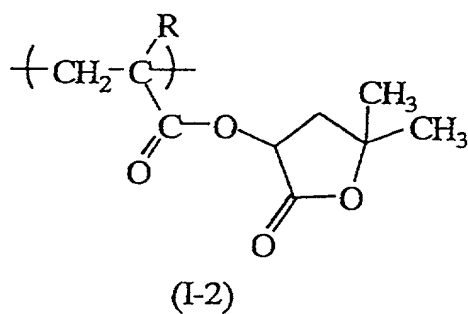
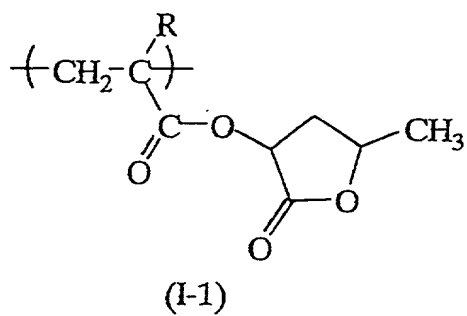
wherein R has the same meaning as R in formula (a) which is described later, A' represents a single bond, an ether group, an ester group, a carbonyl group, an alkylene group or a divalent group comprising a combination thereof, and B represents a group represented by formula (I). Examples of the divalent group comprising the above-described combination, represented by A', include the groups represented by the following formulae:

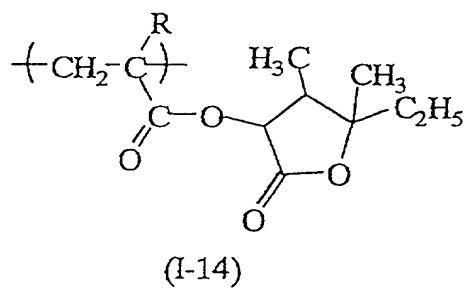
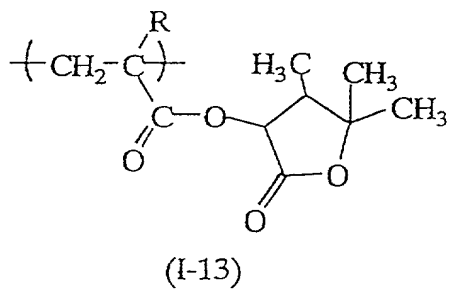
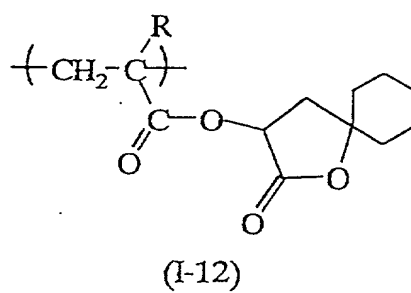
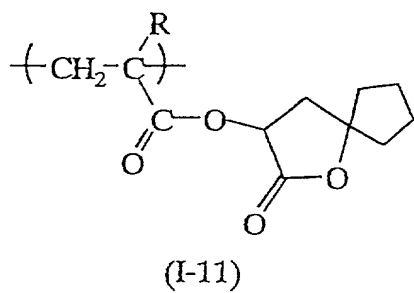
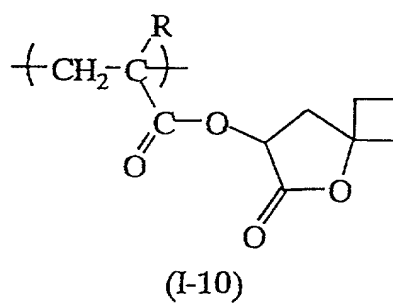
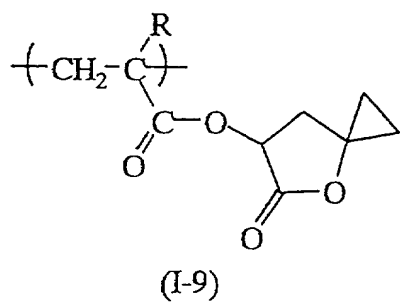


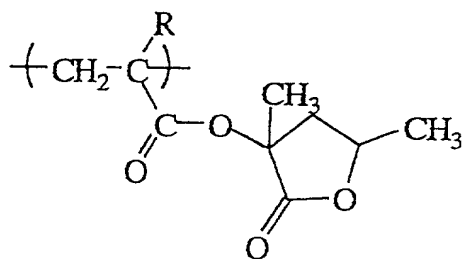


wherein Ra, Rb and r1 have the same meanings as defined later, and m is an integer of 1 to 3.

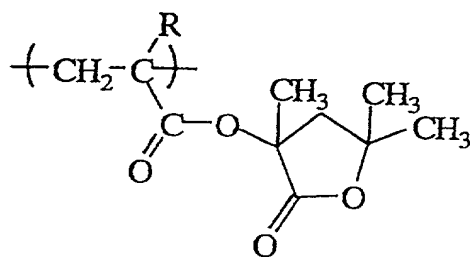
- 5 Specific examples of the repeating unit represented by formula (AI) are set forth below, however, the present invention is by no means limited thereto.



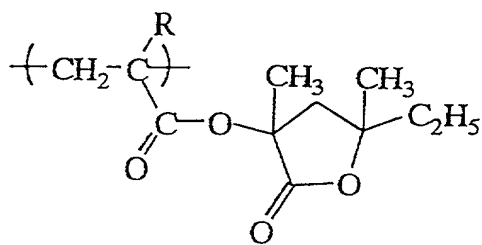




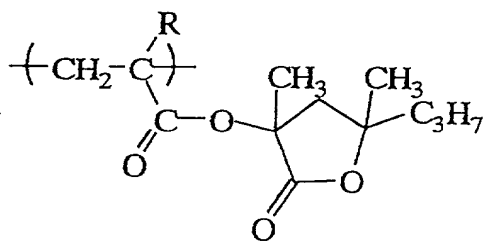
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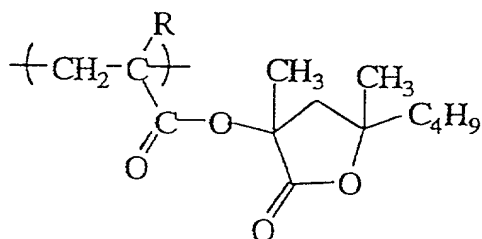
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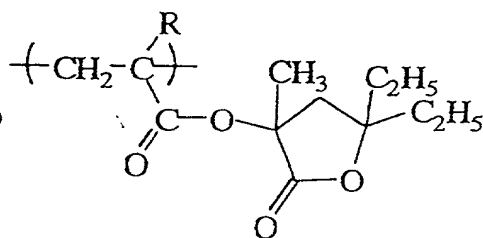
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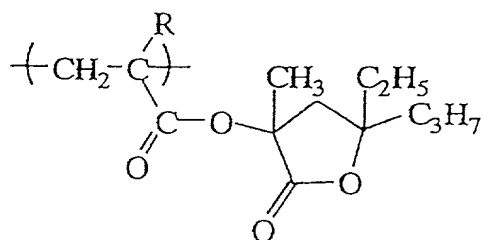
(I-18)



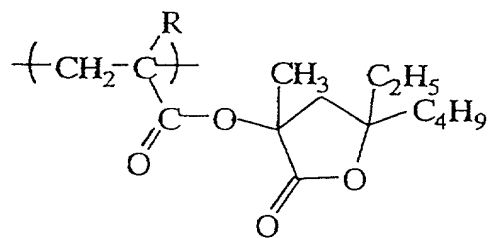
(I-19)



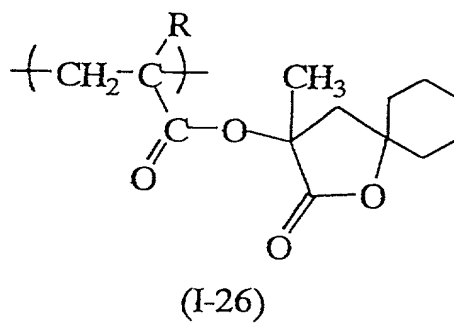
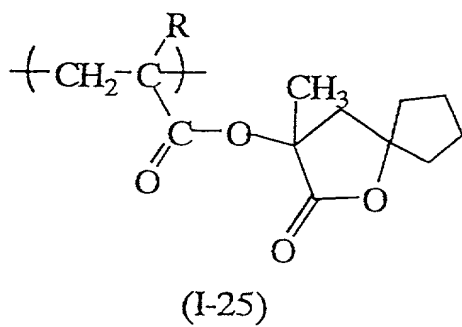
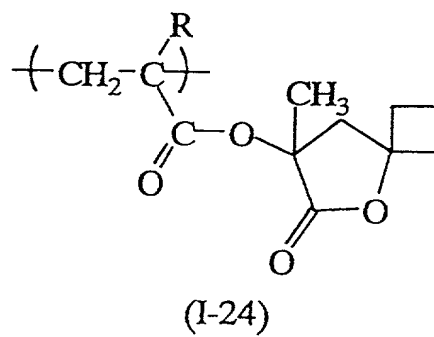
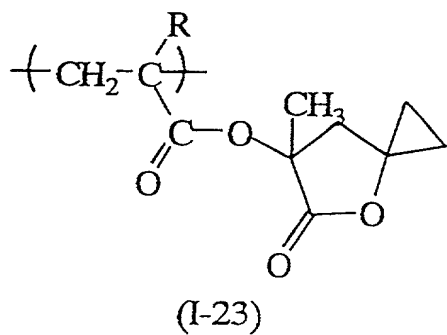
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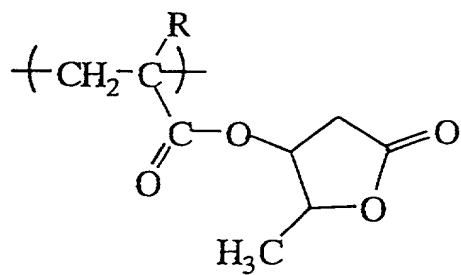


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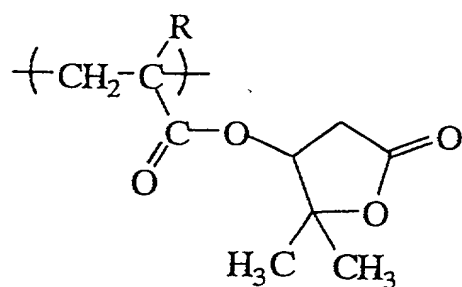


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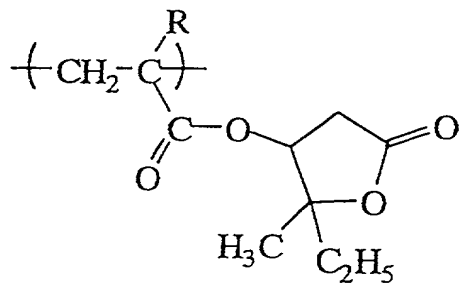




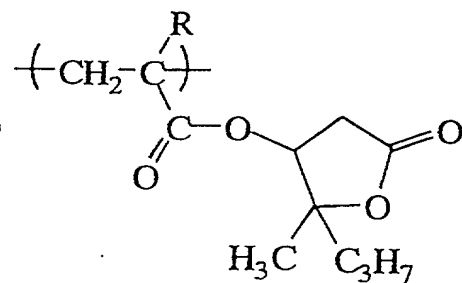
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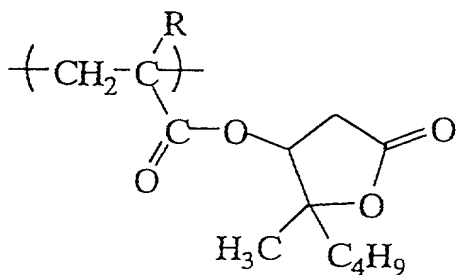
(I-28)



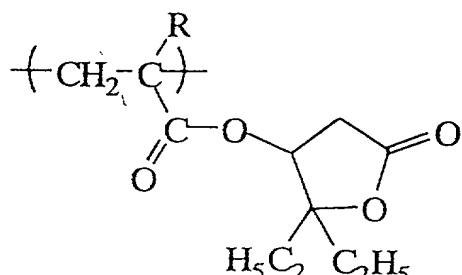
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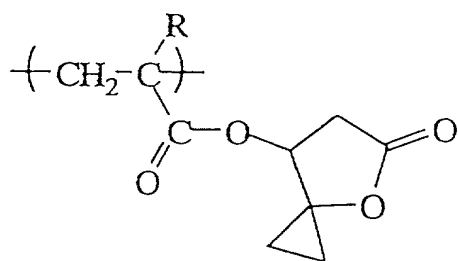
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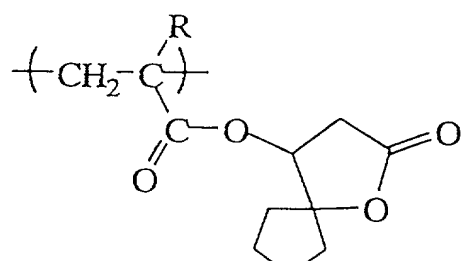
(I-31)



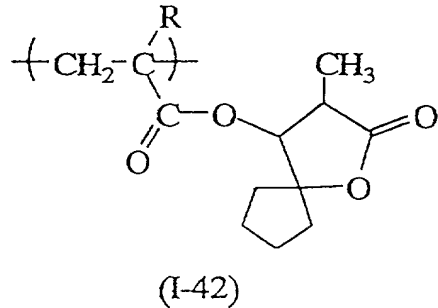
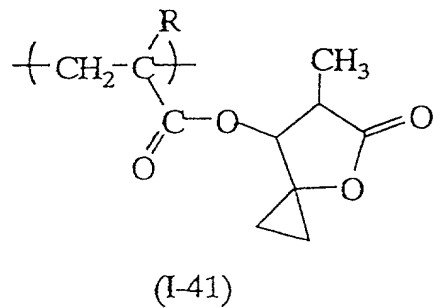
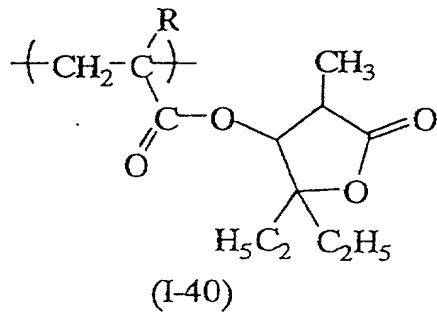
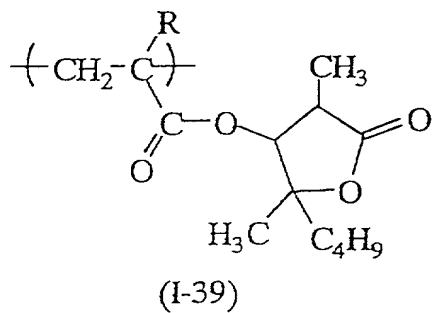
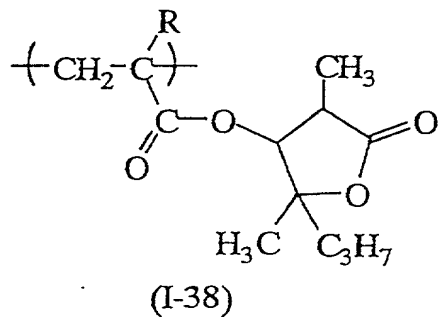
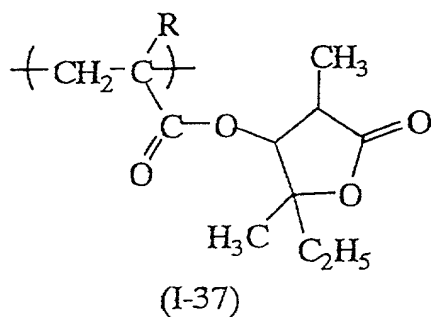
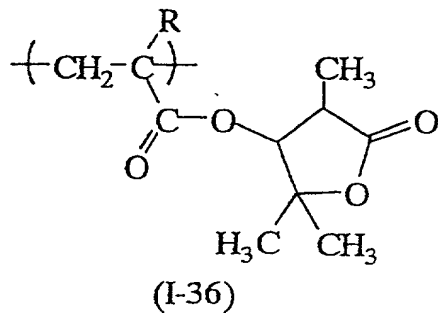
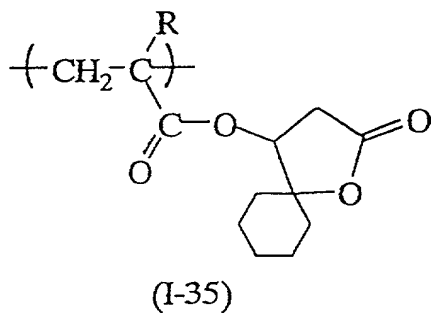
(I-32)

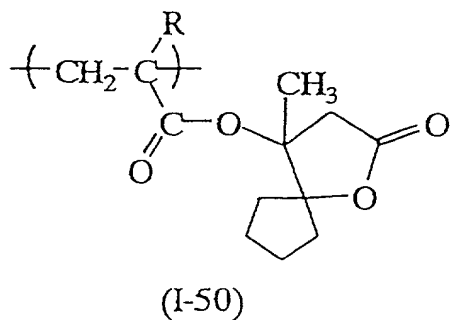
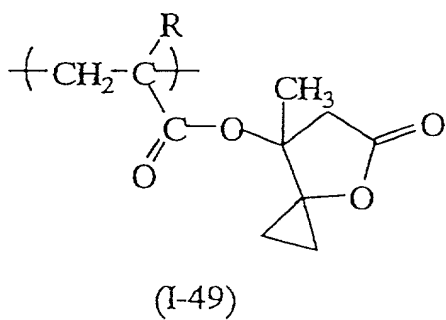
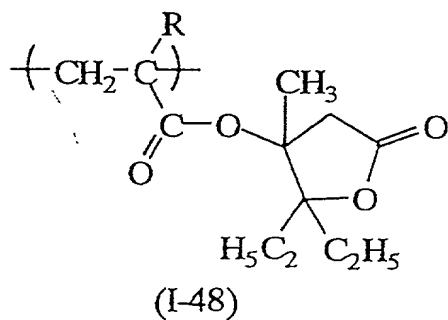
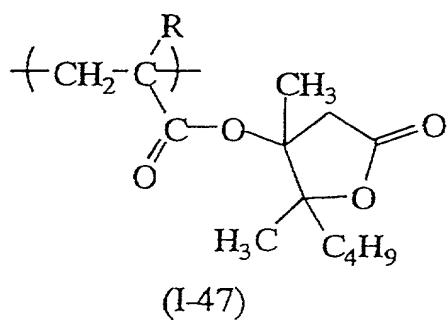
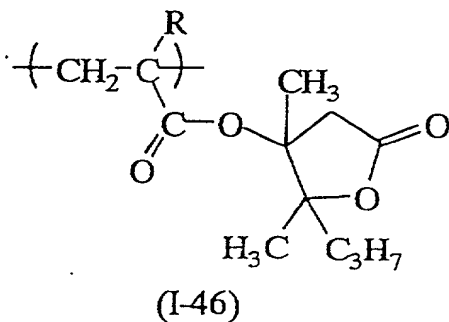
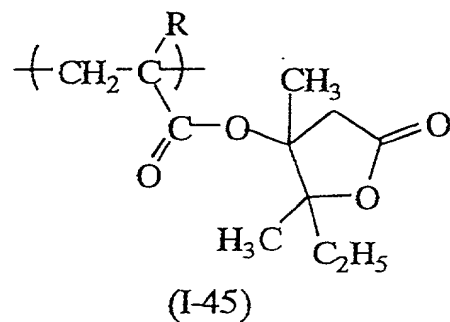
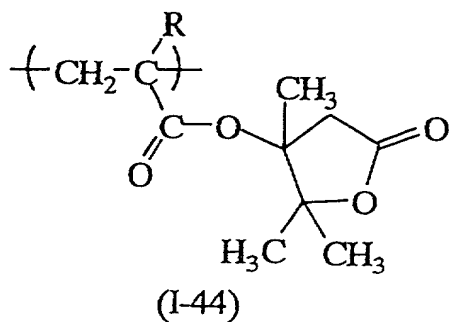
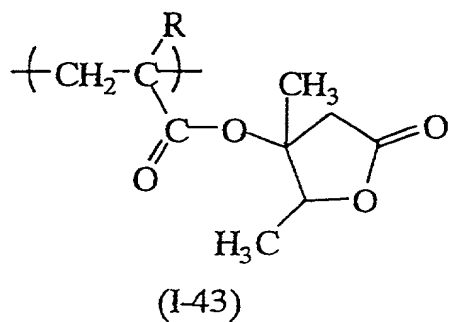


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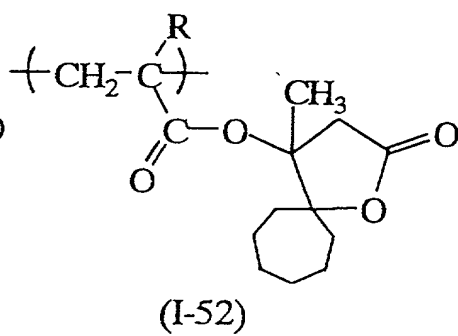
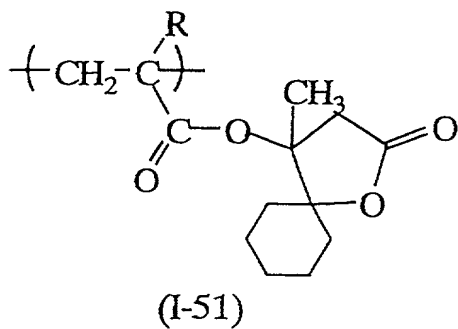


(I-34)





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In the present invention, the resin (B) preferably contains a repeating unit having an alkali-soluble group protected by at least one group containing an alicyclic hydrocarbon structure represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI), because the effect of the present invention can be more outstandingly brought out.

In formulae (pI) to (pVI), the alkyl group represented by R_{12} to R_{25} represents a linear or branched alkyl group having from 1 to 4 carbon atoms, which may be either substituted or unsubstituted. Examples of the alkyl group include a methyl group, an ethyl group, an n-propyl group, an isopropyl group, an n-butyl group, an isobutyl group, a sec-butyl group and a tert-butyl group.

Examples of the substituent of the alkyl group include an alkoxy group having from 1 to 4 carbon atoms, a halogen atom (e.g., fluorine, chlorine, bromine, iodine), an acyl group, an acyloxy group, a cyano group, a hydroxy group, a carboxy group, an alkoxycarbonyl group and a nitro group.

The alicyclic hydrocarbon group represented by R_{11} to R_{25} and the alicyclic hydrocarbon group formed by Z and the carbon atom may be either monocyclic or polycyclic. Specific examples thereof include a group having 5 to more carbon atoms having a monocyclo-, bicyclo-, tricyclo-, tetracyclo-structure. The carbon atom number is preferably

from 6 to 30, more preferably from 7 to 25. These alicyclic hydrocarbon group each may have a substituent.

Examples of the structure in the alicyclic moiety of the group containing an alicyclic hydrocarbon structure are shown below.

5

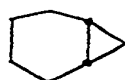
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(1)



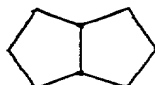
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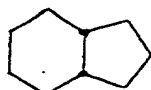
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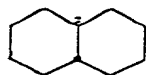
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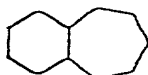
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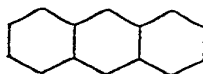
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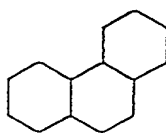
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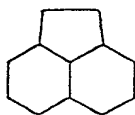
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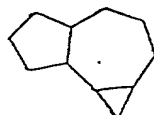
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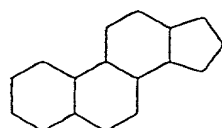
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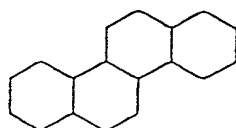
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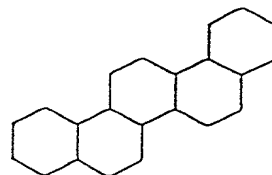
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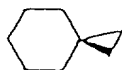
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(18)



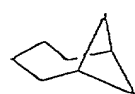
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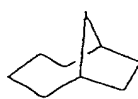
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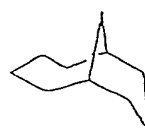
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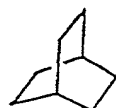


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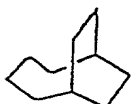


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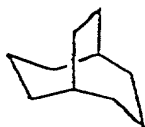
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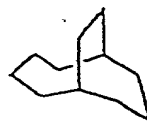
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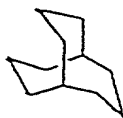
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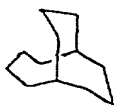
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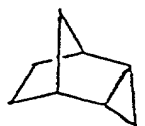
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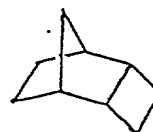
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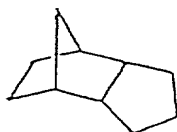
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(34)



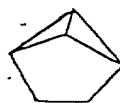
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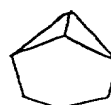
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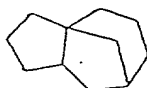
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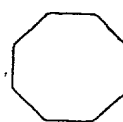
(47)



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(49)



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Among these alicyclic moieties, preferred in the present invention are an adamantyl group, a noradamantyl group, a decaline residue, a tricyclodecanyl group, a tetracyclododecanyl group, a norbornyl group, a cedrol group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclodecanyl group and a cyclododecanyl group, more preferred are an adamantyl group, a decaline residue, a norbornyl group, a cedrol group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclodecanyl group and a cyclododecanyl group.

Examples of the substituent of the alicyclic hydrocarbon group include an alkyl group, a substituted alkyl group, a cycloalkyl group, an alkenyl group an acyl group, a halogen atom, a hydroxyl group, an alkoxy group, a carboxy group and an alkoxycarbonyl group. The alkyl group is preferably a lower alkyl group such as methyl group, ethyl group, propyl group, isopropyl group and butyl group, more preferably a methyl group, an ethyl group, a propyl group or an isopropyl group. Examples of the substituent of the substituted alkyl group include a hydroxyl group, a halogen atom and an alkoxy group.

Examples of the alkoxy group (inclusive of the alkoxy group of the alkoxycarbonyl group) include an alkoxy group having from 1 to 4 carbon atoms, such as methoxy group,

ethoxy group, propoxy group and butoxy group.

Examples of the cycloalkyl group include a cyclopropyl group, a cyclopentyl group and a cyclohexyl group.

5 Examples of the alkenyl group include an alkenyl group having from 2 to 6 carbon atoms and specific examples thereof include a vinyl group, a propenyl group, an allyl group, a butenyl group, a pentenyl group and a hexenyl group.

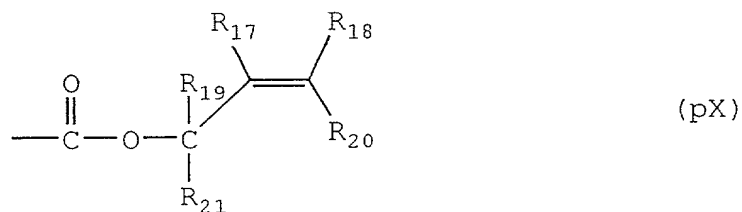
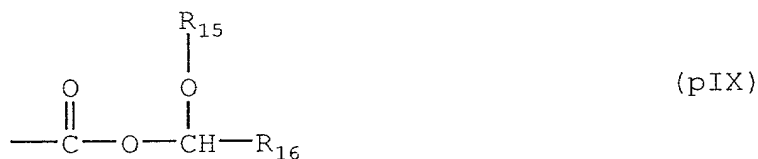
10 Examples of the acyl group include an acetyl group, an ethylcarbonyl group and a propylcarbonyl group. Examples of the halogen atom include chlorine atom, bromine atom, iodine atom and fluorine atom.

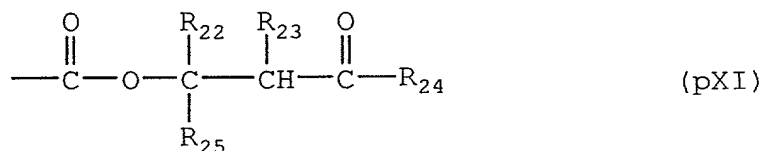
15 Among the structures represented by formulae (pI) to (pVI), preferred is formula (pI), more preferred is a group represented by formula (II). Examples of the alkyl group represented by R_{28} in formula (II) and examples of the halogen atom, alkyl group, cycloalkyl group, alkenyl group, alkoxy group, alkoxy carbonyl group and acyl group represented by any one of R_{29} to R_{31} include those described
20 above as examples of the substituent of the alicyclic hydrocarbon group.

25 Examples of the alkali-soluble group protected by a structure represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) in the resin include various groups known in this technical field. Specific examples thereof include a

carboxylic acid group, a sulfonic acid group, a phenol group and a thiol group. Among these, preferred are a carboxylic acid group and a sulfonic acid group.

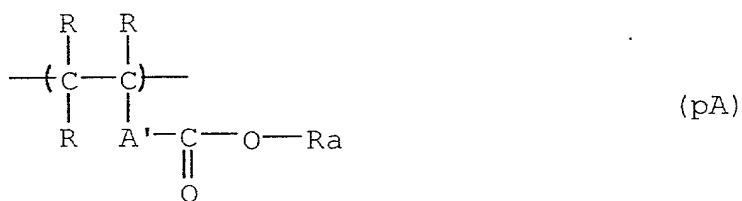
5 Preferred examples of the alkali-soluble group protected by a structure represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) in the resin include the groups represented by the following formulae (pVII) to (pXI):





wherein R_{11} to R_{25} and Z have the same meanings as defined above.

The repeating unit having an alkali-soluble group protected by a structure represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI), constituting the resin is preferably a repeating unit represented by the following formula (pA):



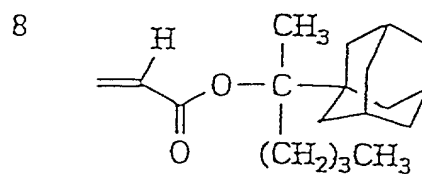
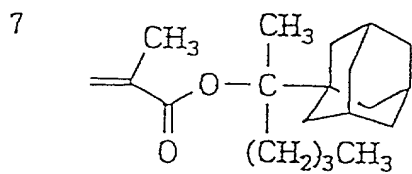
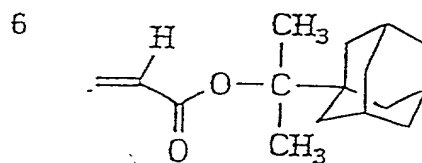
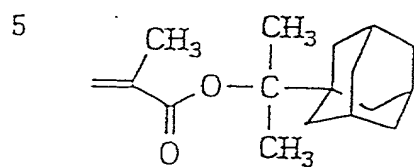
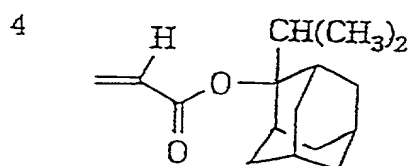
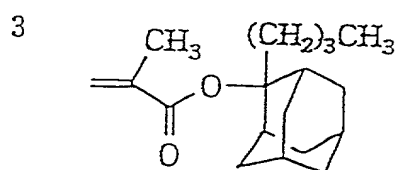
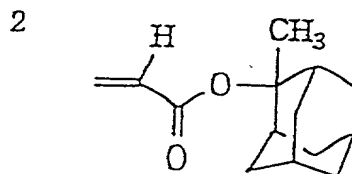
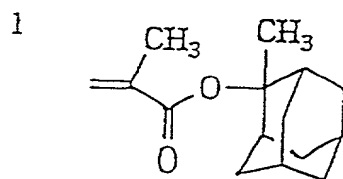
In formula (pA), R represents hydrogen atom, a halogen atom or a substituted or unsubstituted, linear or branched alkyl group having from 1 to 4 carbon atoms, the plurality of R groups may be the same or different, and examples of the halogen atom and the alkyl group represented by R are the same as the examples of R in formula (a).

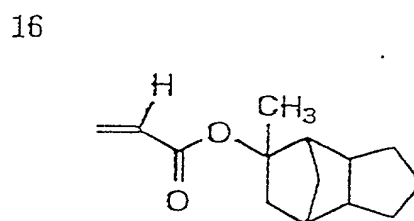
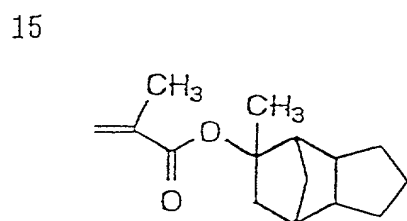
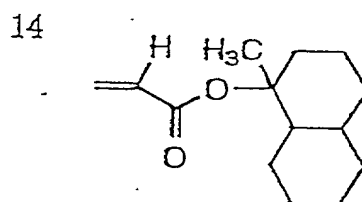
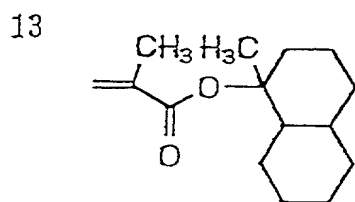
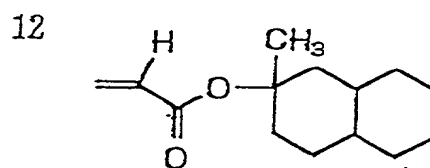
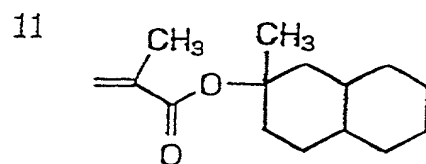
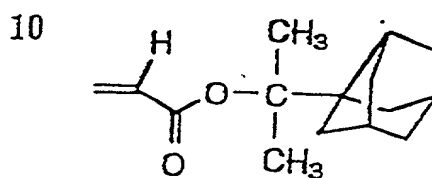
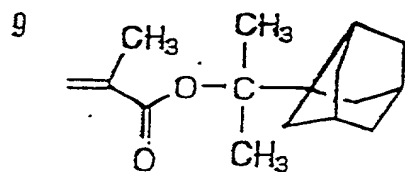
A' has the same meaning as defined above.

Ra represents any one group of (pI), (pII), (pIII), (pIV), (pV) and (pVI).

Specific examples of the monomer corresponding to the repeating unit represented by formula (pA) are set forth

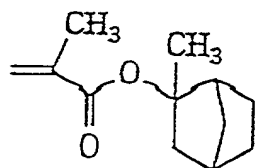
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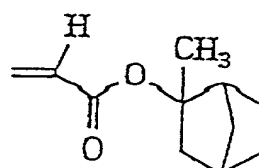


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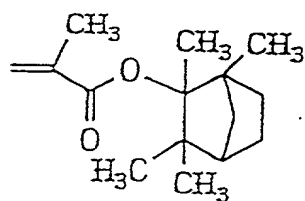
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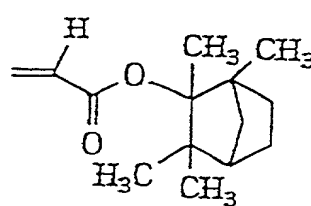
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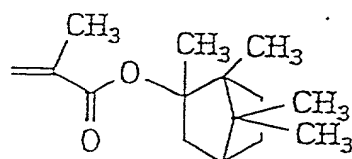
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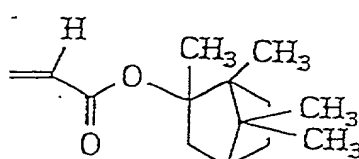
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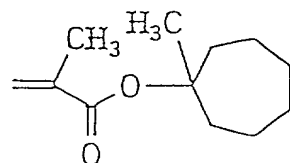
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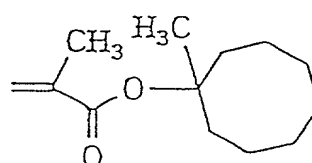
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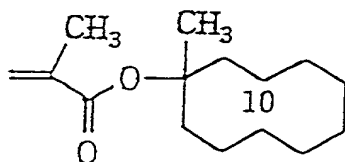
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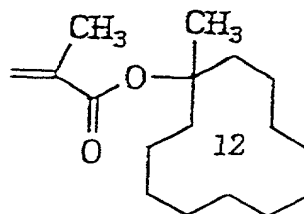
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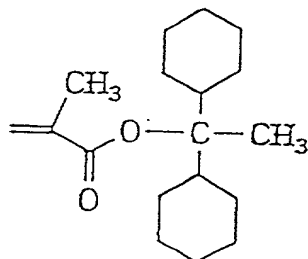
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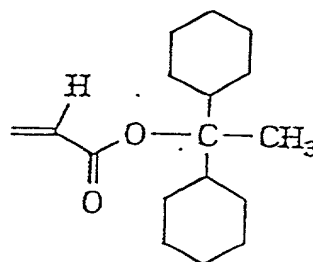
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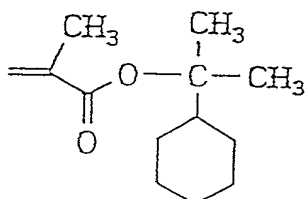
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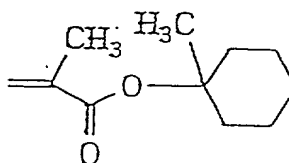
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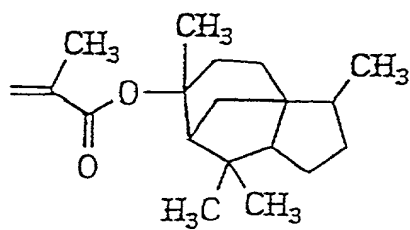


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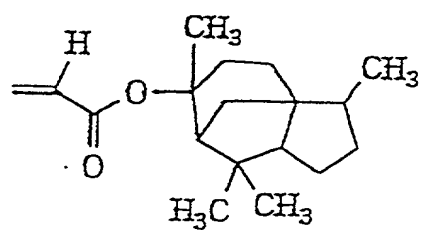


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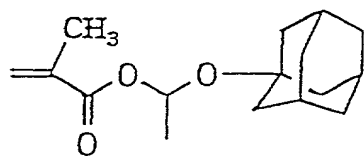
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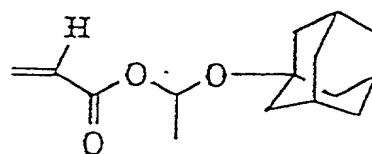
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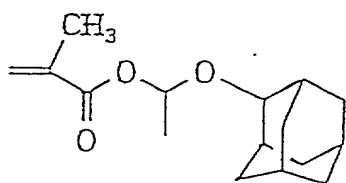
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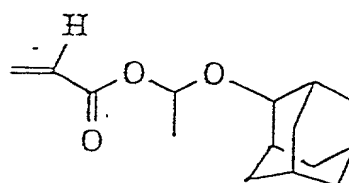
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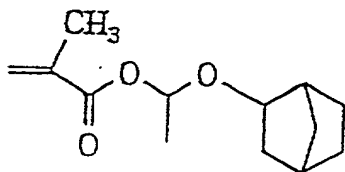
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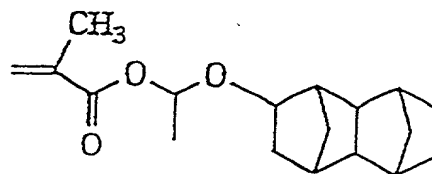
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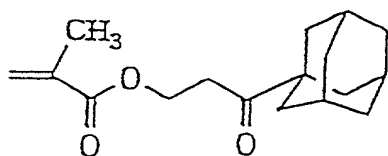
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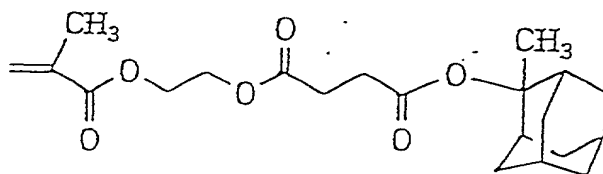
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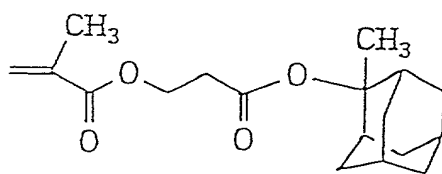
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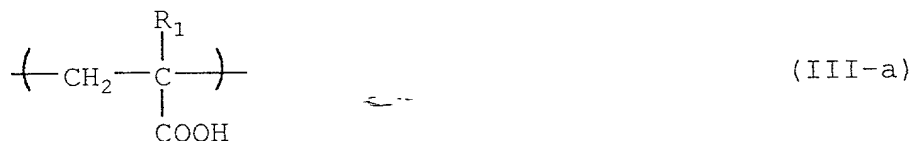
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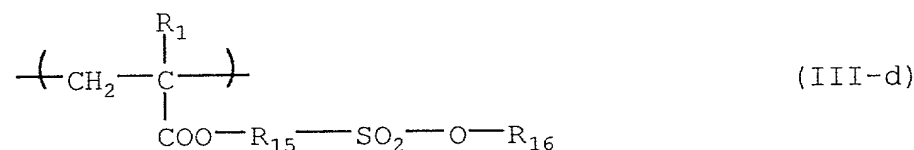
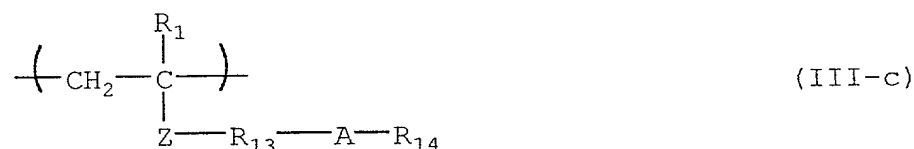
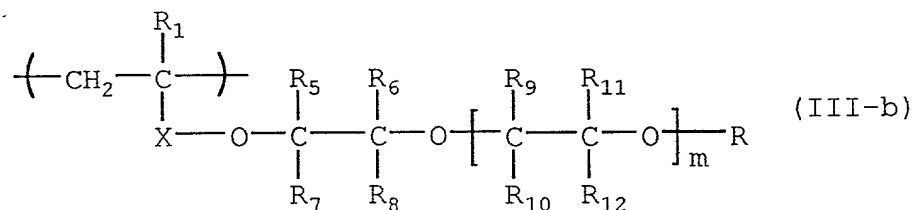


The resin (B) may further contain another repeating unit.

The resin (B) for use in the present invention preferably contains, as another copolymerization component, the repeating unit represented by formula (a), because the developability or the adhesive property to a substrate is improved. Examples of the alkyl group which may have a substituent, represented by R in formula (a), are the same as the examples of R₁ in formula (I). Examples of the halogen atom represented by R include fluorine atom, chlorine atom, bromine atom and iodine atom. In formula (a), at least one of R₃₂ to R₃₄ is a hydroxyl group, preferably a dihydroxy form or a monohydroxy form, more preferably a monohydroxy form.

The resin (B) for use in the present invention preferably further contains, as another copolymerization component, a repeating unit represented by the following formula (III-a), (III-b), (III-c) or (III-d), because the releasability of the exposure part between patterns at the development is improved and the resolution of the contact whole pattern is improved.

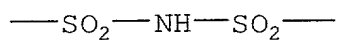
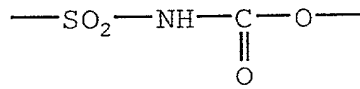
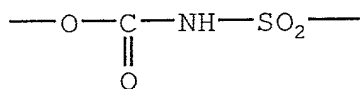
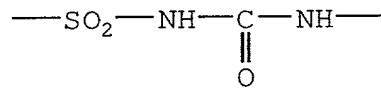
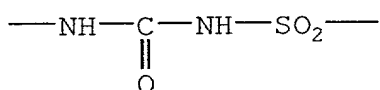
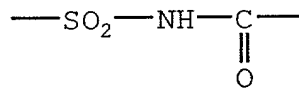
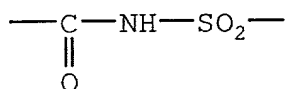




wherein R₁ has the same meaning as R defined above, R₅ to R₁₂ each independently represents hydrogen atom or an alkyl group which may have a substituent, R represents hydrogen atom, an alkyl group which may have a substituent, a cyclic alkyl group which may have a substituent, an aryl group which may have a substituent or an aralkyl group which may have a substituent, m represents an integer of 1 to 10, X represents a single bond, an alkylene group which may have a substituent, a cyclic alkylene group which may have a substituent, an arylene group which may have a substituent, or a divalent group which comprises one group or a combination of two or more groups selected from the group consisting of an ether group, a thioether group, a carbonyl group, an ester group, an amido group, a sulfonamido group,

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a urethane group and a urea group and which does not decompose under the action of an acid, Z represents a single bond, an ether group, an ester group, an amido group, an alkylene group or a divalent group comprising a combination thereof, R₁₃ represents a single bond, an alkylene group, an arylene group or a divalent group comprising a combination thereof, R₁₅ represents an alkylene group, an arylene group or a divalent group comprising a combination thereof, R₁₄ represents an alkyl group which may have a substituent, a cyclic alkyl group which may have a substituent, an aryl group which may have a substituent or an aralkyl group which may have a substituent, R₁₆ represents hydrogen atom, an alkyl group which may have a substituent, a cyclic alkyl group which may have a substituent, an alkenyl group which may have a substituent, an aryl group which may have a substituent or an aralkyl group which may have a substituent, and A represents any one of the functional groups shown below:



Examples of the alkyl group represented by any one of
 R₅ to R₁₂, R, R₁₄ and R₁₆ include a linear or branched alkyl
 group which may have a substituent. The linear or branched
 alkyl group is preferably a linear or branched alkyl group
 having from 1 to 12 carbon atoms, more preferably a linear
 or branched alkyl group having from 1 to 10 carbon atoms,
 still more preferably a methyl group, an ethyl group, a
 propyl group, an isopropyl group, an n-butyl group, an
 isobutyl group, a sec-butyl group, a tert-butyl group, a
 pentyl group, a hexyl group, a heptyl group, an octyl group,
 a nonyl group or a decyl group.

Examples of the cyclic alkyl group represented by R,
 R₁₄ or R₁₆ include a cyclic alkyl group having from 3 to 30
 carbon atoms and specific examples thereof include a
 cyclopropyl group, a cyclopentyl group, a cyclohexyl group,
 an adamantyl group, a norbornyl group, a boronyl group, a

tricyclodecanyl group, a dicyclopentenyl group, a norbornane epoxy group, a menthyl group, an isomenthyl group, a neomenthyl group, a tetracyclododecanyl group and a steroid residue.

5 Examples of the aryl group represented by R, R₁₄ or R₁₅ include an aryl group having from 6 to 20 carbon atoms, which may have a substituent. Specific examples thereof include a phenyl group, a tolyl group and a naphthyl group.

10 Examples of the aralkyl group represented by R, R₁₄ or R₁₅ include an aralkyl group having from 7 to 20 carbon atoms, which may have a substituent. Specific examples thereof include a benzyl group, a phenethyl group and a cumyl group.

15 Examples of the alkenyl group represented by R₁₅ include an alkenyl group having from 2 to 6 carbon atoms. Specific examples thereof include a vinyl group, a propenyl group, an allyl group, a butenyl group, a pentenyl group, a hexenyl group, a cyclopentenyl group, a cyclohexenyl group, a 3-oxocyclohexenyl group, a 3-oxocyclopentenyl group and a
20 3-oxoindenyl group. Among these, the cyclic alkenyl groups each may contain oxygen atom.

25 Examples of the linking group X include an alkylene group which may have a substituent, a cyclic alkylene group which may have a substituent, an arylene group which may have a substituent, or a divalent group which comprises one

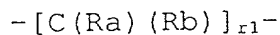
group or a combination of two or more groups selected from the group consisting of an ether group, a thioether group, a carbonyl group, an ester group, an amido group, a sulfonamido group, a urethane group and a urea group and which does not decompose under the action of an acid.

Z represents a single bond, an ether group, an ester group, an amido group, an alkylene group or a divalent group comprising a combination thereof. R₁₃ represents a single bond, an alkylene group, an arylene group or a divalent group comprising a combination thereof. R₁₅ represents an alkylene group, an arylene group or a divalent group comprising a combination thereof.

Examples of the arylene group represented by X, R₁₃ or R₁₅ include an arylene group having from 6 to 10 carbon atoms, which may have a substituent. Specific examples thereof include a phenylene group, a tolylene group and a naphthylene group.

Examples of the cyclic alkylene group represented by X include the above-described cyclic alkyl groups which are divalent.

Examples of the alkylene group represented by X, Z, R₁₃ or R₁₅ include a group represented by the following formula:



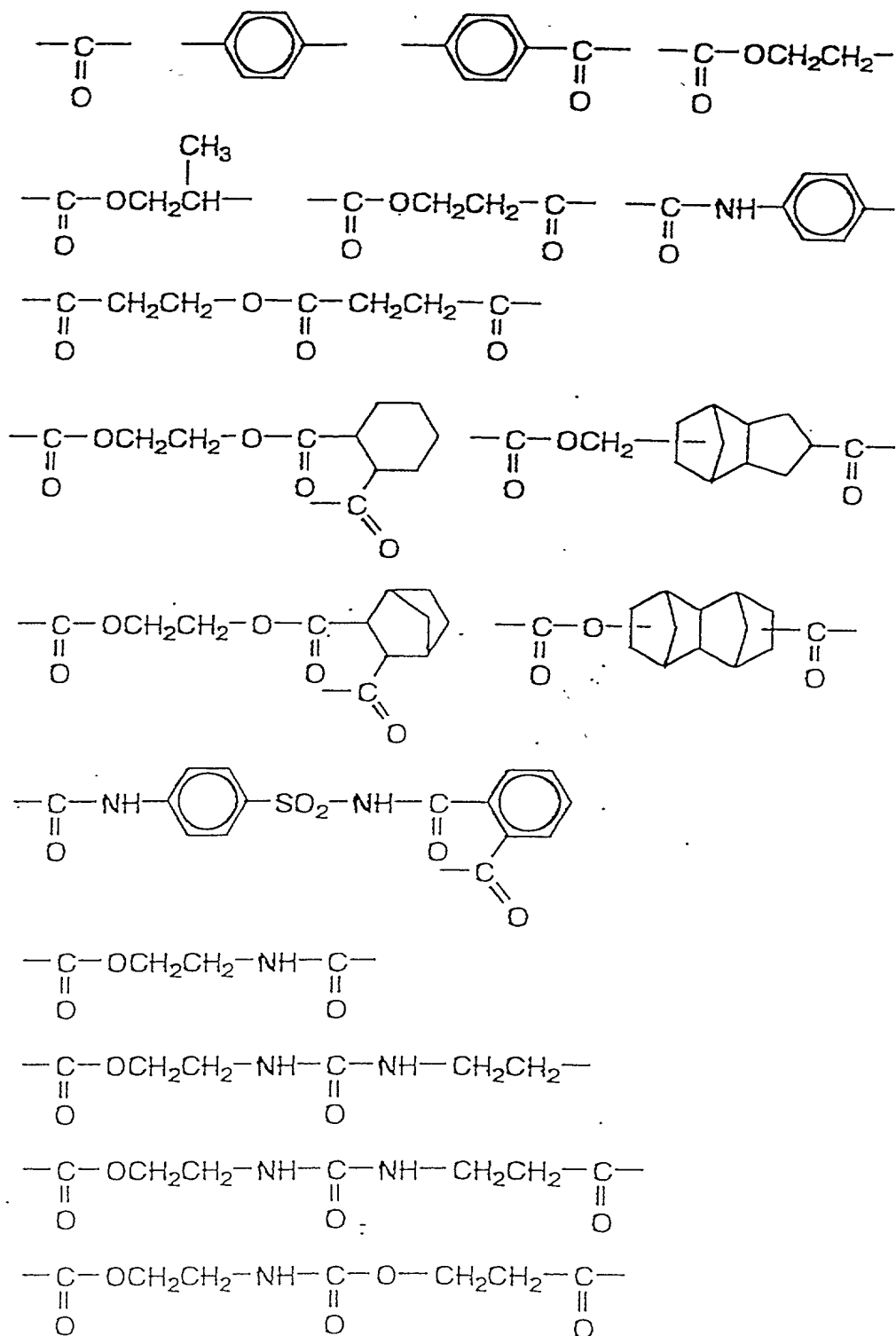
wherein Ra and Rb, which may be the same or different, each represents hydrogen atom, an alkyl group, a substituted

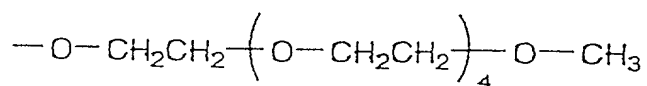
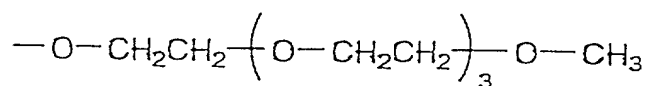
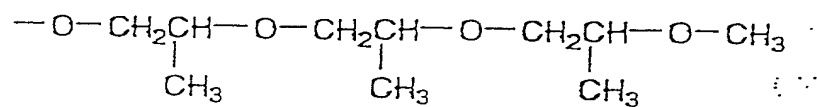
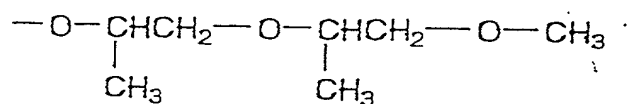
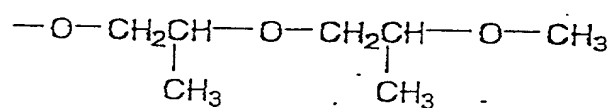
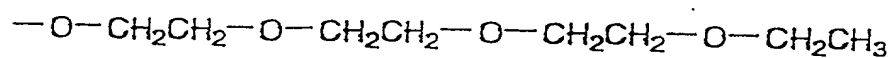
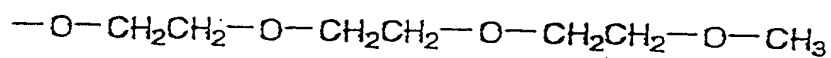
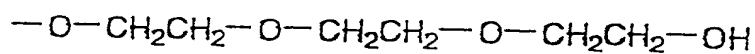
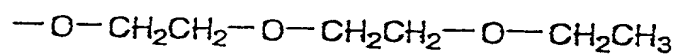
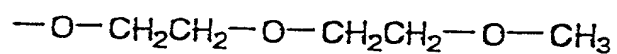
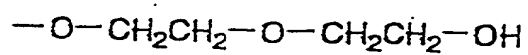
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alkyl group, a halogen atom, a hydroxyl group or an alkoxy group. The alkyl group is preferably a lower alkyl group such as methyl group, ethyl group, propyl group, isopropyl group and butyl group, more preferably a methyl group, an ethyl group, a propyl group or an isopropyl group. Examples of the substituent of the substituted alkyl group include a hydroxyl group, a halogen atom and an alkoxy group. Examples of the alkoxy group include an alkoxy group having from 1 to 4 carbon atoms, such as methoxy group, ethoxy group, propoxy group and butoxy group. Examples of the halogen atom include chlorine atom, bromine atom, fluorine atom and iodine atom. r1 represents an integer of 1 to 10.

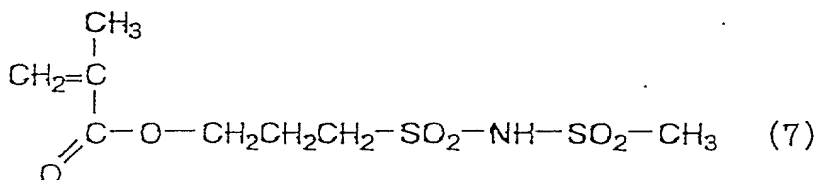
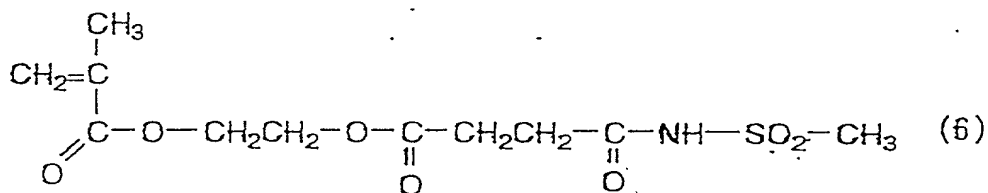
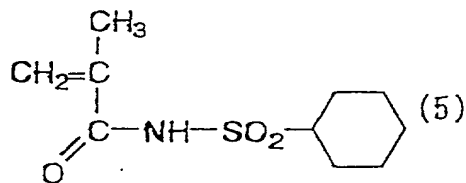
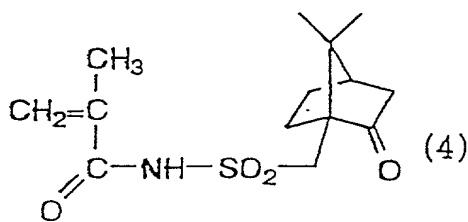
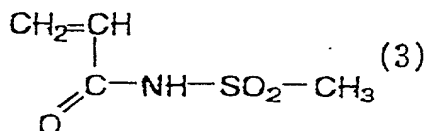
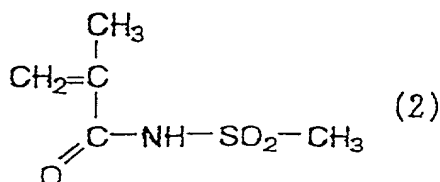
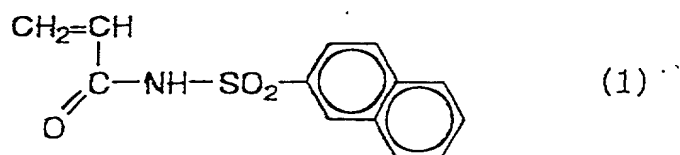
Specific examples of the linking group X are set forth below, however, the present invention is by no means limited thereto.

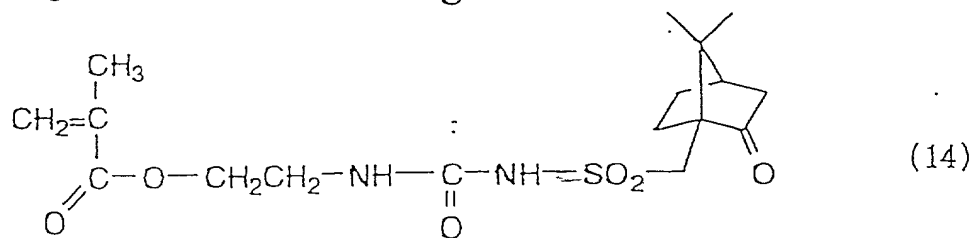
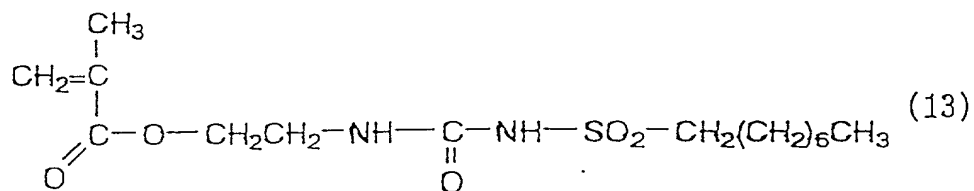
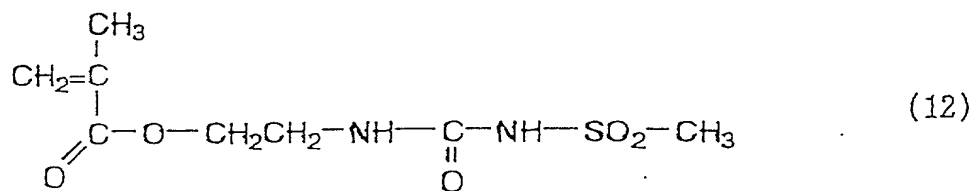
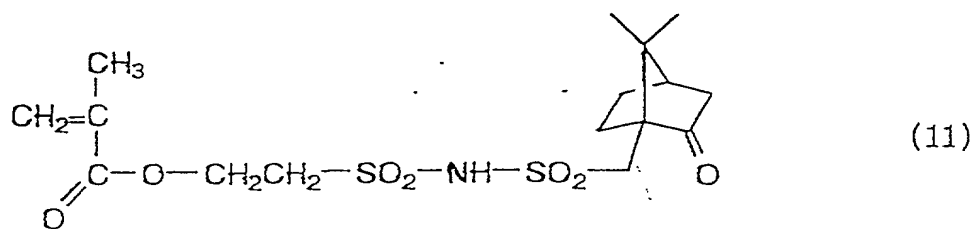
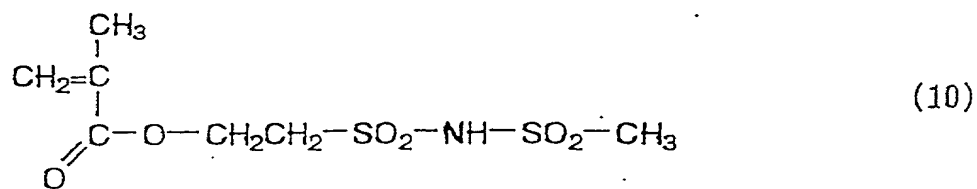
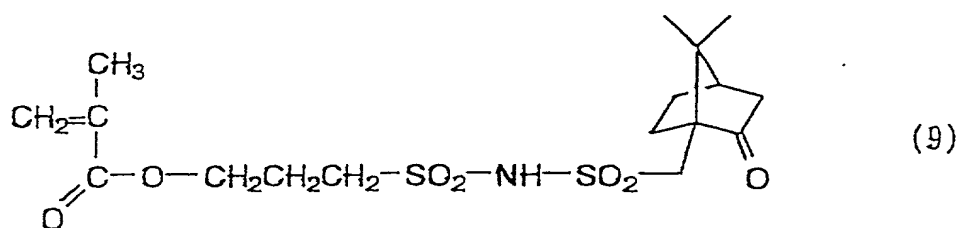
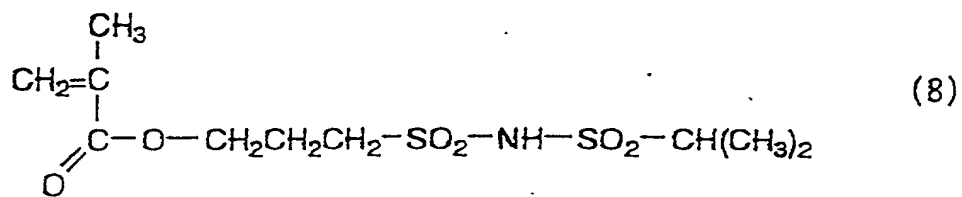
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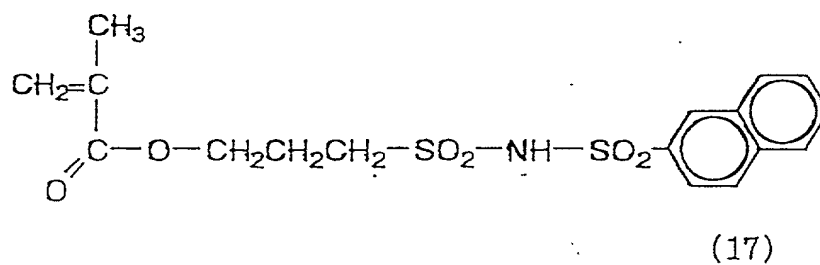
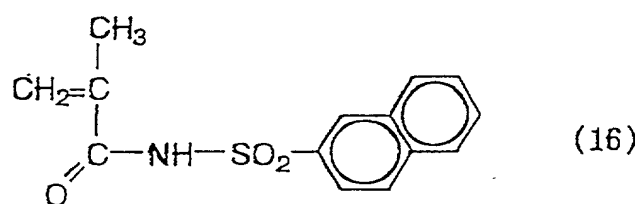
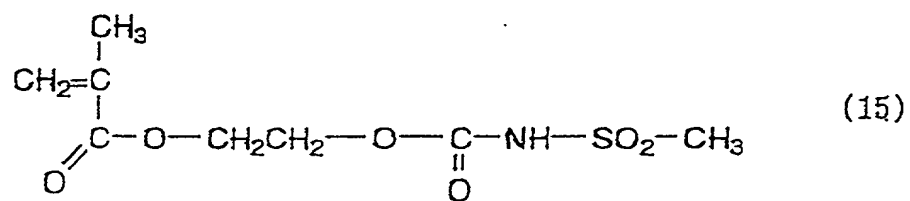




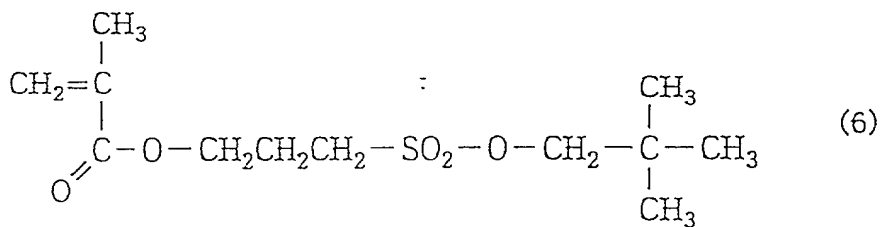
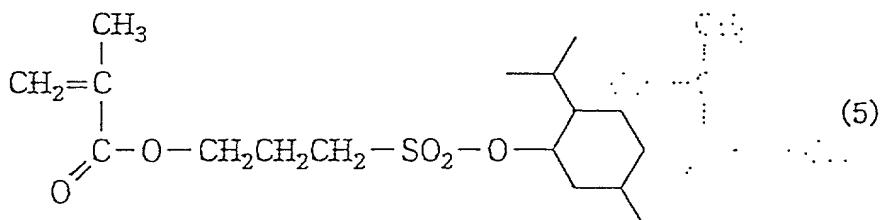
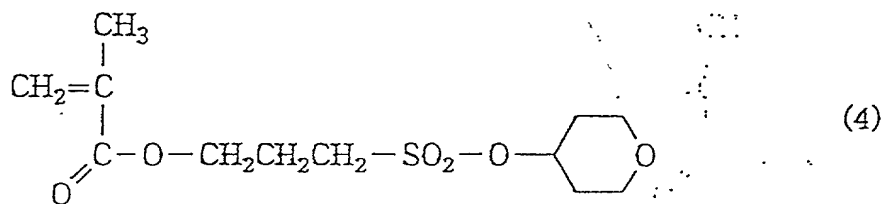
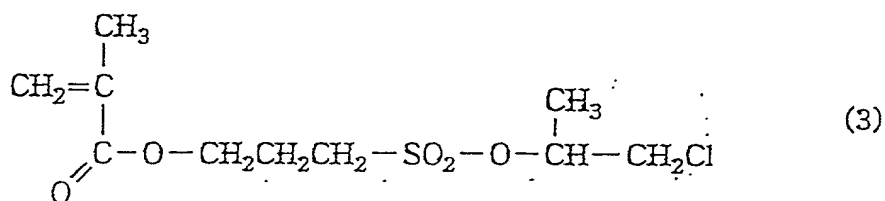
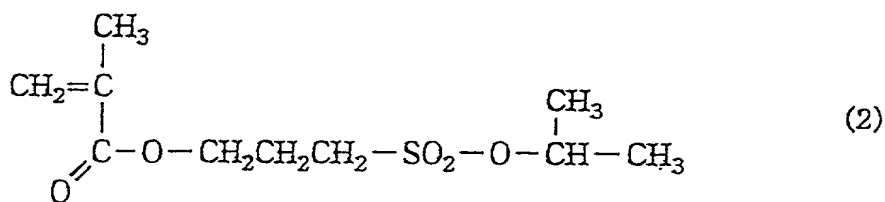
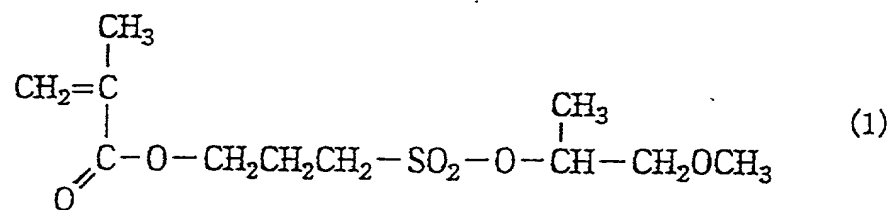
Specific examples of the monomer corresponding to the repeating structural unit represented by formula (III-c) are set forth below, however, the present invention is by no means limited thereto.

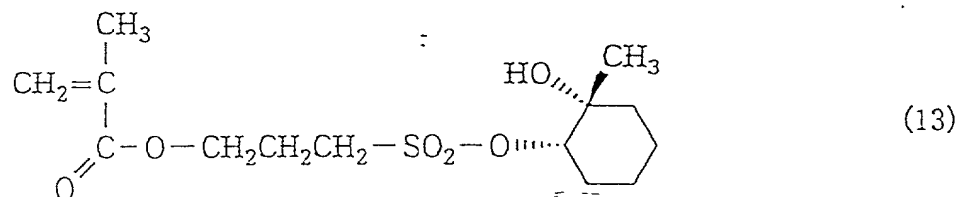
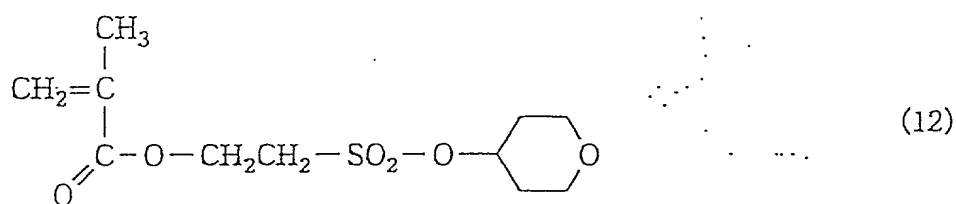
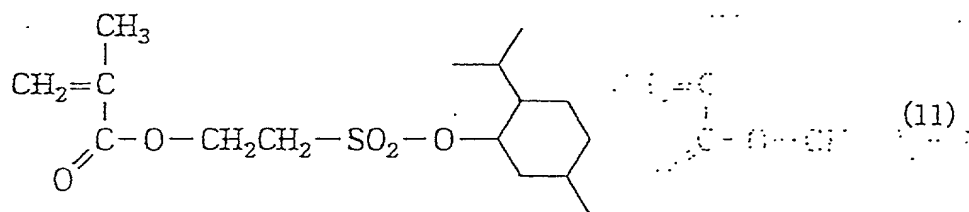
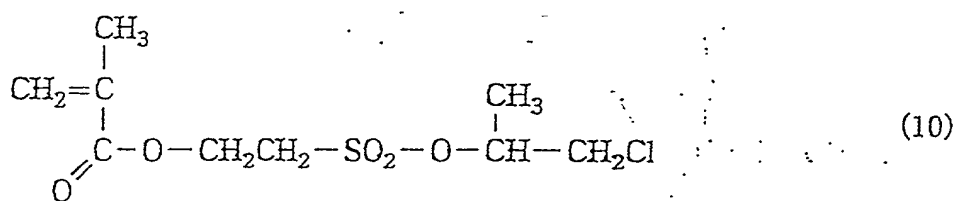
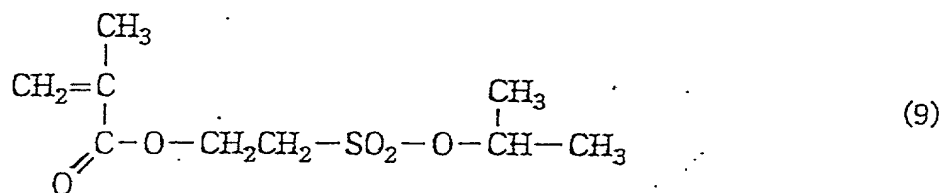
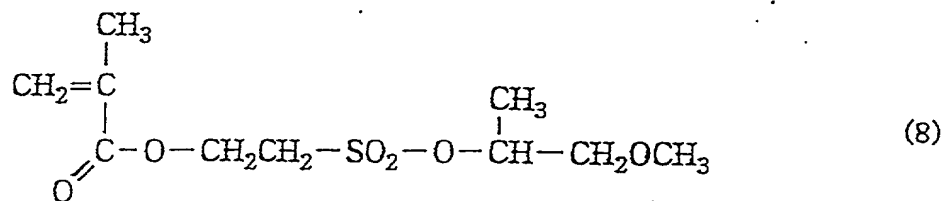
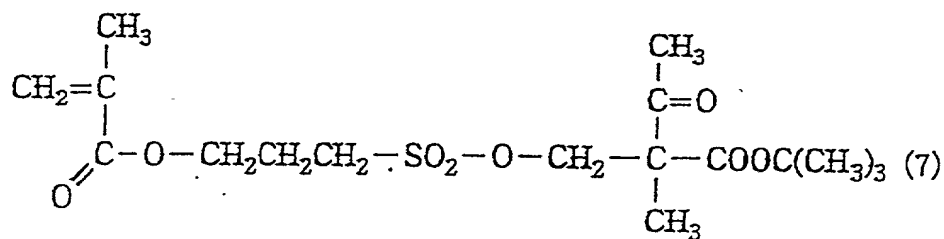


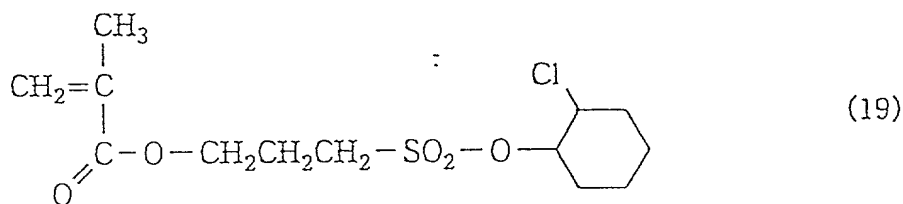
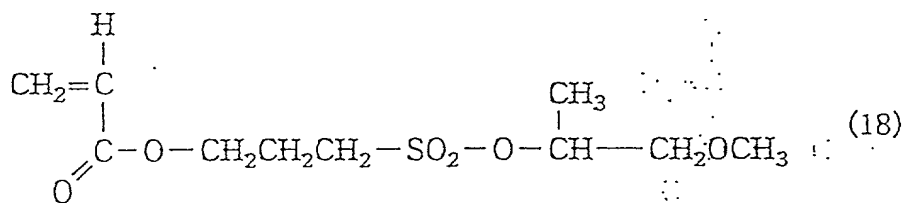
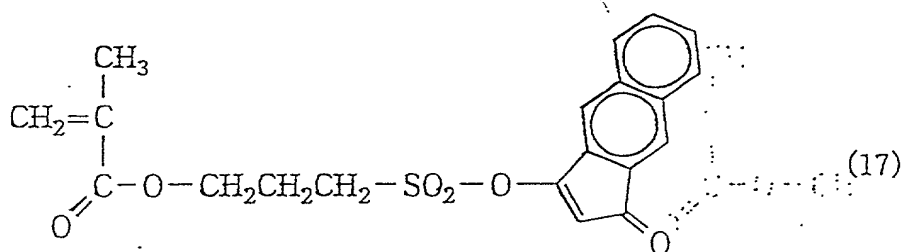
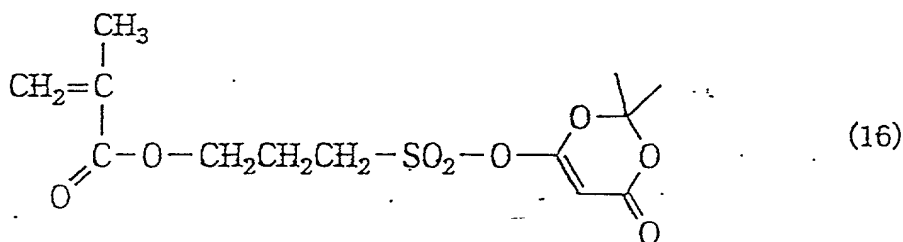
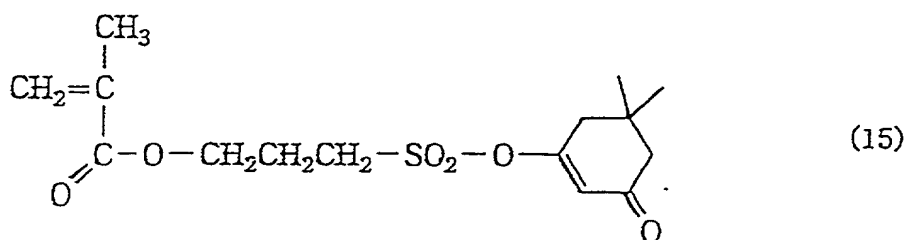
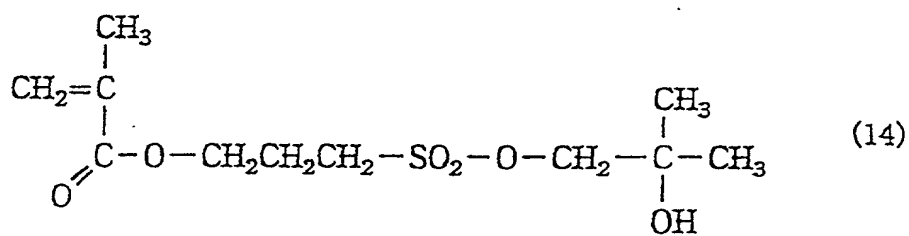




Specific examples of the repeating structural unit represented by formula (III-d) are set forth below, however, the present invention is by no means limited thereto.







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In formula (III-b), R_5 to R_{12} each is preferably hydrogen atom or a methyl group. R is preferably hydrogen atom or an alkyl group having from 1 to 4 carbon atoms. m is preferably a number of 1 to 6.

In formula (III-c), R_{13} is preferably a single bond or an alkylene group such as methylene group, ethylene group, propylene group and butylene group. R_{14} is preferably an alkyl group having from 1 to 10 carbon atoms, such as methyl group and ethyl group, a cyclic alkyl group such as cyclopropyl group, cyclohexyl group and camphor residue, a naphthyl group or a naphthylmethyl group. Z is preferably a single bond, an ether bond, an ester bond, an alkylene group having from 1 to 6 carbon atoms or a combination thereof, more preferably a single bond or an ester bond.

In formula (III-d), R_{15} is preferably an alkylene group having from 1 to 4 carbon atoms. R_{16} is preferably an alkyl group having from 1 to 8 carbon atoms, such as methyl group which may have a substituent, ethyl group which may have a substituent, propyl group which may have a substituent, isopropyl group which may have a substituent, butyl group which may have a substituent, neopentyl group which may have a substituent and octyl group which may have a substituent, a cyclohexyl group, an adamantyl group, a norbornyl group, a boronyl group, an isoboronyl group, a

menthyl group, a morphoryl group, a 4-oxocyclohexyl group, a phenyl group which may have a substituent, a toluyl group which may have a substituent, a mesityl group which may have a substituent, a naphthyl group which may have a substituent or a camphor residue which may have a substituent. The substituent of these groups is preferably a halogen atom such as fluorine atom, or an alkoxy group having from 1 to 4 carbon atoms.

In the present invention, among the repeating units represented by formulae (III-a) to (III-d), those represented by formulae (III-b) and (III-d) are preferred.

The resin (B) may be used, in addition to the above-described use, as a copolymer with a monomer repeating unit of various types for the purpose of controlling the dry etching resistance, the suitability for standard developer, the adhesion to a substrate, the resist profile and the general factors required for the resist, such as resolution, heat resistance and sensitivity.

Examples of such a repeating unit include the repeating units corresponding to the following monomers, however, the present invention is by no means limited thereto.

By virtue of this repeating unit, the capabilities required for the resin, particularly (1) solubility in the coating solvent, (2) film-forming property (glass

transition point), (3) alkali developability, (4) film thickness loss (selection of hydrophilic/hydrophobic or alkali-soluble group), (5) adhesion to a substrate in the unexposed area and (6) dry etching resistance, can be subtly controlled.

Examples of this copolymerization monomer include compounds having one addition-polymerizable unsaturated bond selected from acrylic acid esters, methacrylic acid esters, acrylamides, methacrylamides, allyl compounds, vinyl ethers and vinyl esters.

Specific examples thereof include acrylic acid esters such as alkyl (the alkyl group preferably has from 1 to 10 carbon atoms) acrylates (e.g., methyl acrylate, ethyl acrylate, propyl acrylate, amyl acrylate, cyclohexyl acrylate, ethylhexyl acrylate, octyl acrylate, tert-octyl acrylate, chloroethyl acrylate, 2-hydroxyethyl acrylate, 2,2-dimethylhydroxypropyl acrylate, 5-hydroxypentyl acrylate, trimethylolpropane monoacrylate, pentaerythritol monoacrylate, benzyl acrylate, methoxybenzyl acrylate, furfuryl acrylate, tetrahydrofurfuryl acrylate);

methacrylic acid esters such as alkyl (the alkyl group preferably has from 1 to 10 carbon atoms) methacrylates (e.g., methyl methacrylate, ethyl methacrylate, propyl methacrylate, isopropyl methacrylate, amyl methacrylate, hexyl methacrylate, cyclohexyl methacrylate, benzyl

methacrylate, chlorobenzyl methacrylate, octyl methacrylate,
2-hydroxyethyl methacrylate, 4-hydroxybutyl methacrylate,
5-hydroxypentyl methacrylate, 2,2-dimethyl-3-hydroxypropyl
methacrylate, trimethylolpropane monomethacrylate,
5 pentaerythritol monomethacrylate, furfuryl methacrylate,
tetrahydrofurfuryl methacrylate);

acrylamides such as acrylamide, N-alkylacrylamides
(where the alkyl group has from 1 to 10 carbon atoms, such
as methyl group, ethyl group, propyl group, butyl group,
10 tert-butyl group, heptyl group, octyl group, cyclohexyl
group and hydroxyethyl group), N,N-dialkylacrylamides
(where the alkyl group has from 1 to 10 carbon atoms, such
as methyl group, ethyl group, butyl group, isobutyl group,
ethylhexyl group and cyclohexyl group), N-hydroxyethyl-N-
15 methylacrylamide and N-2-acetamidoethyl-N-acetylacrylamide;

methacrylamides such as methacrylamide, N-alkyl-
methacrylamides (where the alkyl group has from 1 to 10
carbon atoms, such as methyl group, ethyl group, tert-butyl
group, ethylhexyl group, hydroxyethyl group and cyclohexyl
20 group), N,N-dialkylmethacrylamides (where the alkyl group
is an ethyl group, a propyl group or a butyl group) and N-
hydroxyethyl-N-methylmethacrylamide;

allyl compounds such as allyl esters (e.g., allyl
acetate, allyl caproate, allyl caprate, allyl laurate,
25 allyl palmitate, allyl stearate, allyl benzoate, allyl

acetoacetate, allyl lactate) and allyloxy ethanol;

vinyl ethers such as alkyl vinyl ethers (e.g., hexyl vinyl ether, octyl vinyl ether, decyl vinyl ether, ethylhexyl vinyl ether, methoxyethyl vinyl ether, ethoxyethyl vinyl ether, chloroethyl vinyl ether, 1-methyl-2,2-dimethylpropyl vinyl ether, 2-ethylbutyl vinyl ether, hydroxyethyl vinyl ether, diethylene glycol vinyl ether, dimethylaminoethyl vinyl ether, diethylaminoethyl vinyl ether, butylaminoethyl vinyl ether, benzyl vinyl ether, tetrahydrofurfuryl vinyl ether);

vinyl esters such as vinyl butyrate, vinyl isobutyrate, vinyl trimethylacetate, vinyl diethylacetate, vinyl valerate, vinyl caproate, vinyl chloroacetate, vinyl dichloroacetate, vinyl methoxyacetate, vinyl butoxyacetate, vinyl acetoacetate, vinyl lactate, vinyl- β -phenyl butyrate and vinyl chlorohexylcarboxylate;

dialkyl itaconates (e.g., dimethyl itaconate, diethyl itaconate, dibutyl itaconate); dialkyl esters of fumaric acid (e.g., dibutyl fumarate) and monoalkyl esters of fumaric acid; and

acrylic acid, methacrylic acid, crotonic acid, itaconic acid, maleic acid anhydride, maleimide, acrylonitrile, methacrylonitrile and maleylonitrile. Other than these, addition-polymerizable unsaturated compounds capable of copolymerizing with the above-described various

repeating units may be used.

In the resin (B), the content in molar ratio of each repeating unit may be appropriately selected so as to control the acid value, the dry etching resistance of the resist, the suitability for the standard developer, the adhesion to a substrate, the defocus latitude depended on line pitch of the resist profile, and general properties required for the resist, such as resolution, heat resistance and sensitivity.

The content of the repeating unit represented by formula (I) in the resin (B) is from 30 to 70 mol%, preferably from 35 to 65 mol%, more preferably from 40 to 60 mol%, based on all repeating units.

The content of the repeating unit having a group represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) is usually from 20 to 75 mol%, preferably from 25 to 70 mol%, more preferably from 30 to 65 mol%, based on all repeating units.

The content of the repeating unit represented by formula (a) in the resin (B) is usually from 0 to 70 mol%, preferably from 10 to 40 mol%, more preferably from 15 to 30 mol%, based on all repeating units.

The content of the repeating unit represented by any one of formulae (IIIa) to (III-d) in the resin (B) is usually from 0.1 to 30 mol%, preferably from 0.5 to 25 mol%,

more preferably from 1 to 20 mol%, based on all repeating units.

The content of the repeating unit based on the monomer as another copolymerization component in the resin may also be appropriately selected according to the desired resist performance, however, in general, it is preferably 99 mol% or less, more preferably 90 mol% or less, still more preferably 80 mol% or less, based on the total molar number of the repeating unit containing a group represented by formula (I) and the repeating unit having a group represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI).

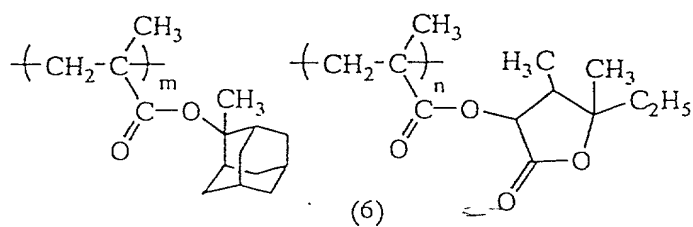
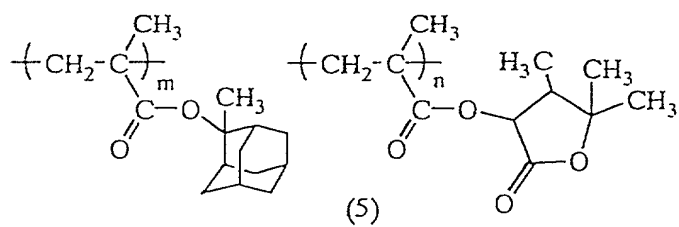
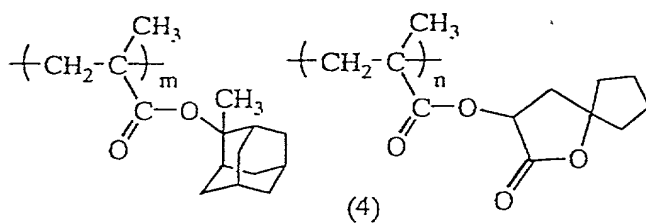
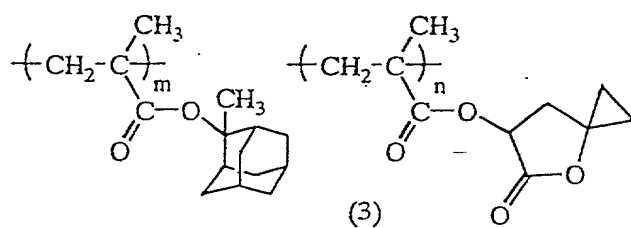
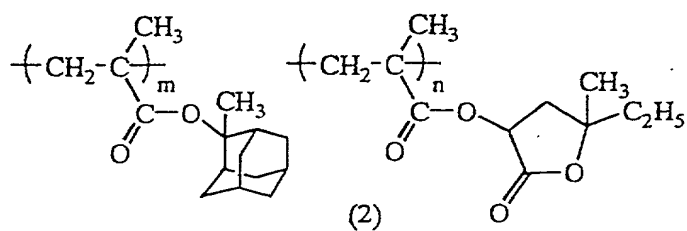
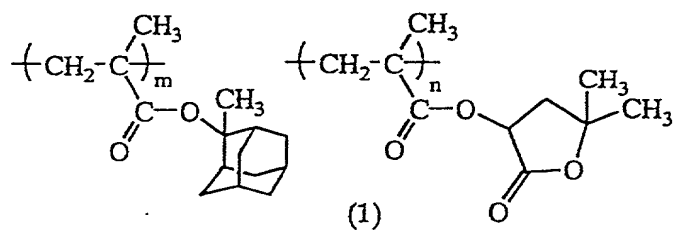
The resin (B) preferably has a weight average molecular weight Mw on a polystyrene basis by gel permeation chromatography, of 1,000 to 1,000,000, more preferably 1,500 to 500,000, still more preferably 2,000 to 200,000, particularly preferably 2,500 to 100,000. As the weight-average molecular weight is larger, the heat resistance increases but the developability decreases. Therefore, the Mw is controlled to a preferred range by taking account of the balance therebetween.

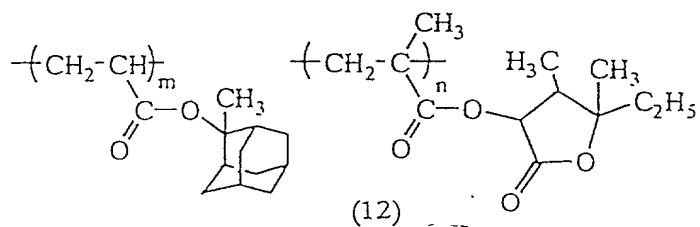
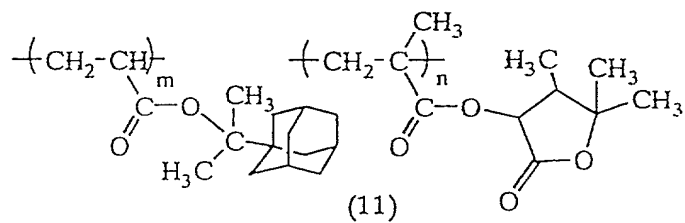
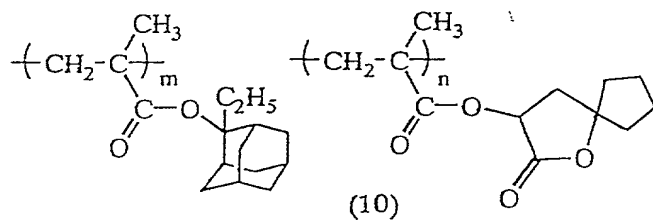
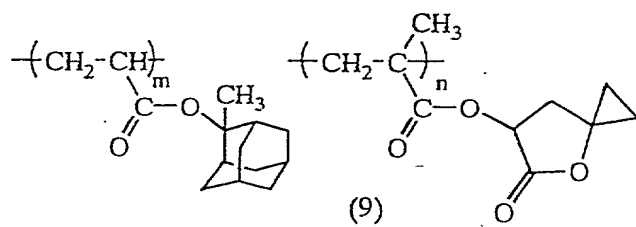
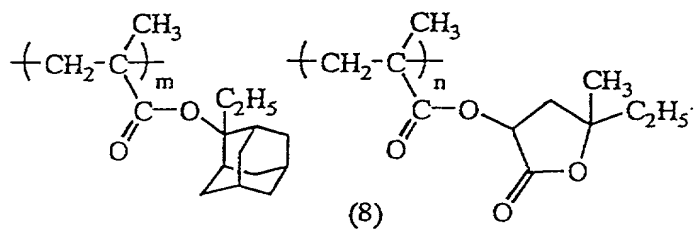
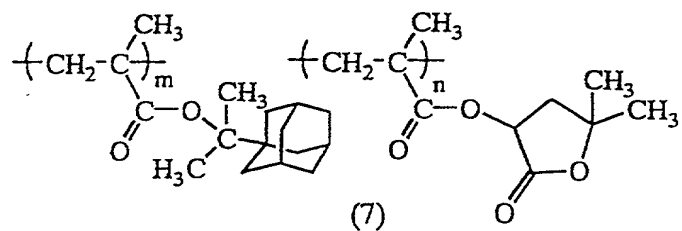
The resin (B) for use in the present invention can be synthesized according to an ordinary method, for example, by a radical polymerization method.

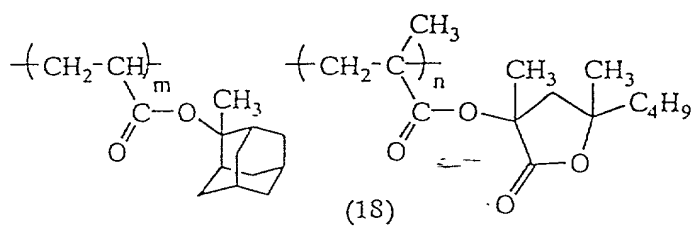
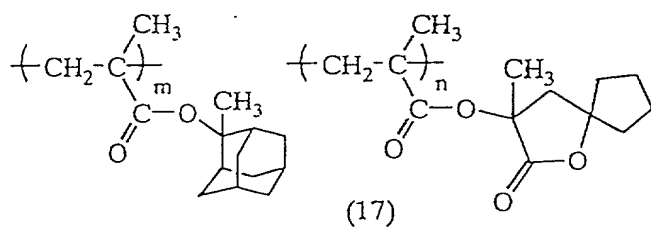
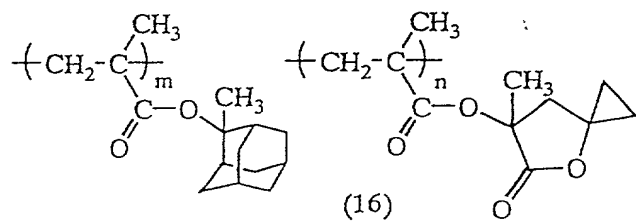
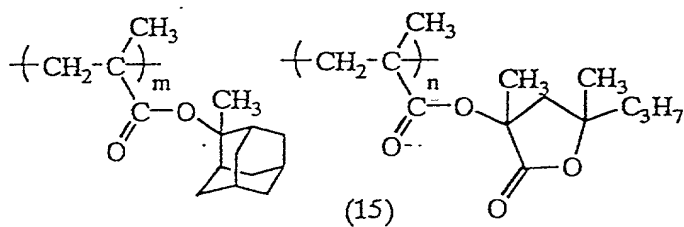
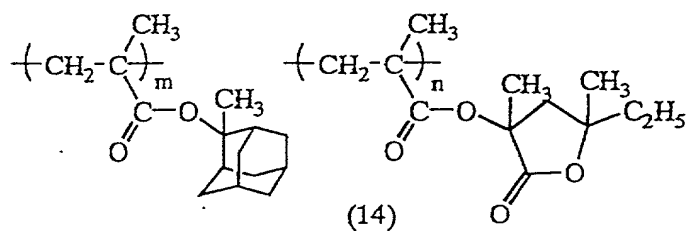
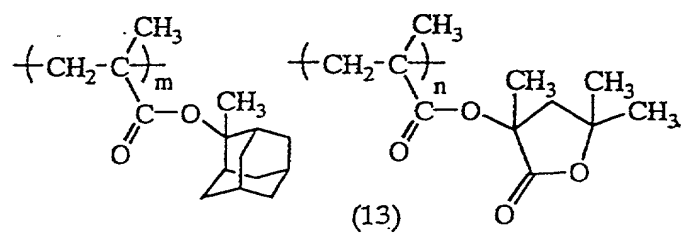
Specific examples of the resin (B) for use in the

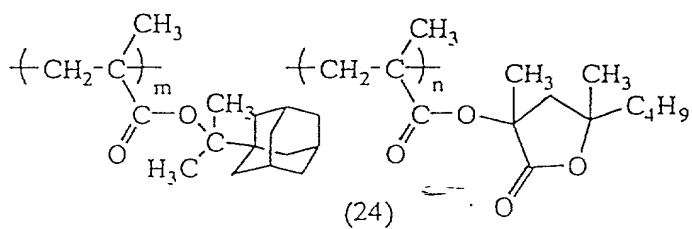
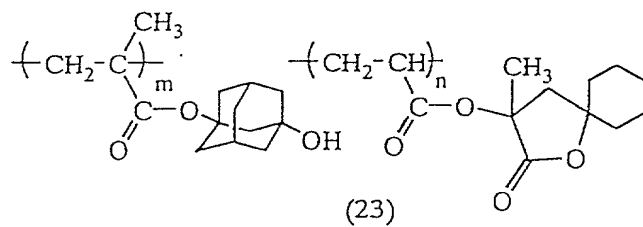
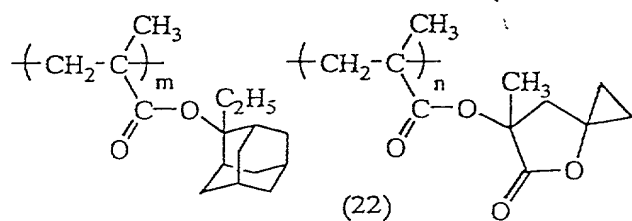
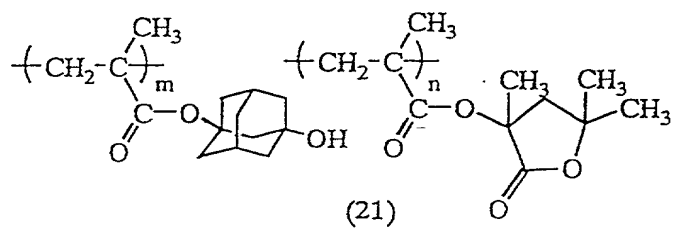
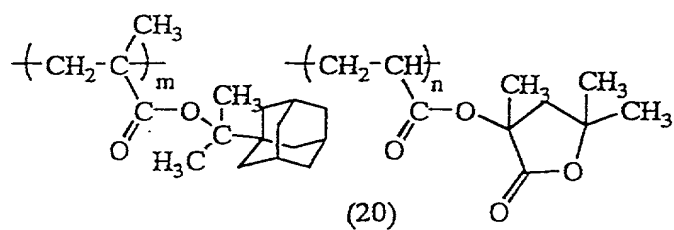
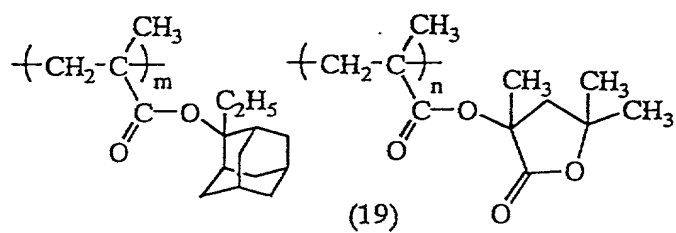
present invention are set forth below, however, the present invention is by no means limited thereto.

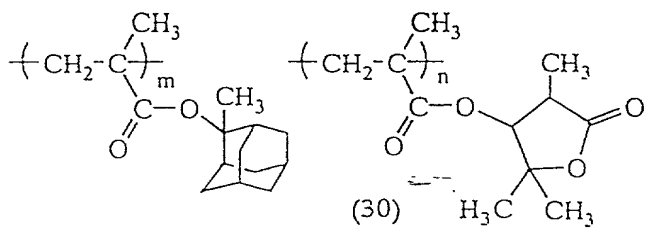
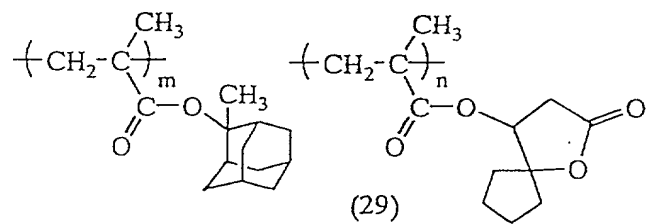
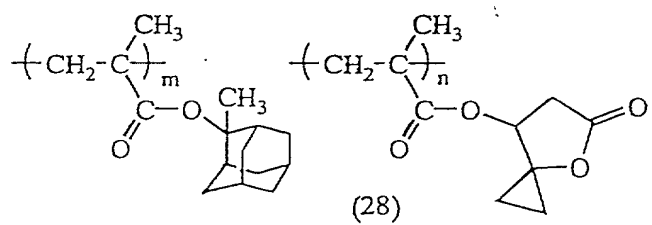
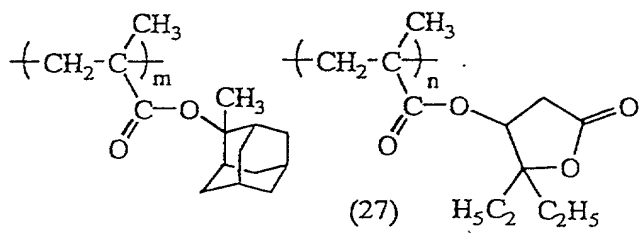
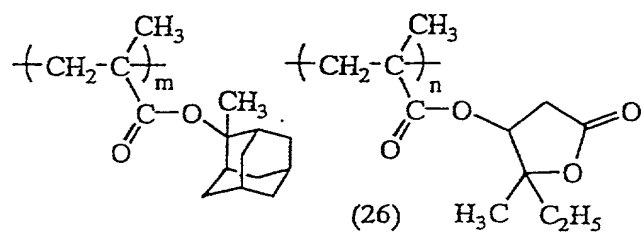
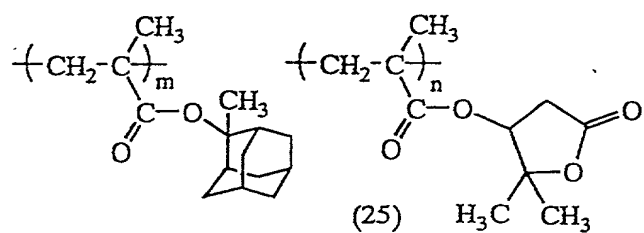
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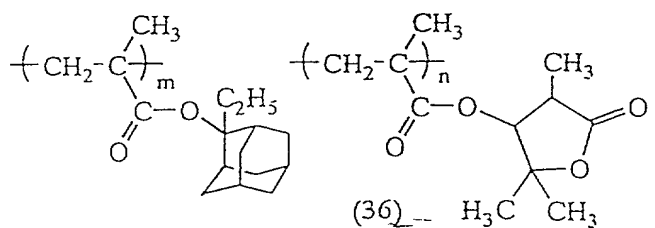
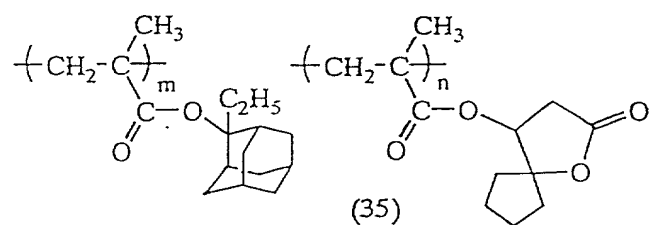
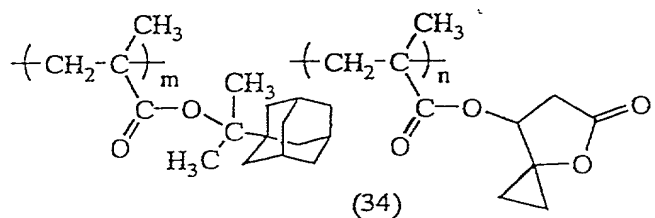
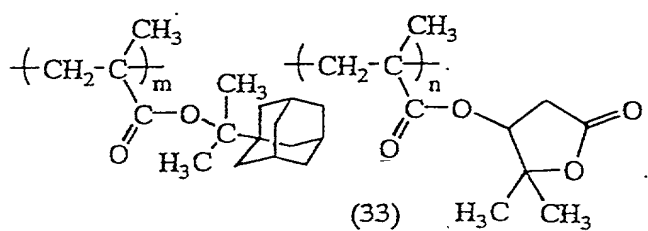
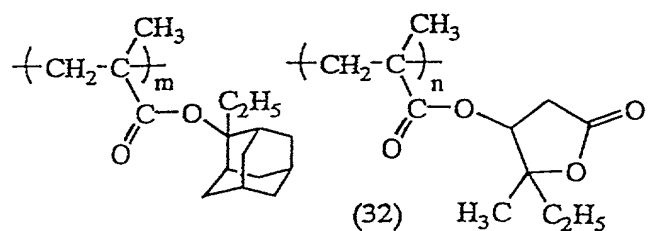
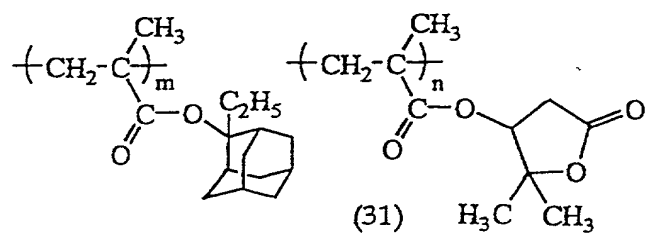


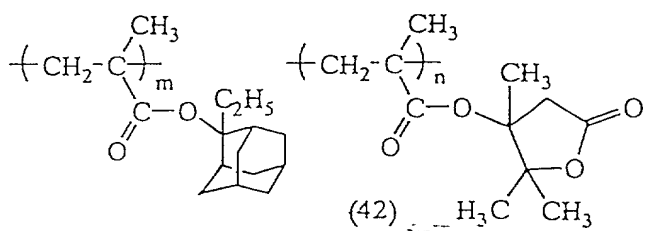
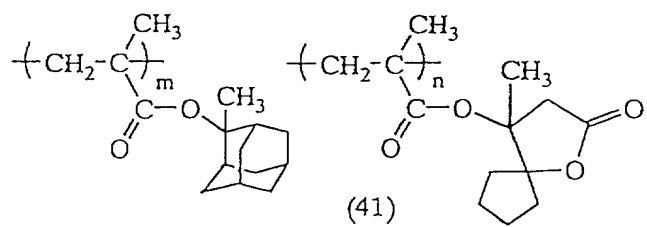
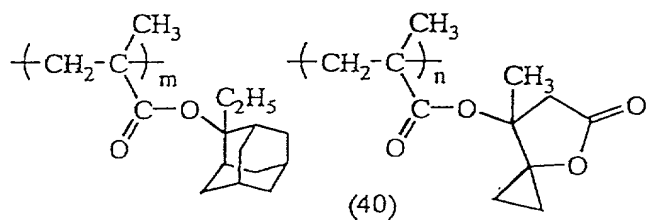
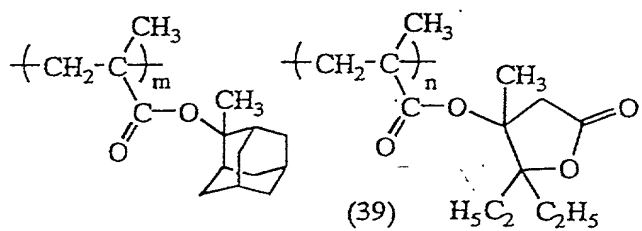
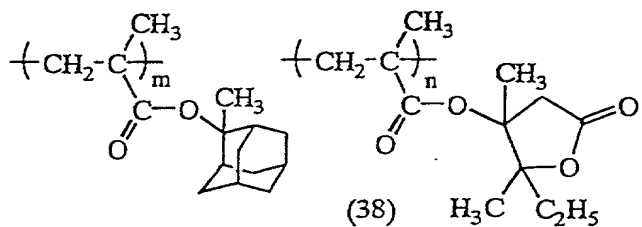
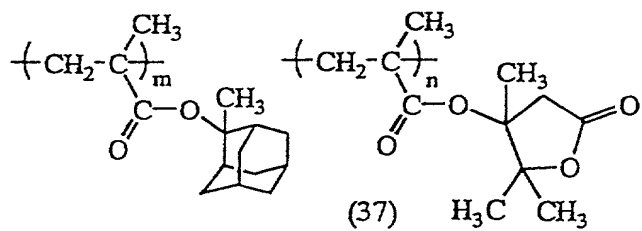


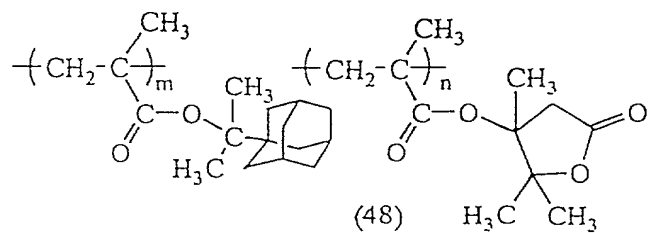
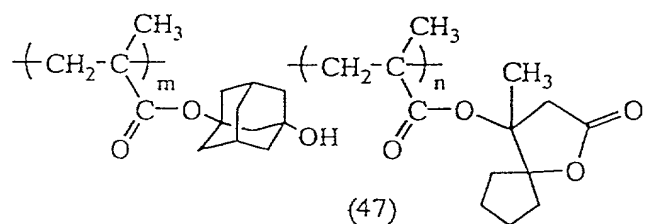
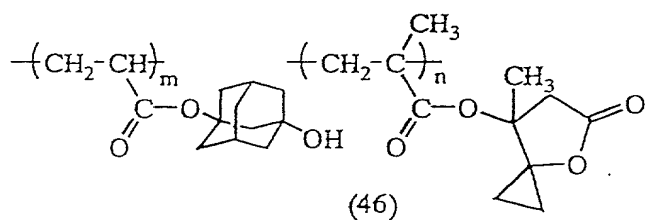
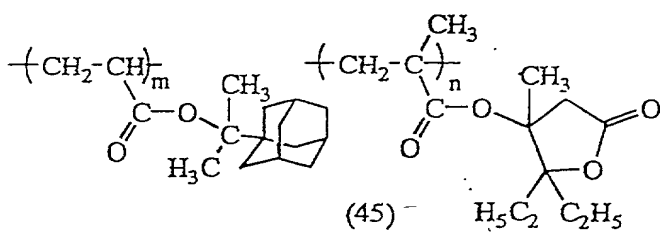
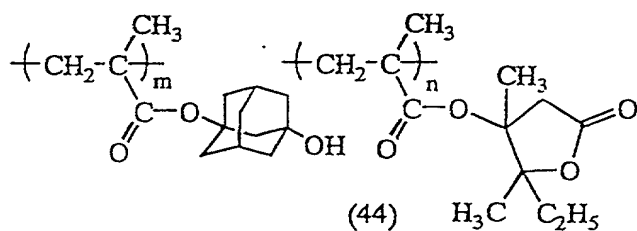
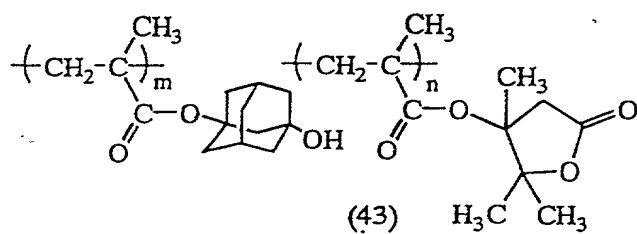


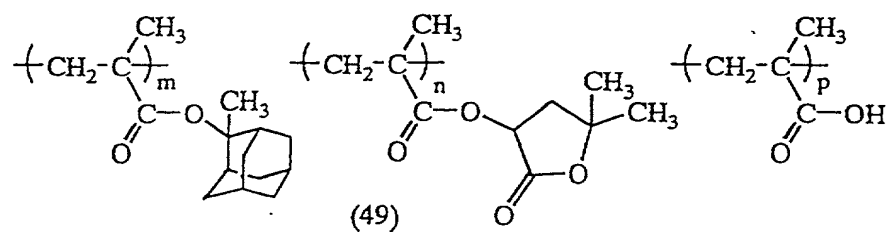




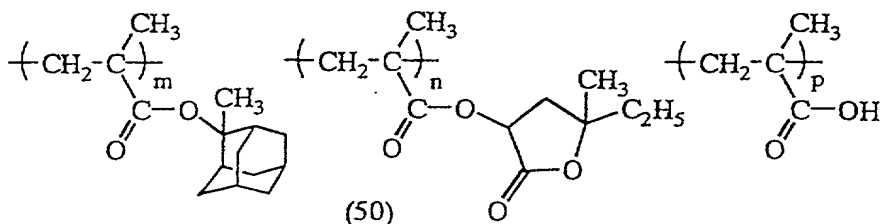




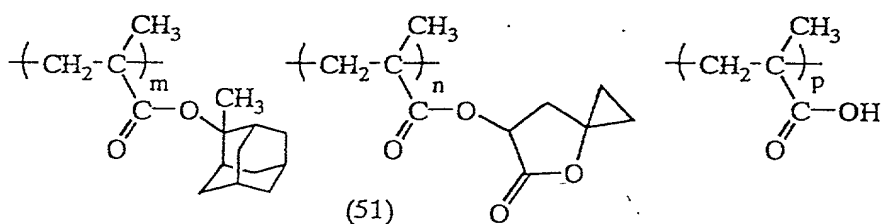




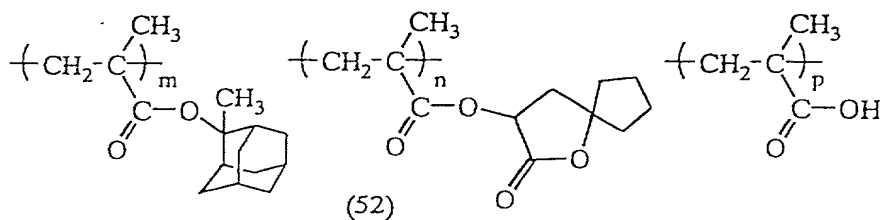
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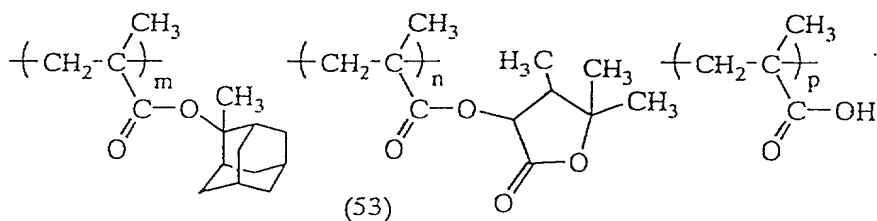
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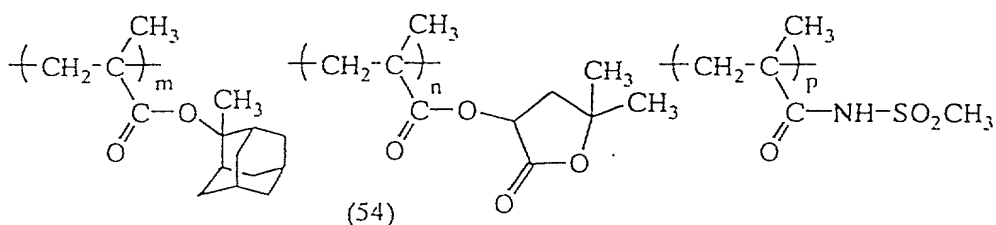
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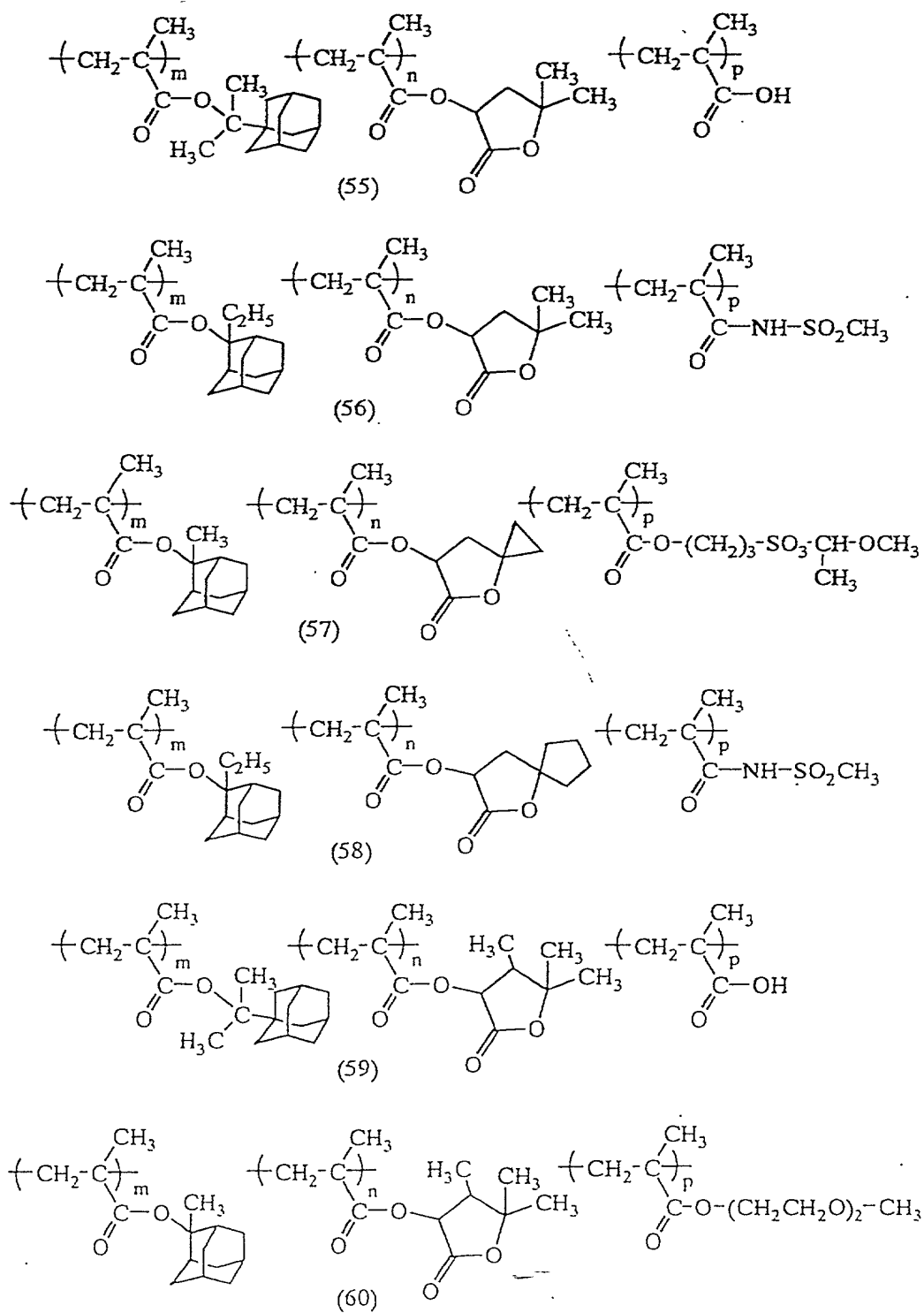
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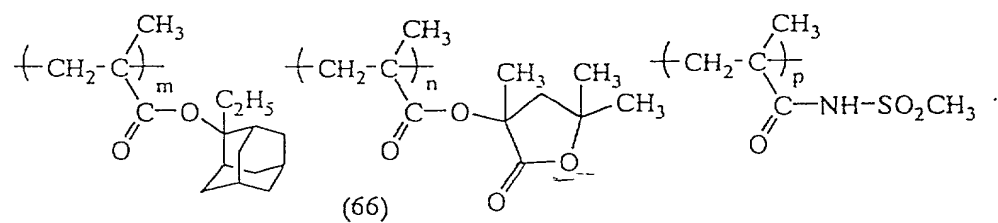
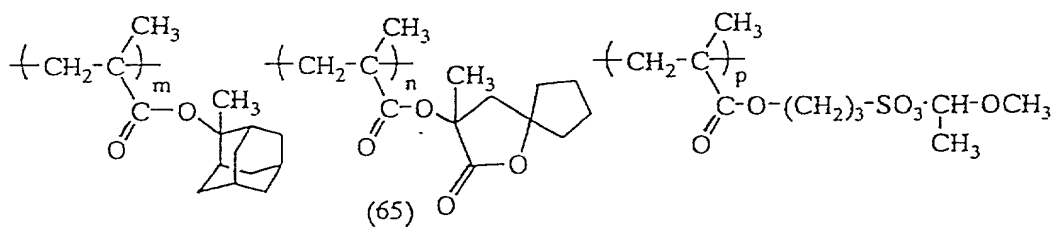
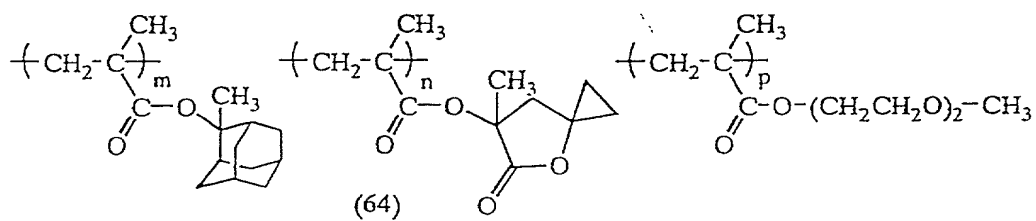
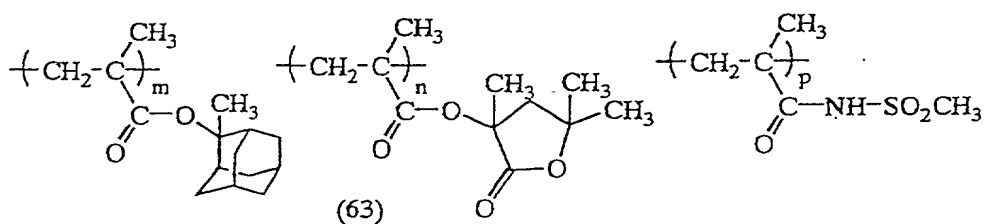
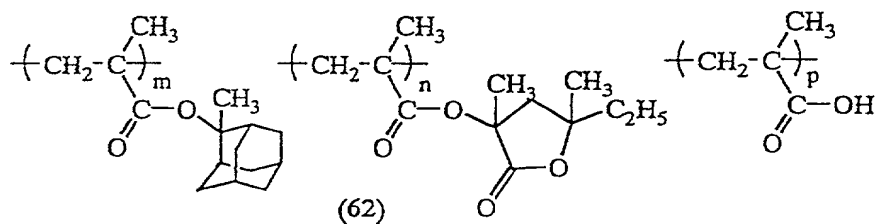
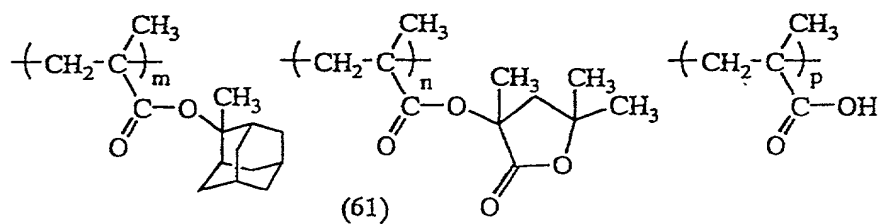


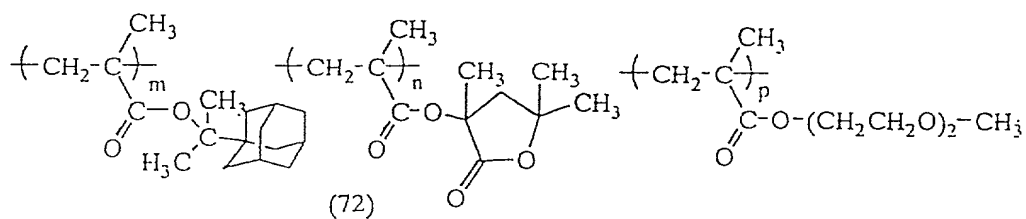
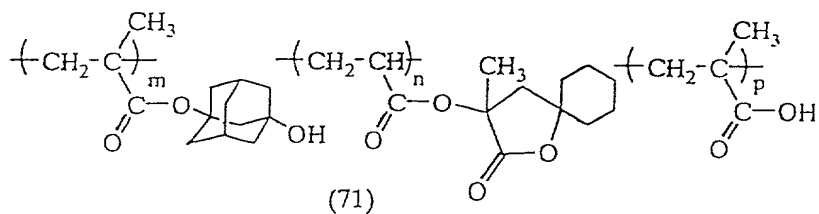
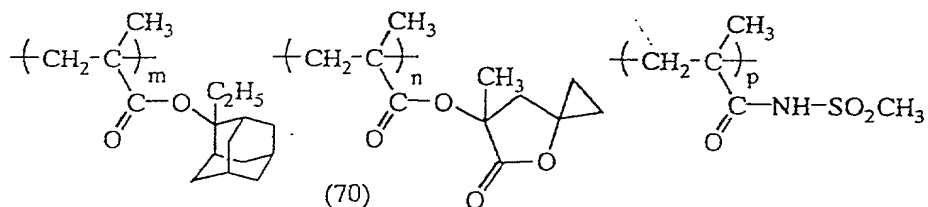
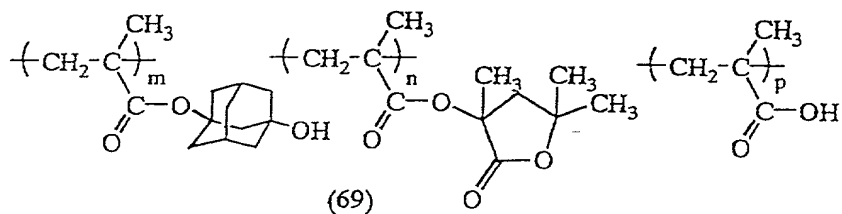
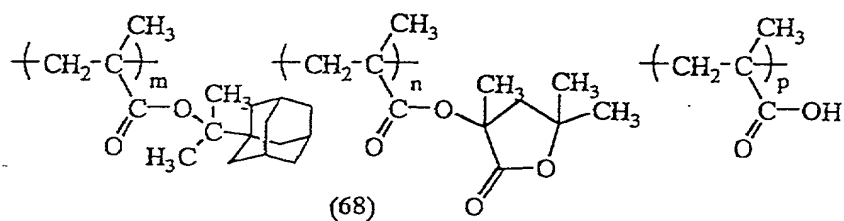
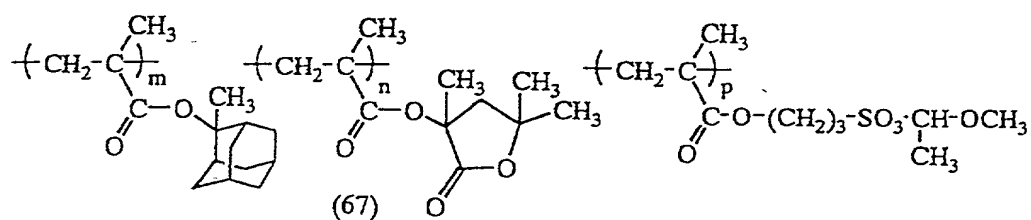
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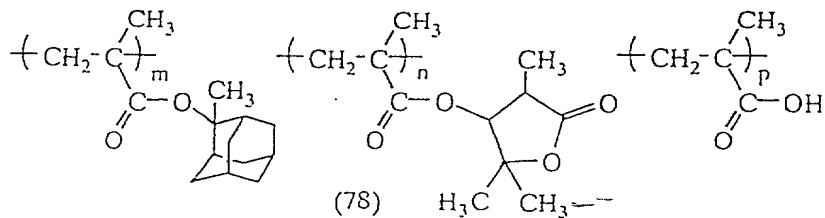
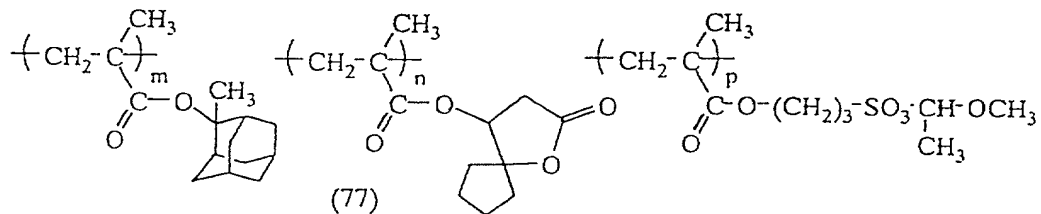
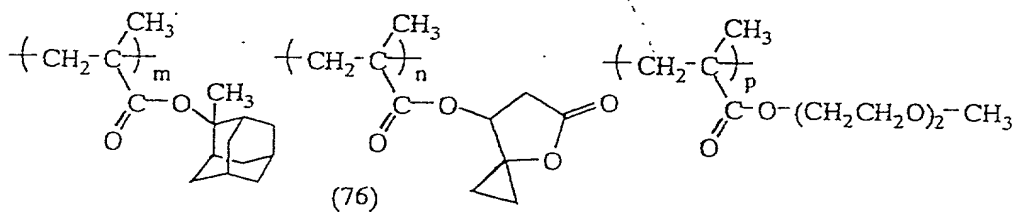
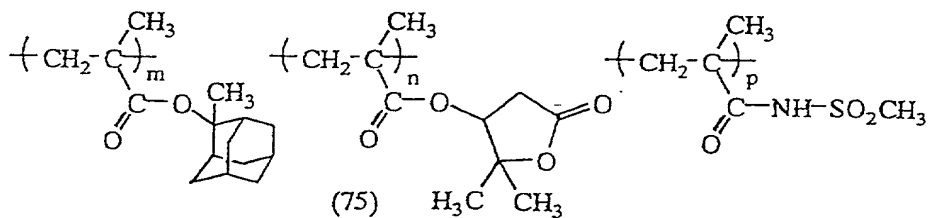
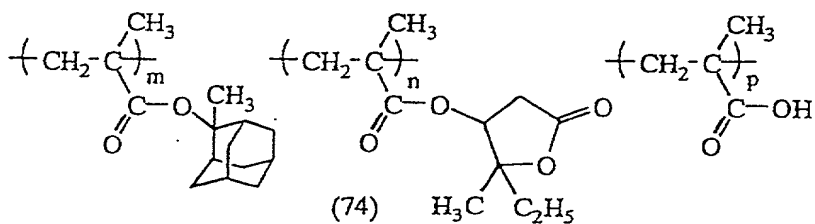
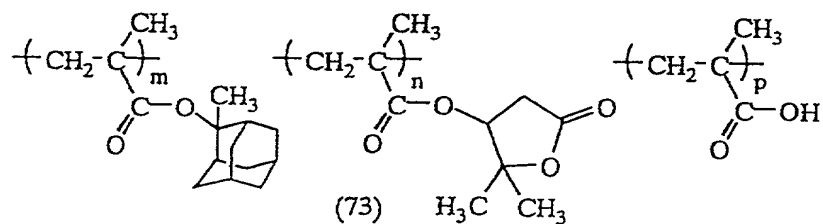


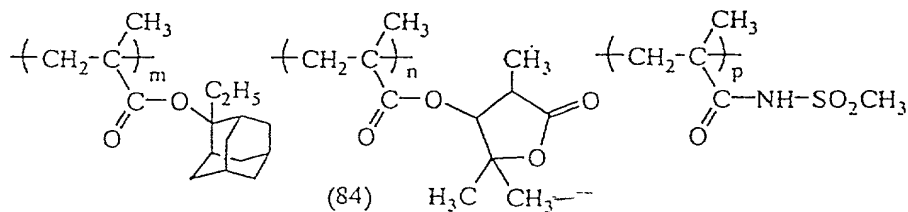
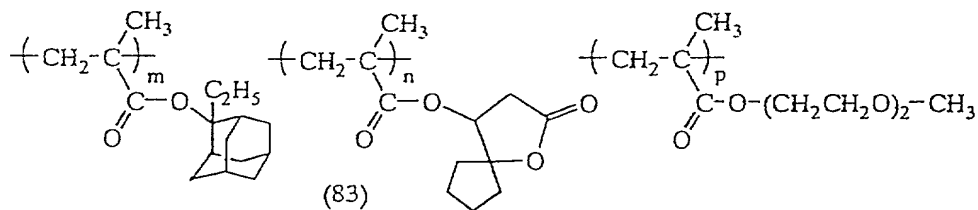
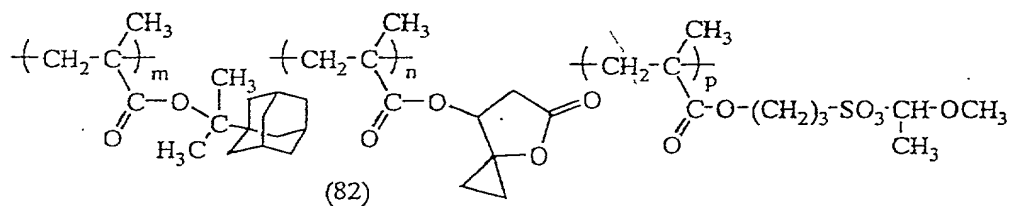
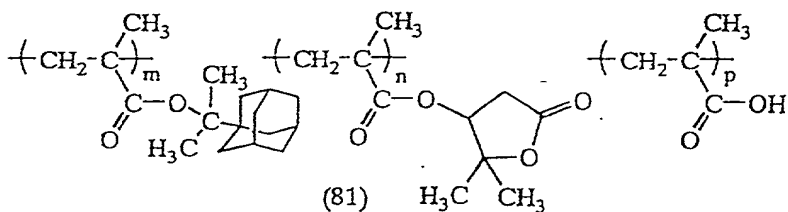
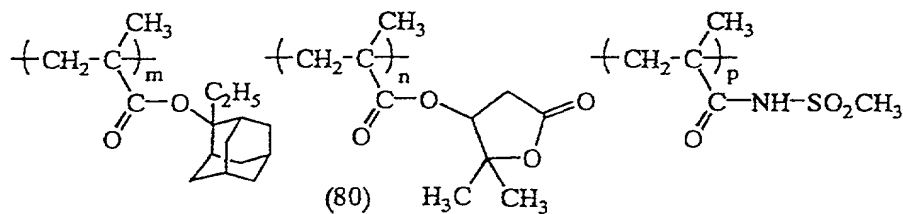
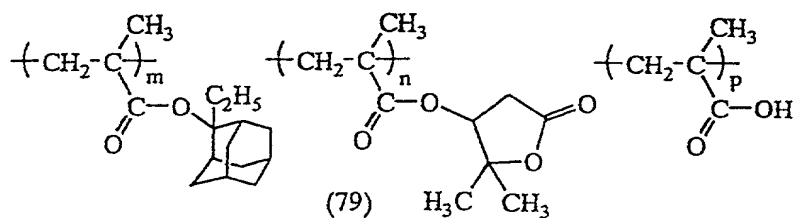
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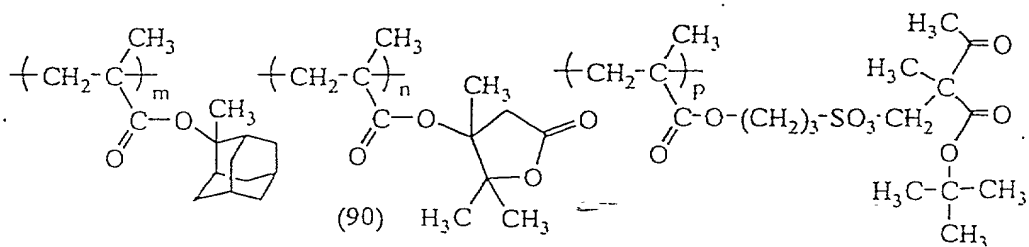
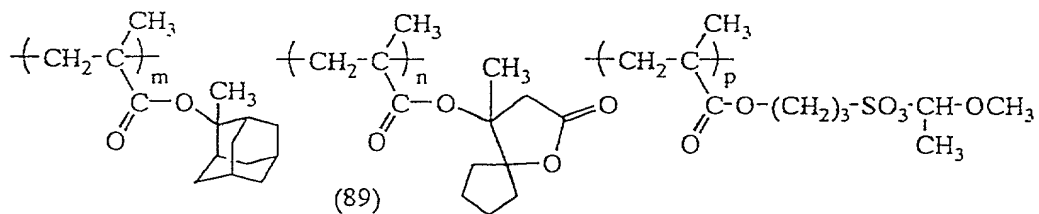
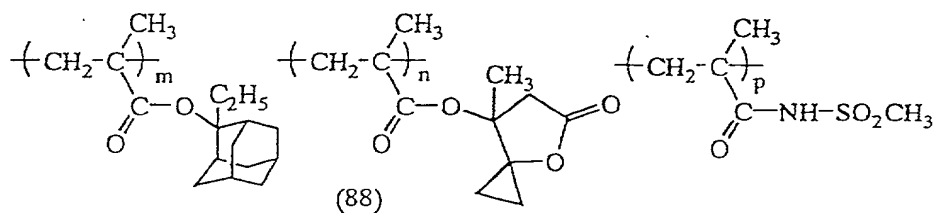
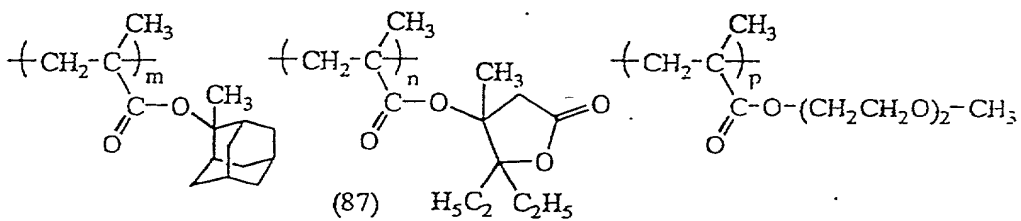
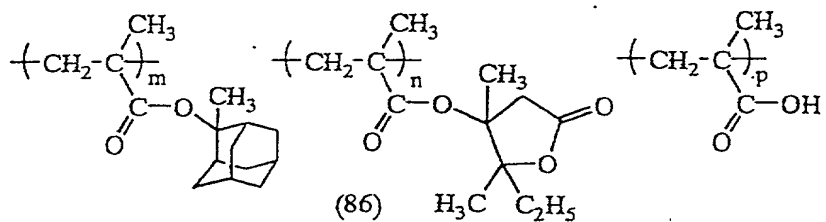
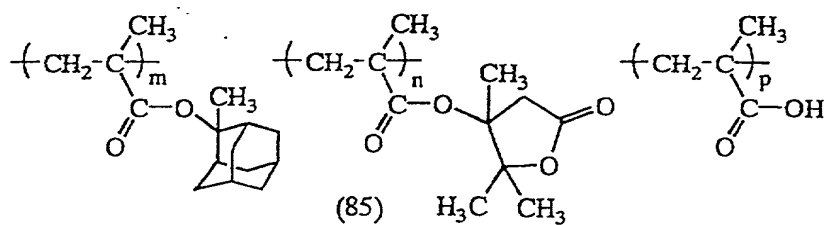


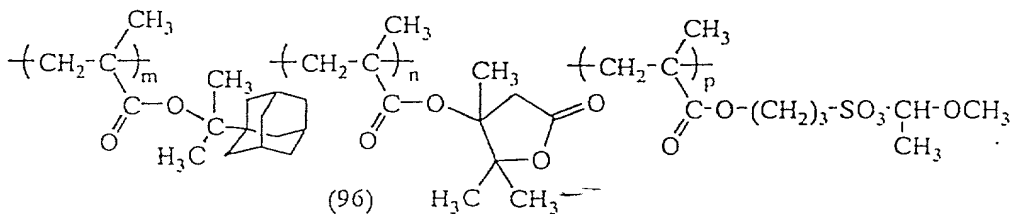
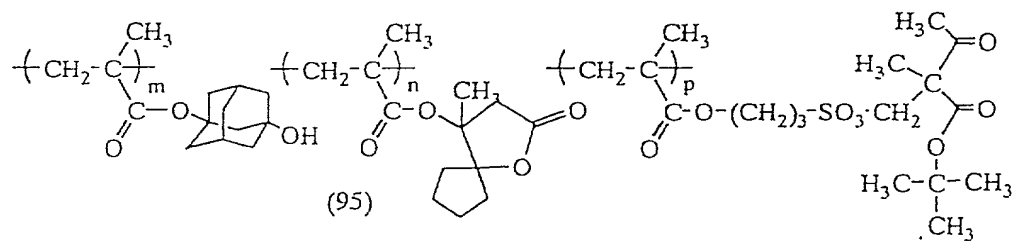
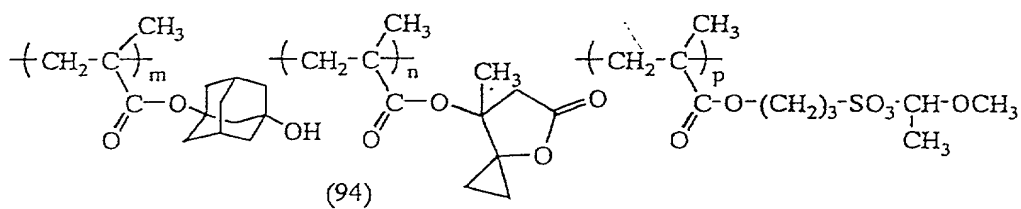
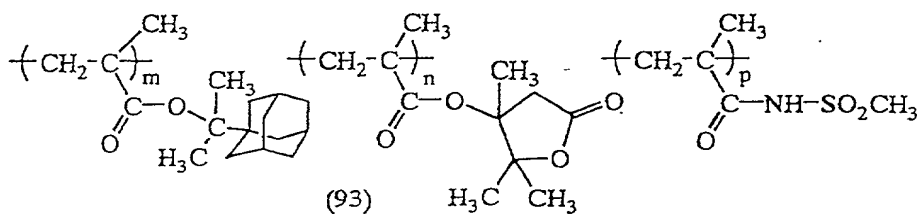
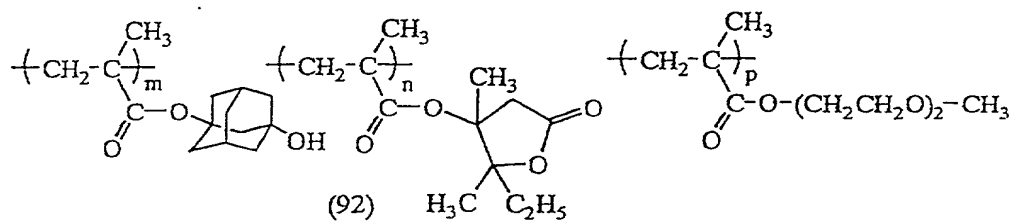
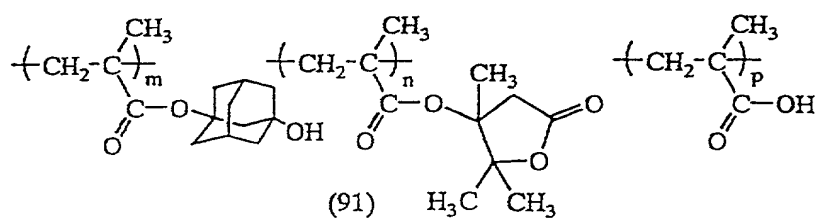












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In the positive photoresist composition for far ultraviolet exposure of the present invention, the amount of the resin (B) added in the entire composition is preferably from 40 to 99.99 wt%, more preferably from 50 to 99.97 wt%, based on all solid contents in the resist.

The positive resist composition of the present invention may further contain, if desired, an acid-decomposable dissolution inhibiting compound, a dye, a plasticizer, a photosensitizer, an organic basic compound and a compound capable of accelerating the dissolution in a developer.

The positive photoresist composition of the present invention preferably contains (C) a fluorine-containing surfactant and/or a silicon-containing surfactant.

The positive photoresist composition of the present invention may contain one or more of a fluorine-containing surfactant, a silicon-containing surfactant and a surfactant containing both fluorine atom and silicon atom.

Examples of the surfactant include surfactants described in JP-A-62-36663, JP-A-61-226746, JP-A-61-226745, JP-A-62-170950, JP-A-63-34540, JP-A-7-230165, JP-A-8-62834, JP-A-9-54432 and JP-A-9-5988. Also, the commercially available surfactants described below each may be used as it is.

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Examples of the commercially available surfactants which can be used include fluorine-containing surfactants and silicon-containing surfactants, such as Eftop EF301 and EF303 (produced by Shin-Akita Kasei K.K.), Florad FC430 and 431 (produced by Sumitomo 3M Inc.), Megafac F171, F173, F176, F189 and R08 (produced by Dainippon Ink & Chemicals, Inc.), and Surflon S-382, SC101, 102, 103, 104, 105 and 106 (produced by Asahi Glass Co., Ltd.). Also, a polysiloxane polymer KP-341 (produced by Shin-Etsu Chemical Co., Ltd.) may be used as a silicon-containing surfactant.

The amount of the surfactant blended is usually from 0.001 to 2 wt%, preferably from 0.01 to 1 wt%, based on the solid content in the composition of the present invention. These surfactants may be used either individually or in combination.

Specific examples of other surfactants which can be used include nonionic surfactants including polyoxyethylene alkyl ethers such as polyoxyethylene lauryl ether, polyoxyethylene stearyl ether, polyoxyethylene cetyl ether and polyoxyethylene oleyl ether; polyoxyethylene alkyl aryl ethers such as polyoxyethylene octyl phenol ether and polyoxyethylene nonyl phenol ether; polyoxyethylene/polyoxypropylene block copolymers; sorbitan fatty acid esters such as sorbitan monolaurate, sorbitan monopalmitate, sorbitan monostearate, sorbitan monooleate,

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sorbitan trioleate and sorbitan tristearate; and
polyoxyethylene sorbitan fatty acid esters such as
polyoxyethylene sorbitan monolaurate, polyoxyethylene
sorbitan monopalmitate, polyoxyethylene sorbitan
5 monostearate, polyoxyethylene sorbitan trioleate and
polyoxyethylene sorbitan tristearate.

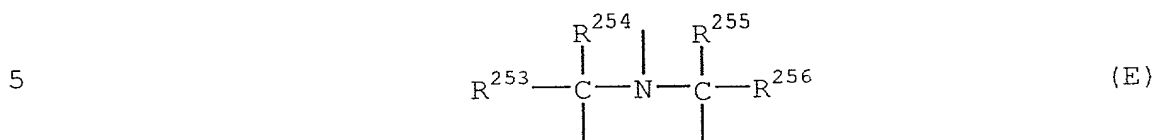
The amount of this surfactant blended is usually 2
parts by weight or less, preferably 1 part by weight or
less, per 100 parts by weight of the solid content in the
10 composition of the present invention.

The acid diffusion inhibitor for use in the present
invention is preferably added so as to inhibit the
fluctuation of sensitivity and resolution in aging from the
exposure until heating and development. This is preferably
15 an organic basic compound. Examples of the organic basic
compound include a nitrogen-containing basic compound
having the following structure:



wherein R^{250} , R^{251} and R^{252} , which may be the same or different,
20 each represents hydrogen atom, an alkyl group having from 1
to 6 carbon atoms, an aminoalkyl group having from 1 to 6
carbon atoms, a hydroxyalkyl group having from 1 to 6
carbon atoms or a substituted or unsubstituted aryl group
having from 6 to 20 carbon atoms, provided that R^{251} and R^{252}

may be combined with each other to form a ring.



(wherein R^{253} , R^{254} , R^{255} and R^{256} , which may be the same or different, each represents an alkyl group having from 1 to 6 carbon atoms).

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The compound is more preferably a nitrogen-containing
10 basic compound having two or more nitrogen atoms different
in the chemical environment within one molecule, still more
preferably a compound having both a substituted or
unsubstituted amino group and a ring structure containing
nitrogen atom or a compound having an alkylamino group.
15 Specific preferred examples thereof include substituted or
unsubstituted guanidine, substituted or unsubstituted
aminopyridine, substituted or unsubstituted aminoalkyl-
pyridine, substituted or unsubstituted aminopyrrolidine,
substituted or unsubstituted indazole, substituted or
20 unsubstituted pyrazole, substituted or unsubstituted

pyrazine, substituted or unsubstituted pyrimidine,
substituted or unsubstituted purine, substituted or
unsubstituted imidazoline, substituted or unsubstituted
pyrazoline, substituted or unsubstituted piperazine,
5 substituted or unsubstituted aminomorpholine and
substituted or unsubstituted aminoalkylmorpholine.
Preferred examples of the substituent include an amino
group, an aminoalkyl group, an alkylamino group, an
aminoaryl group, an arylamino group, an alkyl group, an
10 alkoxy group, an acyl group, an acyloxy group, an aryl
group, an aryloxy group, a nitro group, a hydroxyl group
and a cyano group.

Specific examples of preferred compounds include
guanidine, 1,1-dimethylguanidine, 1,1,3,3-tetramethyl-
15 guanidine, 2-aminopyridine, 3-aminopyridine, 4-amino-
pyridine, 2-dimethylaminopyridine, 4-dimethylaminopyridine,
2-diethylaminopyridine, 2-(aminomethyl)pyridine, 2-amino-3-
methylpyridine, 2-amino-4-methylpyridine, 2-amino-5-
methylpyridine, 2-amino-6-methylpyridine, 3-aminoethyl-
20 pyridine, 4-aminoethylpyridine, 3-aminopyrrolidine,
piperazine, N-(2-aminoethyl)piperazine, N-(2-aminoethyl)-
piperidine, 4-amino-2,2,6,6-tetramethylpiperidine, 4-
piperidinopiperidine, 2-iminopiperidine, 1-(2-aminoethyl)-
pyrrolidine, pyrazole, 3-amino-5-methylpyrazole, 5-amino-3-
25 methyl-1-p-tolylpyrazole, pyrazine, 2-(aminomethyl)-5-

methypyrazine, pyrimidine, 2,4-diaminopyrimidine, 4,6-dihydroxypyrimidine, 2-pyrazoline, 3-pyrazoline, N-amino-morpholine, N-(2-aminoethyl)morpholine, 1,5-diazabicyclo[4.3.0]-5-nonene, 1,8-diazabicyclo[5.4.0]-7-undecene,
5 2,4,5-triphenylimidazole, N-methylmorpholine, N-ethylmorpholine, N-hydroxyethylmorpholine, N-benzylmorpholine, tertiary morpholine derivatives such as cyclohexylmorpholinoethylthiourea (CHMETU), and hindered amines described in JP-A-11-52575 (for example, those described in
10 [0005] of this patent publication), however, the present invention is by no means limited thereto.

Specific examples of more preferred compounds include 1,5-diazabicyclo[4.3.0]-5-nonene, 1,8-diazabicyclo[5.4.0]-7-undecene, 1,4-diazabicyclo[2.2.2]octane, 4-dimethylaminopyridine,
15 pyridine, hexamethylenetetramine, 4,4-dimethylimidazoline, pyrroles, pyrazoles, imidazoles, pyridazines, pyrimidines, tertiary morpholines such as CHMETU, and hindered amines such as bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate.

Among these compounds, 1,5-diazabicyclo[4.3.0]-5-nonene,
20 1,8-diazabicyclo[5.4.0]-7-undecene, 1,4-diazabicyclo[2.2.2]octane, 4-dimethylaminopyridine, hexamethylenetetramine, CHMETU and bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate are preferred.

These nitrogen-containing basic compounds may be used
25 either individually or in combination of two or more

thereof. The amount of the nitrogen-containing basic compound used is usually from 0.001 to 10 wt%, preferably from 0.01 to 5 wt%, based on the solid content of the entire photosensitive resin composition. If the amount used is less than 0.001 wt%, the effect resulting from the addition of the nitrogen-containing basic compound may not be obtained, whereas if it exceeds 10 wt%, the sensitivity is liable to decrease or the developability in the unexposed area is readily worsened.

The positive resist composition of the present invention is dissolved in a solvent capable of dissolving the above-described components and then coated on a support. The solvent used here is preferably ethylene dichloride, cyclohexanone, cyclopentanone, 2-heptanone, γ -butyrolactone, methyl ethyl ketone, ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, 2-methoxyethyl acetate, ethylene glycol monoethyl ether acetate, propylene glycol monomethyl ether, propylene glycol monomethyl ether acetate, toluene, ethyl acetate, methyl lactate, ethyl lactate, methyl methoxypropionate, ethyl ethoxypropionate, methyl pyruvate, ethyl pyruvate, propyl pyruvate, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone or tetrahydrofuran. These solvents are used individually or in combination.

Among these solvents, preferred are 2-heptanone, γ -

butyrolactone, ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, ethylene glycol monoethyl ether acetate, propylene glycol monomethyl ether, propylene glycol monoethyl ether, methyl lactate, ethyl lactate, methyl methoxypropionate, ethyl ethoxypropionate, N-methylpyrrolidone and tetrahydrofuran.

In the present invention, the first solvent (D) is preferably mixed with the following solvent and used as a whole solvent. The solvent mixed is preferably ethylene dichloride, cyclohexanone, cyclopentanone, γ -butyrolactone, methyl ethyl ketone, methyl amyl ketone, methyl isobutyl ketone, ethyl amyl ketone, ethylene glycol monoethyl ether acetate, ethylene glycol monoethyl ether, 2-methoxyethyl acetate, ethylene glycol monoethyl ether acetate, propylene glycol monomethyl ether, toluene, ethyl acetate, propyl acetate, isopropyl acetate, butyl acetate, isobutyl acetate, methyl lactate, ethyl lactate, propyl lactate, butyl lactate, methyl pyruvate, ethyl pyruvate, propyl pyruvate, N,N-dimethylformamide, N,N-dimethylacetamide, dimethyl sulfoxide, N,N,N',N'-tetramethylurea, N-methylpyrrolidone, tetrahydrofuran, ethylene carbonate, propylene carbonate, methyl β -methoxyisobutyrate, ethyl butyrate, propyl butyrate or diacetone alcohol. At least one of these solvents is added to the solvent (D).

Among these solvents used in combination with the

first solvent (D), preferred are γ -butyrolactone, ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, ethylene glycol monoethyl ether acetate, propylene glycol monomethyl ether, propylene glycol monoethyl ether, methyl lactate, ethyl lactate, N-methylpyrrolidone, methyl amyl ketone, ethyl amyl ketone, butyl acetate, isobutyl acetate, methyl pyruvate, ethyl pyruvate and tetrahydrofuran.

The first solvent (D) is used in an amount of 60 to 90 wt%, preferably 65 to 85 wt%, more preferably 70 to 85 wt%, based on the whole solvent.

The thus-prepared positive resist composition of the present invention is coated on a substrate to form a thin film. The coated film preferably has a thickness of 0.2 to 1.2 μm . In the present invention, if desired, a commercially available inorganic or organic anti reflection coating may be used.

Examples of the anti reflection coating which can be used include the inorganic film type such as titanium, titanium dioxide, titanium nitride, chromium oxide, carbon and α -silicon, and the organic film type comprising a light absorbent and a polymer material. In the former case, equipment such as vacuum evaporation apparatus, CVD apparatus and sputtering apparatus is necessary for the film formation. Examples of the organic anti reflection coating include a film comprising a condensation product of

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a diphenylamine derivative and a formaldehyde-modified melamine resin, an alkali-soluble resin and a light absorbent described in JP-B-7-69611, a reactant of a maleic acid anhydride copolymer and a diamine-type light absorbent described in U.S. Patent 5,294,680, a film containing a resin binder and a methylol melamine-base heat cross-linking agent described in JP-A-6-118631, an acrylic resin-type anti reflection coating having a carboxylic acid group, an epoxy group and a light-absorbing group within the same molecule described in JP-A-6-118656, a film comprising methylolmelamine and a benzophenone-base light absorbent described in JP-A-8-87115, and a polyvinyl alcohol resin having added thereto a low-molecular weight light absorbent described in JP-A-8-179509.

In addition, organic anti reflection coating such as DUV30 series and DUV-40 series produced by Brewer Science, and AC-2 and AC-3 produced by Shipley may also be used.

The resist solution is coated on a substrate (for example, silicon/silicon dioxide coating, and if desired, after providing the above-described anti reflection coating on the substrate) used in the production of precision integrated circuit devices by an appropriate coating method such as spinner and coater, exposed through a predetermined mask, and then developed by baking, whereby a good resist pattern can be obtained. The exposure light used here is

SYNTHESIS EXAMPLE (1)

Synthesis of Resin (1) of the present invention:

2-Methyl-2-adamantyl methacrylate and 4,4-dimethyl-2- γ -butyrolactone methacrylate were charged in a molar ratio of 50/50 and dissolved in N,N-dimethylacetamide/tetrahydrofuran (5/5) to prepare 100 ml of a solution having a solid concentration of 20%. To this solution, 3 mol% of V-65 produced by Wako Pure Chemical Industries, Ltd. was added and the resulting solution was added dropwise to 10 ml of N,N-dimethylacetamide heated at 60°C, over 3 hours in a nitrogen atmosphere. After the completion of dropwise addition, the reaction solution was heated for 3 hours and again, 1 mol% of V-65 was added, followed by stirring for 3 hours. After the completion of reaction, the reaction solution was cooled to room temperature and crystallized with 3 liter of distilled water and the white powder precipitated was recovered.

The polymer compositional ratio determined by C¹³ NMR was 52/48. The weight-average molecular weight in terms of the standard polystyrene determined by GPC was 8,200.

SYNTHESIS EXAMPLES 2 TO 16

Synthesis of Resins (2) to (16) of the present invention:

Resins 2 to 16 each having a compositional ratio and a weight-average molecular weight shown in Table 1 below were synthesized in the same manner as in Synthesis Example 1

above.

TABLE 1

Synthesis Example	Resin of the Invention (Resin No.)	Compositional Ratio (by mol), m/n or m/n/p	Molecular Weight
2	(2)	51/49	7,500
3	(5)	53/47	9,600
4	(8)	50/50	6,400
5	(13)	51/49	8,400
6	(21)	54/46	10,300
7	(31)	52/48	8,800
8	(42)	51/49	10,500
9	(49)	47/45/8	8,900
10	(55)	49/42/9	9,200
11	(61)	48/42/10	7,900
12	(65)	50/43/7	8,300
13	(66)	44/44/12	10,900
14	(69)	43/47/10	8,700
15	(85)	45/45/10	9,200
16	(95)	47/45/8	7,800

EXAMPLES 1 TO 16 AND COMPARATIVE EXAMPLE 1

5 [Preparation and Evaluation of Photosensitive Compositions]

1.4 g of the resin synthesized in Synthesis Examples above and 0.2 g of a photo-acid generator were mixed and dissolved in propylene glycol monomethyl ether acetate each to a concentration of 14 wt% as the solid content. The
10 resulting solution was filtered through a 0.1- μ m microfilter to prepare positive resists of Examples 1 to 16.

The resins and the photoacid-generators used of the present invention are shown in Table 2 below.

Separately, a positive resist for comparison was prepared using Resin (A4) synthesized in the same manner as in the synthesis described at page 8 of JP-A-10-274852.

(Evaluation Test)

The thus-obtained positive photoresist solutions each was coated on a silicon wafer using a spin coater and dried at 130°C for 90 seconds to form a positive photoresist film having a thickness of about 0.4 μm . The resist film formed was exposed by an ArF excimer laser (exposed by an ArF stepper at a wavelength of 193 nm with NA=0.6, manufactured by ISI), heat-treated at 120°C for 90 seconds, developed with an aqueous 2.38% tetramethylammonium hydroxide solution and rinsed with distilled water to obtain a resist pattern profile.

These were evaluated as follows on the sensitivity, resolution and edge roughness. The evaluation results are shown in Table 2.

[Sensitivity]

The sensitivity was evaluated by the minimum exposure amount necessary for reproducing a 0.15- μm line-and-space pattern.

[Resolution]

The resolution was evaluated by the limiting

resolution which can be reproduced with the minimum exposure amount for reproducing a 0.15- μ m mask pattern at a line-and-space pattern.

[Edge Roughness]

- 5 The edge roughness was measured for the edge roughness of an isolated pattern using an end measuring scanning-type electron microscope (SEM). The line pattern edge was detected at a plurality of positions within the measuring monitor and the dispersion (3σ) of the detected positions
- 10 was used as an index for edge roughness. The smaller value is more preferred.

TABLE 2

Examples	Resin of the Invention	Photo-Acid Generator	Sensitivity (mJ/cm ²)	Resolution (μm)	Edge Roughness (nm)
1	(1)	PAG4-5	19	0.13	12
2	(2)	PAG4-5	17	0.13	11
3	(5)	PAG3-23	20	0.13	12
4	(8)	PAG4-5	13	0.13	13
5	(13)	PAG4-7	12	0.13	10
6	(21)	PAG3-23	21	0.13	11
7	(31)	PAG4-5	18	0.13	12
8	(42)	PAG7-4	20	0.13	13
9	(49)	PAG4-5	17	0.13	14
10	(55)	PAG3-23	22	0.14	12
11	(61)	PAG3-22	9	0.13	11
12	(65)	PAG6-19	19	0.14	10
13	(66)	PAG7-4	17	0.13	13
14	(69)	PAG3-23	19	0.13	14
15	(85)	PAG4-5	12	0.13	12
16	(95)	PAG4-5	14	0.14	11
Comparative Example 1	(A4)	PAG4-5	32	0.15	28

As apparent from the results in Table 2, the positive resist compositions of the present invention are all in a satisfactory level, namely, they are suitable for the lithography using a far ultraviolet ray as in the ArF excimer laser exposure.

EXAMPLES 17 TO 32 AND COMPARATIVE EXAMPLES 2 AND 3

[Preparation and Evaluation of Photosensitive Compositions]

1.4 g of the resin synthesized in Synthesis Example above, 0.05 g of a photo-acid generator, 2.5 mg of an

organic basic compound and a surfactant (the amount added was 0.1 wt% based on the entire solid content of the composition) were mixed, dissolved in a propylene glycol monomethyl ether acetate to a concentration of 14 wt% as the solid content, and then filtered through a 0.1- μ m microfilter to prepare positive resists of Examples 17 to 32. The resin, the photo-acid generator, the organic basic compound and the surfactant used of the present invention are shown in Table 3 below.

The surfactants and the organic basic compounds shown in Table 3 denote the followings.

The surfactants used are:

W1: Megafac F176 (produced by Dainippon Ink & Chemicals, Inc.) (fluorine-containing surfactant)

W2: Megafac R08 (produced by Dainippon Ink & Chemicals, Inc.) (fluorine and silicone-containing surfactant)

W3: polysiloxane polymer KP-341 (produced by Shin-Etsu Chemical Co., Ltd.)

W4: polyoxyethylene nonyl phenyl ether

Amines are:

N1: 1,5-diazabicyclo[4.3.0]-5-nonene (DBN),

N2: bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate,

N3: tri-n-butylamine.

Separately, a positive resist for comparison was prepared using Resin (A4) synthesized in the same manner as

in the synthesis described at page 8 of JP-A-10-274852.

(Evaluation Tests)

5 The thus-obtained positive photoresist solutions each
was coated on a silicon wafer using a spin coater and dried
at 130°C for 90 seconds to form a positive photoresist film
having a thickness of about 0.4 μm . The resist film formed
was exposed by an ArF excimer laser (exposed by an ArF
stepper at a wavelength of 193 nm with NA=0.6, manufactured
by ISI), heat-treated at 120°C for 90 seconds, developed
10 with an aqueous 2.38% tetramethylammonium hydroxide
solution and rinsed with distilled water to obtain a resist
pattern profile.

[Number of Development Failures]

15 Each resist film was coated on a 6-inch bare Si
substrate to have a thickness of 0.5 μm and dried on a
vacuum adsorption-type hot plate at 140°C for 60 seconds.
Thereafter, each film was exposed through a test mask of a
0.35 μm contact hole pattern (hole duty ratio = 1:3) by
Nikon Stepper NSR-1505EX and after the exposure, heat-
20 treated at 120°C for 90 seconds. Subsequently, each film
was paddle-developed with 2.38% TMAH (aqueous
tetramethylammonium hydroxide solution) for 60 seconds,
wished with pure water for 30 seconds, and then spin-dried.
The thus-obtained samples each was subjected to the
25 measurement of the number of development failures using

KLA-2112 Machine manufactured by KLA Tenkol K.K. and the primary data value obtained was used as the number of development failures.

[Generation of Development Residue (Scumming)]

5 The degree of development residue in the case of a resist pattern having a line width of $0.22\text{ }\mu\text{m}$ was used for the evaluation. When the residue was not observed, the rating was O, and when a fairly large amount of residue was observed, the rating was X.

10 [Defocus Latitude Depended on Line Pitch]

 In a line-and-space pattern having a line width of $0.22\text{ }\mu\text{m}$ (dense pattern) and in an isolated line pattern (sparse pattern), the overlap range of the focus depth was determined with a tolerance of $0.22\text{ }\mu\text{m} \pm 10\%$. The larger range reveals better defocus latitude depended on line pitch.

15 [Edge Roughness]

 The edge roughness was measured for the edge roughness of an isolated pattern using an end measuring scanning-type electron microscope (SEM). The line pattern edge was detected at a plurality of positions within the measuring monitor and the dispersion (3σ) of the detected positions was used as an index for edge roughness. The smaller value is more preferred.

25 The evaluation results are shown in Table 3.

TABLE 3

Example	Acid-Decomposable Resin	Photo-Acid Generator	Surfactant	Organic Basic Compound	Number of Development Failures	Scum	Defocus Latitude Depended on Line Pitch	Edge Roughness (nm)
17	(1)	PAG4-5	W1	1	25	○	1.0	12
18	(2)	PAG4-5	W2	2	30	○	1.0	11
19	(5)	PAG3-23	W3	1	25	○	1.0	10
20	(8)	PAG4-5	W1	2	20	○	0.8	12
21	(13)	PAG4-7	W1	1	30	○	1.0	13
22	(21)	PAG3-23	W1	3	35	○	0.7	10
23	(31)	PAG4-5	W2	1	25	○	1.0	12
24	(42)	PAG7-4	W1	1	20	○	1.1	11
25	(49)	PAG4-5	W3	2	15	○	1.0	14
26	(55)	PAG3-23	W2	3	20	○	0.8	12
27	(61)	PAG3-22	W3	1	15	○	1.0	10
28	(65)	PAG6-19	W1	2	25	○	0.7	11
29	(66)	PAG7-4	W1	1	20	○	1.0	13
30	(69)	PAG3-23	W2	1	30	○	0.8	12
31	(85)	PAG4-5	W2	2	25	○	1.0	11
32	(95)	PAG4-5	W3	3	30	○	1.0	12
Comparative Example 2	(A4)	PAG4-5	none	2	12,000	×	0.2	28
Comparative Example 3	(A4)	PAG4-5	W4	3	350	○	0.4	26

As apparent from the results in Table 3, the samples of Comparative Examples have problems in the number of development failures, the generation of scumming, the defocus latitude depended on line pitch and the edge roughness. On the other hand, the positive resist compositions of the present invention are in a satisfactory level in all of these points, namely, they are suitable for the lithography using a far ultraviolet ray as in the ArF excimer laser exposure.

EXAMPLES 33 TO 48 AND COMPARATIVE EXAMPLE 4

[Preparation and Evaluation of Photosensitive Compositions]

1.4 g of a resin shown in Table 4, which was synthesized in Synthesis Examples above, 0.03 g of a photo-acid generator, 1.5 mg of 4-dimethylaminopyridine and 0.05 g of Megafac F176 (produced by Dainippon Ink & Chemicals Inc.) were mixed, dissolved in a solvent shown in Table 4 to a concentration of 14 wt% as the solid content, and then filtered through a 0.1- μ m microfilter to prepare positive resists of Examples 33 to 48.

The solvents shown in Table 4 denote the followings.

The solvents are:

S1: propylene glycol monomethyl ether acetate

S2: propylene glycol monomethyl ether propionate

S3: methyl 3-methoxypropionate

S4: ethyl 3-ethoxypropionate

S5: ethyl lactate

S6: methyl amyl ketone

S7: butyl acetate

5 S8: γ -butyrolactone

S9: propylene carbonate

S10: ethyl pyruvate

In Examples and Comparative Example, triphenylsulfonium triflate was used as the photo-acid generator. Separately, a positive resist for comparison was prepared using Resin (A4) synthesized in the same manner as in the synthesis described at page 8 of JP-A-10-274852.

(Evaluation Tests)

0002708.072000
15 The thus-obtained positive photoresist solutions each was coated on a silicon wafer using a spin coater and dried at 130°C for 90 second to form a positive photoresist film having a thickness of about 0.4 μ m. The resist film formed was exposed by an ArF excimer laser (exposed by an ArF stepper at a wavelength of 193 nm with NA=0.6, manufactured
20 by ISI), heat-treated at 120°C for 90 seconds, developed with an aqueous 2.38% tetramethylammonium hydroxide solution and rinsed with distilled water to obtain a resist pattern profile.

These were evaluated as follows on the development

failure, the edge roughness and the defocus latitude depended on line pitch.

[Number of Development Failures]

Each resist film was coated on a 6-inch bare Si substrate to have a thickness of 0.5 μm and dried on a vacuum adsorption-type hot plate at 140°C for 60 seconds. Thereafter, each film was exposed through a test mask of a 0.35- μm contact hole pattern (hole duty ratio = 1:3) by Nikon Stepper NSR-1505EX and after the exposure, heat-treated at 120°C for 90 seconds. Subsequently, each film was paddle-developed with 2.38% TMAH (aqueous tetramethylammonium hydroxide solution) for 60 seconds, wished with pure water for 30 seconds, and then spin-dried. The thus-obtained samples each was subjected to the measurement of the number of development failures using KLA-2112 Machine manufactured by KLA Tenkol K.K. and the primary data value obtained was used as the number of development failures.

[Edge Roughness]

The edge roughness was measured for the edge roughness of an isolated pattern using an end measuring scanning-type electron microscope (SEM). The line pattern edge was detected at a plurality of positions within the measuring monitor and the dispersion (3σ) of the detected positions

was used as an index for edge roughness. The smaller value is more preferred.

[Defocus Latitude Depended on Line Pitch]

5 In a line-and-space pattern having a line width of 0.22 μm (dense pattern) and in an isolated line pattern (sparse pattern), the overlap range of focus depth was determined with a tolerance of 0.22 $\mu\text{m} \pm 10\%$. The larger range reveals better defocus latitude depended on line pitch.

10 The evaluation results are shown in Table 4.

Table 4

Example	Acid-Decomposable Resin	Solvent (weight ratio)	Number of Development Failures	Edge Roughness (nm)	Defocus Latitude Depended on Line Pitch
33	(1)	S1/S5 (80/20)	65	12	1.0
34	(2)	S2/S6 (70/30)	75	14	1.0
35	(5)	S3/S5 (75/25)	50	11	0.8
36	(8)	S4/S6 (70/30)	70	13	1.1
37	(13)	S1/S6 (65/35)	80	10	1.0
38	(21)	S1/S8 (90/10)	65	15	1.2
39	(31)	S1/S9 (90/10)	55	12	1.0
40	(42)	S2/S5 (70/30)	70	13	1.1
41	(49)	S2/S7 (75/25)	80	11	0.8
42	(55)	S2/S10 (80/20)	75	14	1.0
43	(61)	S3/S6 (80/20)	60	17	1.2
44	(65)	S3/S8 (85/15)	65	12	1.1
45	(66)	S3/S9 (90/10)	70	15	1.0
46	(69)	S4/S5 (60/40)	60	13	1.0
47	(85)	S4/S7 (65/35)	80	11	0.8
48	(95)	S4/S10 (70/30)	55	16	1.0
Comparative Example 4	(A4)	S1	500	28	0.4

As apparent from the results in Table 4, the samples of the present invention are in a satisfactory level in all points, namely, they are suitable for the lithography using a far ultraviolet ray as in the ArF excimer laser exposure.

The present invention can provide a positive resist composition suitable of a far ultraviolet ray, particularly an ArF excimer laser ray, excellent in the sensitivity,

resolution and edge roughness, and capable of providing an excellent resist pattern profile.

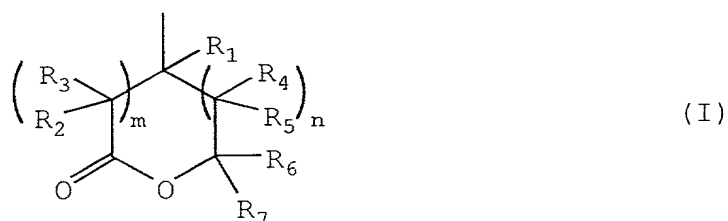
The positive photoresist composition for far ultraviolet exposure of the present invention can be suitably applied to light in the far ultraviolet wavelength region particularly from 150 to 220 nm, favored with excellent properties in the sensitivity, resolution, dry etching resistance and adhesion to a substrate, and prevented from the generation of development failures, scumming and edge roughness, and also can provide a good resist pattern profile highly satisfied with respect to the defocus latitude depended on line pitch and the edge roughness.

WHAT IS CLAIMED IS:

1. A positive photoresist composition comprising:

(A) a compound capable of generating an acid upon irradiation with actinic rays or radiation and

5 (B) a resin capable of decomposing under the action of an acid to increase the solubility in alkali, containing a repeating unit having a group represented by the following formula (I):



10 wherein R_1 represents hydrogen atom or an alkyl group having from 1 to 4 carbon atoms, which may have a substituent, R_2 to R_7 , which may be the same or different, each represents hydrogen atom, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent or an
15 alkenyl group which may have a substituent, provided that at least one of R_6 and R_7 is a group exclusive of hydrogen atom and R_6 and R_7 may combine to form a ring, and m and n each independently represents 0 or 1, provided that m and n are not 0 at the same time.

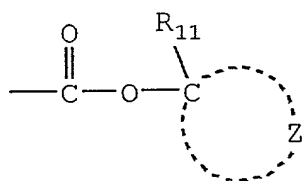
20 2. The positive photoresist composition as claimed in claim 1, wherein the resin (B) further contains a

[illegible]

A diagram showing a vertex labeled C . Two edges are incident to C : one labeled R_{11} pointing upwards and one labeled Z pointing to the right. A dashed loop is drawn around the vertex C , starting from the edge Z and returning to C .

$$\begin{array}{c} \text{R}_{12} \\ | \\ \text{---C---R}_{13} \\ | \\ \text{R}_{14} \end{array}$$
$$\begin{array}{c} \text{R}_{15} \\ | \\ \text{O} \\ | \\ \text{---CH---R}_{16} \end{array}$$
$$\begin{array}{c} \text{R}_{17} \quad \text{R}_{18} \\ \diagdown \quad \diagup \\ \text{C} = \text{C} \\ \diagup \quad \diagdown \\ \text{R}_{19} \quad \text{R}_{20} \\ | \\ \text{---C---} \\ | \\ \text{R}_{21} \end{array}$$
$$\begin{array}{c} \text{R}_{22} \quad \text{R}_{23} \quad \text{O} \\ | \quad | \quad || \\ \text{---C---CH---C---R}_{24} \\ | \\ \text{R}_{25} \end{array}$$

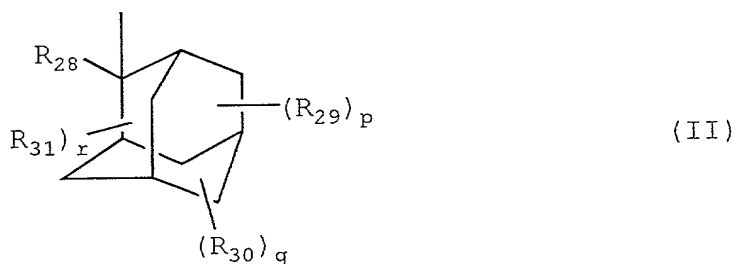
- 141 -



wherein R₁₁ represents a methyl group, an ethyl group, an n-propyl group, an isopropyl group, an n-butyl group, an isobutyl group or a sec-butyl group; Z represents an atomic group necessary for forming an alicyclic hydrocarbon group together with the carbon atom; R₁₂ to R₁₆ each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R₁₂ to R₁₄ or either one of R₁₅ and R₁₆ represents an alicyclic hydrocarbon group; R₁₇ to R₂₁ each independently represents hydrogen atom, a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R₁₇ to R₂₁ represents an alicyclic hydrocarbon group and either one of R₁₉ and R₂₁ represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms; and R₂₂ to R₂₅ each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R₂₂ to R₂₅ represents an alicyclic

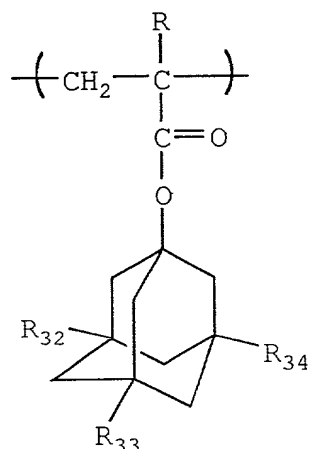
hydrocarbon group.

3. A positive photoresist composition as claimed in claim 2, wherein the alicyclic hydrocarbon structure-containing group represented by formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) is a group represented by formula (II):



wherein R₂₈ represents an alkyl group which may have a substituent, R₂₉ to R₃₁, which may be the same or different, each represents a hydroxy group, a halogen atom, a carboxy group, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent, an alkenyl group which may have a substituent, an alkoxy group which may have a substituent, an alkoxycarbonyl group which may have a substituent or an acyl group which may have a substituent, and p, q and r each independently represents 0 or an integer of 1 to 3.

4. The positive photoresist composition as claimed in claim 1, wherein the resin (B) contains a repeating unit represented by the following formula (a):



(a)

wherein R represents hydrogen atom, a halogen atom, a substituted or unsubstituted alkyl group having from 1 to 4 carbon atoms, and R₃₂ to R₃₄, which may be the same or different, each represents hydrogen atom or a hydroxyl group, provided that at least one of R₃₂ to R₃₄ represents a hydroxyl group.

5. The positive photoresist composition as claimed in claim 1, which further contains an acid diffusion inhibitor.

6. The positive photoresist composition as claimed in claim 1, wherein the compound (A) is a sulfonium salt compound of sulfonium or iodonium.

7. The positive photoresist composition as in claim 1, wherein the compound (A) is a sulfonate compound of N-hydroxyimide or a disulfonyldiazomethane compound.

8. The positive photoresist composition as claimed

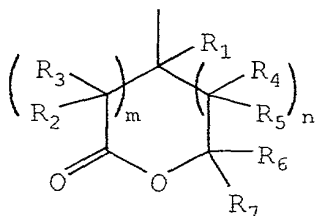
in claim 1, wherein the exposure light used is a far ultraviolet ray at a wavelength of 150 to 220 nm.

9. A positive photoresist composition for far ultraviolet exposure, comprising:

(A) a compound capable of generating an acid upon irradiation with actinic rays or radiation,

(B) a resin capable of decomposing under the action of an acid to increase the solubility in alkali, containing a repeating unit having a group represented by the following formula (I), and

(C) a fluorine-containing and/or silicon-containing surfactant:



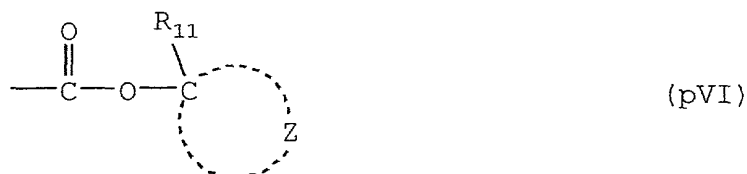
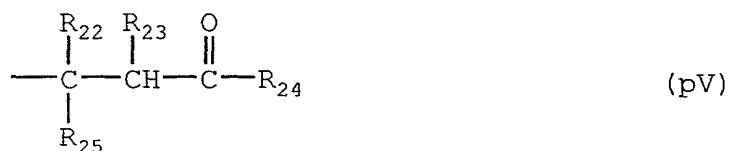
(I)

wherein R₁ represents hydrogen atom or an alkyl group having from 1 to 4 carbon atoms, which may have a substituent, R₂ to R₇, which may be the same or different, each represents hydrogen atom, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent or an alkenyl group which may have a substituent, provided that at least one of R₆ and R₇ is a group exclusive of hydrogen atom and R₆ and R₇ may combine to form a ring, and m and n

each independently represents 0 or 1, provided that m and n are not 0 at the same time.

10. The positive photoresist composition for far ultraviolet exposure as claimed in claim 9, wherein the resin (B) further contains a repeating unit having an alkali-soluble group protected by at least one group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII), (pIV), (pV) or (pVI):

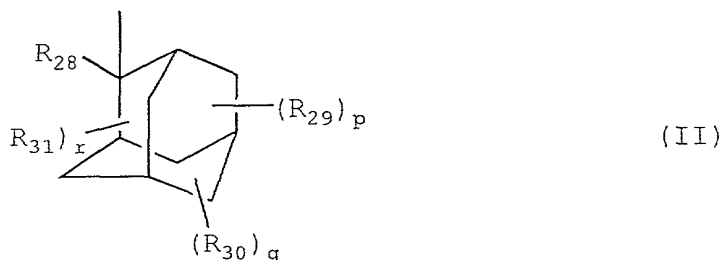




wherein R₁₁ represents a methyl group, an ethyl group, an n-propyl group, an isopropyl group, an n-butyl group, an isobutyl group or a sec-butyl group; Z represents an atomic group necessary for forming an alicyclic hydrocarbon group together with the carbon atom; R₁₂ to R₁₆ each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R₁₂ to R₁₄ or either one of R₁₅ and R₁₆ represents an alicyclic hydrocarbon group; R₁₇ to R₂₁ each independently represents hydrogen atom, a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R₁₇ to R₂₁ represents an alicyclic hydrocarbon group and either one of R₁₉ and R₂₁ represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms; and R₂₂ to R₂₅ each independently represents a linear or branched

alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{22} to R_{25} represents an alicyclic hydrocarbon group.

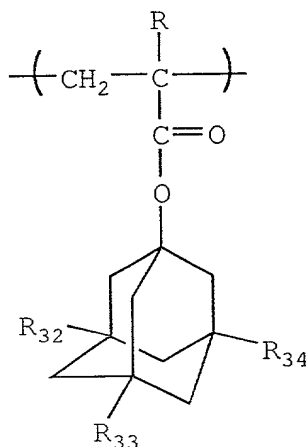
11. The positive photoresist composition for far ultraviolet exposure as claimed in claim 10, wherein the group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) is a group represented by the following formula (II):



wherein R_{26} represents an alkyl group which may have a substituent, R_{27} to R_{31} , which may be the same or different, each represents a hydroxy group, a halogen atom, a carboxy group, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent, an alkenyl group which may have a substituent, an alkoxy group which may have a substituent, an alkoxycarbonyl group which may have a substituent or an acyl group which may have a substituent, and p , q and r each independently represents 0

or an integer of 1 to 3.

12. The positive photoresist composition for far ultraviolet exposure as claimed in claim 9, wherein the resin (B) contains a repeating unit represented by the following formula (a):



(a)

wherein R represents hydrogen atom, a halogen atom, a substituted or unsubstituted alkyl group having from 1 to 4 carbon atoms, and R_{32} to R_{34} , which may be the same or different, each represents hydrogen atom or a hydroxyl group, provided that at least one of R_{32} to R_{34} represents a hydroxyl group.

13. The positive photoresist composition for far ultraviolet exposure as claimed in claim 9, which further contains an acid diffusion inhibitor.

14. The positive photoresist composition for far ultraviolet exposure as claimed in claim 9, wherein the

acid diffusion inhibitor is a nitrogen-containing basic compound and the nitrogen-containing basic compound is at least one compound selected from the group consisting of 1,5-diazabicyclo[4.3.0]-5-nonene, 1,8-diazabicyclo[5.4.0]-7-undecene, 1,4-diazabicyclo[2.2.2]octane, 4-dimethylaminopyridine, hexamethylenetetramine, 4,4-dimethylimidazoline, pyrroles, pyrazoles, imidazoles, pyridazines, pyrimidines, tertiary morpholines and hindered amines having a hindered piperidine skeleton.

15. The positive photoresist composition for far ultraviolet exposure as claimed in claim 9, wherein the compound (A) is a sulfonic acid salt compound of sulfonium or iodonium.

16. The positive photoresist composition for far ultraviolet exposure as claimed in claim 9, wherein the compound (A) is a sulfonate compound of N-hydroxyimide or a disulfonyldiazomethane compound.

17. The positive photoresist composition for far ultraviolet exposure as claimed in claim 9, wherein the exposure light used is a far ultraviolet ray at a wavelength of 150 to 220 nm.

18. A positive photoresist composition for far ultraviolet exposure, comprising:

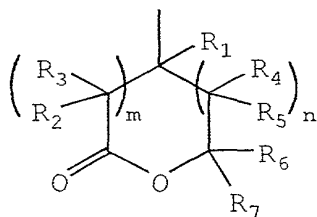
(A) a compound capable of generating an acid upon

irradiation with actinic rays or radiation,

(B) a resin capable of decomposing under the action of an acid to increase the solubility in alkali, containing a repeating unit having a group represented by the following formula (I), and

(D) a solvent containing the following solvent (a) in an amount of 60 to 90 wt% based on the entire solvent:

(a) at least one first solvent selected from propylene glycol monomethyl ether acetate, propylene glycol monomethyl ether propionate, methyl 3-methoxypropionate, ethyl 3-methoxypropionate, methyl 3-ethoxypropionate and ethyl 3-ethoxypropionate.

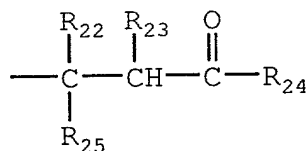


wherein R_1 represents hydrogen atom or an alkyl group having from 1 to 4 carbon atoms, which may have a substituent, R_2 to R_7 , which may be the same or different, each represents hydrogen atom, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent or an alkenyl group which may have a substituent, provided that at least one of R_6 and R_7 is a group exclusive of hydrogen atom and R_6 and R_7 may combine to form a ring, and m and n

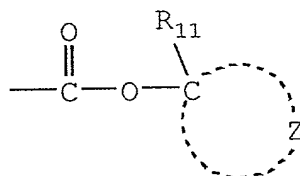
each independently represents 0 or 1, provided that m and n are not 0 at the same time.

19. The positive photoresist composition for far ultraviolet exposure as claimed in claim 18, wherein the resin (B) further contains a repeating unit having an alkali-soluble group protected by at least one group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII), (pIV), (pV) or (pVI):





(pV)

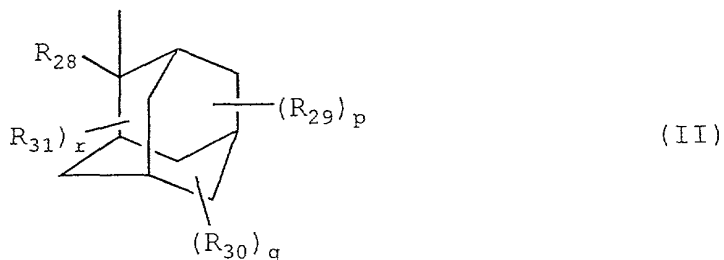


(pVI)

wherein R₁₁ represents a methyl group, an ethyl group, an n-propyl group, an isopropyl group, an n-butyl group, an isobutyl group or a sec-butyl group; Z represents an atomic group necessary for forming an alicyclic hydrocarbon group together with the carbon atom; R₁₂ to R₁₆ each independently represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R₁₂ to R₁₄, or either one of R₁₅ and R₁₆ represents an alicyclic hydrocarbon group; R₁₇ to R₂₁ each independently represents hydrogen atom, a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R₁₇ to R₂₁ represents an alicyclic hydrocarbon group and either one of R₁₉ and R₂₁ represents a linear or branched alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms; and R₂₂ to R₂₅ each independently represents a linear or branched

alkyl group having from 1 to 4 carbon atoms or an alicyclic hydrocarbon group having from 1 to 4 carbon atoms, provided that at least one of R_{22} to R_{25} represents an alicyclic hydrocarbon group.

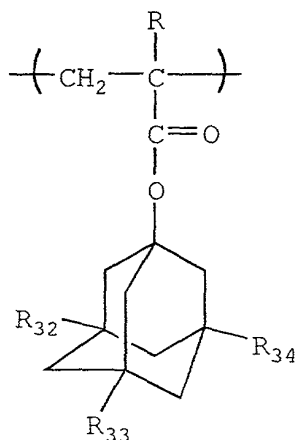
20. The positive photoresist composition for far ultraviolet exposure as claimed in claim 19, wherein the group containing an alicyclic hydrocarbon structure represented by the following formula (pI), (pII), (pIII), (pIV), (pV) or (pVI) is a group represented by the following formula (II):



wherein R_{26} represents an alkyl group which may have a substituent, R_{29} to R_{31} , which may be the same or different, each represents a hydroxy group, a halogen atom, a carboxy group, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent, an alkenyl group which may have a substituent, an alkoxy group which may have a substituent, an alkoxycarbonyl group which may have a substituent or an acyl group which may have a substituent, and p , q and r each independently represents 0

or an integer of 1 to 3.

21. The positive photoresist composition for far ultraviolet exposure as claimed in claim 18, wherein the resin (B) contains a repeating unit represented by the following formula (a):



(a)

wherein R represents hydrogen atom, a halogen atom, a substituted or unsubstituted alkyl group having from 1 to 4 carbon atoms, and R_{32} to R_{34} , which may be the same or different, each represents hydrogen atom or a hydroxyl group, provided that at least one of R_{32} to R_{34} represents a hydroxyl group.

22. The positive photoresist composition for far ultraviolet exposure as claimed in claim 18, which further contains an acid diffusion inhibitor.

23. The positive photoresist composition for far ultraviolet exposure as claimed in claim 18, wherein the

compound (A) is a sulfonic acid salt compound of sulfonium or iodonium.

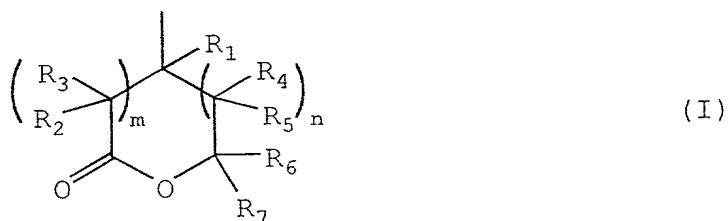
24. The positive photoresist composition for far ultraviolet exposure as claimed in claim 18, wherein the
5 compound (A) is a sulfonate compound of N-hydroxyimide or a disulfonyldiazomethane compound.

25. The positive photoresist composition for far ultraviolet exposure as claimed in claim 18, wherein the exposure light used is a far ultraviolet ray at a
10 wavelength of 150 to 220 nm.

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ABSTRACT OF THE DISCLOSURE

Disclosed is a positive photoresist composition comprising (A) a compound capable of generating an acid upon irradiation with actinic rays or radiation and (B) a resin capable of decomposing under the action of an acid to increase the solubility in alkali, containing a repeating unit having a group represented by the following formula (I):



wherein R₁ represents hydrogen atom or an alkyl group having from 1 to 4 carbon atoms, which may have a substituent, R₂ to R₇, which may be the same or different, each represents hydrogen atom, an alkyl group which may have a substituent, a cycloalkyl group which may have a substituent or an alkenyl group which may have a substituent, provided that at least one of R₆ and R₇ is a group exclusive of hydrogen atom and R₆ and R₇ may combine to form a ring, and m and n each independently represents 0 or 1, provided that m and n are not 0 at the same time. The positive photoresist composition can further comprise a fluorine-containing and/or silicon-containing surfactant and at least one first

solvent selected from propylene glycol monomethyl ether acetate, propylene glycol monomethyl ether propionate, methyl 3-methoxypropionate, ethyl 3-methoxypropionate, methyl 3-ethoxypropionate and ethyl 3-ethoxypropionate.

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DECLARATION AND POWER OF ATTORNEY

F02-121975 /TK P11-207958 (11.7.22) 10219 45

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

POSITIVE PHOTORESIST COMPOSITION FOR FAR ULTRAVIOLET EXPOSURE

the specification of which is attached hereto unless the following box is checked:

☐ was filed on _____ as United States Application Number or PCT International Application Number _____ and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information of which is material to the patentability as defined in 37 CFR § 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application(s)

Priority Not Claimed

P.Hei. 11-207958	Japan	22/July/1999	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	
P.Hei. 11-234239	Japan	20/August/1999	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	
P.Hei. 11-234240	Japan	-20/August/1999	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	

I hereby claim the benefits under 35 U.S.C. § 119(e) of any United States provisional application(s) listed below.

(Application Number)	(Filing Date)
I hereby claim the benefits under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.	

(Application Number)	(Filing Date)	(Status - patented, pending, abandoned)
(Application Number)	(Filing Date)	(Status - patented, pending, abandoned)

I hereby appoint John H. Mion, Reg. No. 18,879; Thomas J. Macpeak, Reg. No. 19,292; Robert J. Seas, Jr., Reg. No. 21,092; Darryl Mexic, Reg. No. 23,063; Robert V. Sloan, Reg. No. 22,775; Peter D. Olexy, Reg. No. 24,513; J. Frank Osha, Reg. No. 24,625; Waddell A. Biggart, Reg. No. 24,861; Louis Gubinsky, Reg. No. 24,835; Neil B. Siegel, Reg. No. 25,200; David J. Cushing, Reg. No. 28,703; John R. Inge, Reg. No. 26,916; Joseph J. Ruch, Jr., Reg. No. 26,577; Sheldon I. Landsman, Reg. No. 25,430; Richard C. Turner, Reg. No. 29,710; Howard L. Bernstein, Reg. No. 25,665; Alan J. Kasper, Reg. No. 25,426; Kenneth J. Burchfiel, Reg. No. 31,333; Gordon Kit, Reg. No. 30,764; Susan J. Mack, Reg. No. 30,951; Frank L. Bernstein, Reg. No. 31,484; Mark Boland, Reg. No. 32,197; William H. Mandir, Reg. No. 32,156; Scott M. Daniels, Reg. No. 32,562; Brian W. Hannon, Reg. No. 32,778; Abraham J. Rosner, Reg. No. 33,276; Bruce E. Kramer, Reg. No. 33,725; Paul F. Neils, Reg. No. 33,102; Brett S. Sylvester, Reg. No. 32,765 and Robert M. Masters, Reg. No. 35,603; my attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and request that all correspondence about the application be addressed to SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC, 2100 Pennsylvania Avenue, N.W., Washington, D.C. 20037.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Date <u>July 14, 2000</u>	First Inventor <u>Toshiaki</u>	AOAI
	First Name	Last Name
Residence <u>Shizuoka, Japan</u>	Signature <u>Toshiaki</u>	<u>Seai</u>
	Post Office Address <u>c/o Fuji Photo Film Co., Ltd., 4000,</u>	
Citizenship <u>Japan</u>	<u>Kawashiri, Yoshida-cho, Haibara-gun, Shizuoka, Japan</u>	

Date <u>July 14, 2000</u>	Second Inventor <u>Kenichiro</u>	SATO
	First Name	Last Name
Residence <u>Shizuoka, Japan</u>	Signature <u>Kenichiro</u>	<u>Sato</u>
	Post Office Address <u>c/o Fuji Photo Film Co., Ltd., 4000,</u>	
Citizenship <u>Japan</u>	<u>Kawashiri, Yoshida-cho, Haibara-gun, Shizuoka, Japan</u>	

Date July 14, 2000 Third Inventor Kunihiko KODAMA
First Name Last Name
Residence Shizuoka, Japan Signature Kunihiko Kodama
Post Office Address c/o Fuji Photo Film Co., Ltd., 4000, Kawashiri;
Citizenship Japan Yoshida-cho, Haibara-gun, Shizuoka, Japan

Date _____ Fourth Inventor _____
First Name Last Name
Residence _____ Signature _____
Post Office Address _____
Citizenship _____

Date _____ Fifth Inventor _____
First Name Last Name
Residence _____ Signature _____
Post Office Address _____
Citizenship _____

Date _____ Sixth Inventor _____
First Name Last Name
Residence _____ Signature _____
Post Office Address _____
Citizenship _____

Date _____ Seventh Inventor _____
First Name Last Name
Residence _____ Signature _____
Post Office Address _____
Citizenship _____

Date _____ Eighth Inventor _____
First Name Last Name
Residence _____ Signature _____
Post Office Address _____
Citizenship _____

(Supply similar information for ninth and subsequent joint inventors.)